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SP-3888 FAST CURE CURING TABLE

SUBSTRATE TEMPERATURE		DRY HARD CURING TIME
°C	°F	SP-3888 Fast Cure
90	194	5 minutes
80	176	6 minutes
70	158	8 minutes
60	140	13 minutes
50	122	20 minutes
40	104	40 minutes
30	86	1.25 hours
20	68	2.5 hours
10	50	6 hours

Substrate: 12 mm (0.5 inch) Thick Steel Panels

Material Temperature: Base: 25°C (77°F)
Hardener: 25°C (77°F)

Dry Film Thickness: 25 - 30 mils DFT as per ASTM D1640.

Note: The information above is to serve as a guide only. The test results were compiled under laboratory-controlled conditions. Field results may vary due to variable conditions such as radiant heat loss and the cooling effects of wind.

Date: April 12, 2018