Safety Data Sheet according to Regulation (EC) 'No. 2020/878

SECTION 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product Identifier

Product Identifier	0680A0000B	**Revision Date:**	25/07/2025
Product Name:	CARBOZINC 680 PART B	**Supersedes Date:**	New SDS
UFI Code:	No Information		
Contain nanoform:	No		

1.2 Relevant identified uses of the substance or mixture and uses advised against

Component of multicomponent industrial coatings - Industrial use. Advised against: others than recommended

1.3 Details of the supplier of the safety data sheet

Importer: None

Manufacturer:

StonCor Middle East L.L.C.
Plot # B518, Al Quoz Industrial Area 3
P.O. Box: 3034
Dubai, U.A.E.

Regulatory / Technical Information:
+971 4 347 0460
+971 4 347 0242 (fax)

Datasheet Produced by: Rivero, Melody - ehs@stoncor.com

1.4 Emergency telephone number:

CHEMTREC +1 703 5273887(Outside US)
112(24 / 7)
Croatia +3851 2348 342(24 / 7 In Croatian And English)
Iceland 112(24 / 7)
Malta 112(24 / 7)

SECTION 2: Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Classification, Labeling & Packaging Regulation (EC) 1272/2008

HAZARD STATEMENTS

Flammable Liquid, category 2	H225
Skin Corrosion, category 1	H314-1
Skin Sensitizer, category 1	H317
Acute Toxicity, Inhalation, category 4	H332
Hazardous to the aquatic environment, Chronic, category 3	H412

2.2 Label elements

Symbol(s) of Product

Signal Word

Danger

Named Chemicals on Label

Ethylbenzene, Benzyl alcohol, Triethylenetetramine, 1,2-cyclohexanediamine, Xylene, polyoxypropylenediamine

HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Hazardous to the aquatic environment, Chronic, category 3	H412	Harmful to aquatic life with long lasting effects.

PRECAUTION PHRASES

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P235	Keep cool.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/ face protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P362+364	Take off contaminated clothing and wash it before reuse.
P363	Wash contaminated clothing before reuse.
P403+233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents and container in accordance with all local, regional, national and international regulations.

2.3 Other hazards

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

Endocrine disrupting properties - Toxicity

Name According to EEC	CAS-No.
No Information	

Endocrine disrupting properties - Ecotoxicity

Name According to EEC	CAS-No.
No Information	

SECTION 3: Composition/Information On Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Hazardous ingredients

Name According to EEC EINEC No. CAS-No. REACH Reg No.	%	Classifications	SCL Value: ATE Value: M-Factor:	
Xylene 215-535-7 1330-20-7 No Information	25 - <50	H226-315-332 Acute Tox. 4 Inhalation, Flam. Liq. 3, Skin Irrit. 2	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	H226~H332~H312~H315~ - - -
Solvent naphtha (petroleum), light arom. 265-199-0 64742-95-6 No Information	10 - <25	H304-411 Aquatic Chronic 2, Asp. Tox. 1	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -

Ethylbenzene 202-849-4 100-41-4 No Information	2.5 - <10	H225-304-315-319-332-373 Acute Tox. 4 Inhalation, Asp. Tox. 1, Eye Irrit. 2, Flam. Liq. 2, Skin Irrit. 2, STOT RE 2	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -
1-methoxypropan-2-ol 203-539-1 107-98-2 No Information	2.5 - <10	H226-336 Flam. Liq. 3, STOT SE 3 NE	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -
Benzyl alcohol 202-859-9 100-51-6 No Information	2.5 - <10	H302-312-319-332 Acute Tox. 4 Dermal, Acute Tox. 4 Inhalation, Acute Tox. 4 Oral, Eye Irrit. 2	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -
polyoxypropylenediamine 618-561-0 9046-10-0 No Information	2.5 - <10	H314-411 Aquatic Chronic 2, Skin Corr. 1	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -

Triethylenetetramine 203-950-6 112-24-3 No Information	1.0 - <2.5	H311-314-317-412 Acute Tox. 3 Dermal, Aquatic Chronic 3, Skin Corr. 1, Skin Sens. 1	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -
2,4,6-tris(dimethylaminomethyl) phenol 202-013-9 90-72-2 No Information	1.0 - <2.5	H315-319 Eye Irrit. 2, Skin Irrit. 2	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -
1,2-cyclohexanediamine 211-776-7 694-83-7 No Information	1.0 - <2.5	H302-314-317 Acute Tox. 4 Oral, Skin Corr. 1, Skin Sens. 1	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -
Solvent naphtha (petroleum), medium aliph. 265-191-7 64742-88-7 No Information	0.1 - <1.0	H304 Asp. Tox. 1	SCL Value: ATE Value: M-Factor: (acute) M-Factor: (chronic)	- - - -

Additional Information: The text for CLP Hazard Statements shown above (if any) is given in Section 16.

SECTION 4: First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.
AFTER INHALATION: Move to fresh air.
AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.
AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

No Information

4.3 Indication of any immediate medical attention and special treatment needed

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

SECTION 5: Firefighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

Flash back possible over considerable distance. In the event of fire, wear self-contained breathing apparatus. Water spray Dry powder Alcohol-resistant foam Carbon dioxide (CO_2). Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SECTION 6: Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Ensure adequate ventilation. Use personal protective equipment. Remove all sources of ignition.

6.1.2 For emergency responders

See Section 7, 8 and 10 for further information.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

FURTHER INSTRUCTIONS: Please refer to EU disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

SECTION 7: Handling and Storage

7.1 Precautions for safe handling

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Vapours may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Electrical equipment should be protected to the appropriate standard. Preparation may charge electrostatically**:** always use earthing leads when transferring from one container to another. Use only in area provided with appropriate exhaust ventilation. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. Do not breathe vapours or spray mist. Use only explosion-proof equipment. Keep away from sources of ignition - No smoking.
Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.
STORAGE CONDITIONS: Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

SECTION 8: Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (EU)

Name	CAS-No.	LTEL ppm	STEL ppm	STEL mg/m3	LTEL mg/m3
Xylene	1330-20-7	50	100	442	221
Solvent naphtha (petroleum), light arom.	64742-95-6				
Ethylbenzene	100-41-4	100	200	884	442
1-methoxypropan-2-ol	107-98-2	100	150	568	375
Benzyl alcohol	100-51-6				
polyoxypropylenediamine	9046-10-0				
Triethylenetetramine	112-24-3				
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2				
1,2-cyclohexanediamine	694-83-7				
Solvent naphtha (petroleum), medium aliph.	64742-88-7				

Name	CAS-No.	OEL Note
Xylene	1330-20-7	SK
Solvent naphtha (petroleum), light arom.	64742-95-6	
Ethylbenzene	100-41-4	SKIN
1-methoxypropan-2-ol	107-98-2	SKIN
Benzyl alcohol	100-51-6	
polyoxypropylenediamine	9046-10-0	
Triethylenetetramine	112-24-3	
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	
1,2-cyclohexanediamine	694-83-7	
Solvent naphtha (petroleum), medium aliph.	64742-88-7	

FURTHER ADVICE: Refer to the regulatory exposure limits for the workforce enforced in each country. Some components may not have been classified under the EU CLP Regulation.

Chemical Name:

EC No.: **CAS-No.:**

DNELs - Derived no effect level

	Workers				Consumers			
Route of Exposure	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic
Oral	Not required							
Inhalation								
Dermal								

PNEC's - Predicted no effect concentration

Environmental protection target	PNEC
Fresh water	
Fresh water sediments	
Marine water	
Marine sediments	
Food chain	
Microorganisms in sewage treatment	
soil (agricultural)	
Air	

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: Respirator with a vapor filter.

EYE PROTECTION: Tightly fitting safety goggles.

HAND PROTECTION: Rubber or plastic gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Rubber or plastic apron.

Body Protection: Long sleeved clothing.
Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

SECTION 9: Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Colour:	Clear / Amber Liquid
Physical State	Liquid
Odor	Solvent
Odor threshold	Not determined
pH	Not determined
Melting point / freezing point (°C)	Not determined
Boiling point or initial boiling point and boiling range (°C)	80 - 216
Flash Point, (°C)	3
Evaporation rate	Slower Than Ether
Flammability (solid, gas)	Not determined
Llower and upper explosive limit	0.9 - 12
Vapour Pressure	

	Not determined
Relative vapour density	Heavier Than Air
Density and/or relative density	Not determined
Solubility in / Miscibility with water	Not determined
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Kinematic viscosity	Unknown
Particle characteristics	Not applicable to liquids

9.2 Other information

VOC Content g/l:	370
Specific Gravity (g/cm3)	0.890

SECTION 10: Stability and Reactivity

10.1 Reactivity
No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability
Stable under recommended storage conditions. Risk of ignition.

10.3 Possibility of hazardous reactions
Hazardous polymerisation does not occur.

10.4 Conditions to avoid
Direct sources of heat.

10.5 Incompatible materials
Strong oxidizing agents.

10.6 Hazardous decomposition products
Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

SECTION 11: Toxicological information

11.1 Information on hazard classes as definied in Regulation (EC) No 1272/2008

Acute Toxicity:

Oral LD50:	No information available.
Inhalation LC50:	No information available.
Dermal LD50:	No Information
Irritation:	No information available.
Corrosivity:	No information available.
Sensitization:	No information available.
Repeated dose toxicity:	No information available.
Carcinogenicity:	No information available.
Mutagenicity:	No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Name According to EEC	Oral LD50	Dermal LD50	Vapor LC50	Gas LC50	Dust/Mist LC50
1330-20-7	Xylene	3523 mg/kg, rat, oral	12126 mg/kg, rabbitt	5000 ppm/4 hrs rat, inhalation	0.000	0.000
64742-95-6	Solvent naphtha (petroleum), light arom.	4700 mg/kg, oral, rat	>2000 mg/kg	3670 ppm/8 hours, rat, inhalation	0.000	0.000
100-41-4	Ethylbenzene	3500 mg/kg rat, oral	5510 mg/kg, rabbit	4000 ppm, rat, 4h	0.000	0.000
107-98-2	1-methoxypropan-2-ol	5180 mg/kg, oral, rat		10000 ppm/4hrs rat, inhalation	0.000	0.000
100-51-6	Benzyl alcohol	1230 mg/kg, rat	2000 mg/kg, rabbit	1000 ppm, rat	0.000	0.000
9046-10-0	polyoxypropylenediamine	2855 mg/kg, rat	2980 mg/kg, rabbit		0.000	0.000
112-24-3	Triethylenetetramine	2500 mg/kg rat, oral	805 mg/kg		0.000	0.000
90-72-2	2,4,6-tris (dimethylaminomethyl)phenol	2169 mg/kg oral			0.000	0.000
694-83-7	1,2-cyclohexanediamine	1752 mg/kg, rat, oral			0.000	0.000
64742-88-7	Solvent naphtha (petroleum), medium aliph.	>2000 mg/kg, oral, rat			0.000	0.000

Additional Information:
No Information

11.2 Information on other hazards

Endocrine disrupting properties - Toxicity

Name According to EEC	CAS-No.
No Information	

SECTION 12: Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia): No information
IC50 72hr (Algae): No information
LC50 96hr (fish): No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential: No information

12.4 Mobility in soil: No information

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

12.6 Endocrine disrupting properties

Endocrine disrupting properties - Ecotoxicity

Name According to EEC	CAS-No.
No Information	

12.7 Other adverse effects: No information

CAS-No.	Name According to EEC	EC50 48hr	IC50 72hr	LC50 96hr
1330-20-7	Xylene	3.82 mg/l	No information	24-30 mg/l, minnow
64742-95-6	Solvent naphtha (petroleum), light arom.	>1 - 10 mg/l	>1 - 10 mg/l	>10-100 mg/l
100-41-4	Ethylbenzene	1.37 mg/l	No information	32 mg/l (Bluegill)
107-98-2	1-methoxypropan-2-ol	No information	No information	
100-51-6	Benzyl alcohol	230 mg/l	700 mg/l	460 mg/l
9046-10-0	polyoxypropylenediamine	No information	No information	
112-24-3	Triethylenetetramine	No information	No information	
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	No information	No information	
694-83-7	1,2-cyclohexanediamine	No information	No information	
64742-88-7	Solvent naphtha (petroleum), medium aliph.	No information	No information	

SECTION 13: Disposal Considerations

13.1 **WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

European Waste Code: 080111
Packaging Waste Code: 150110

SECTION 14: Transport Information

		ADR/RID	ADN	IMDG	IATA
14.1	UN-number or ID number	UN 1263	UN 1263	UN 1263	UN 1263
14.2	UN proper shipping name	Paint	Paint	Paint	Paint
14.3	Transport Hazard Class(es)	3	3	3	3
14.4	Packing Group	II	II	II	II
14.5	Enviromental Hazards	No Information	No Information	No Information	No Information

14.6 Special precautions for user Unknown

EmS-No.: F-E, S-E

14.7 Maritime transport in bulk according to IMO intruments Unknown

SECTION 15: Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

National Regulations:

Denmark Product Registration Number: Not available

Danish MAL Code: Not available

Danish MAL Code - Mixture: Not available

Sweden Product Registration Number: Not available

Norway Product Registration Number: Not available

Germany WGK Class: Not available

Covered by Directive 2012/18/EC (Seveso III): Not applicable

Restrictions to product or to substances according to Annex XVII, Regulation (CE) 1907/2006: Not applicable

Annex XIV, Regulation (CE) 1907/2006 - Authorisation List:

CAS-No.	Name According to EEC
Not Applicable	

SVHC - Substances of very high concern (Candidate List - Art. 59 REACH):

CAS-No.	Name According to EEC
Not Applicable	

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: Other Information

Text for CLP Hazard Statements shown in Section 3 describing each ingredient:

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Reasons for revision

No Information

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects
IMO	International Maritime Organization
Note P:	The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10:	The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter ≤ 10 µm.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and

recommendations are not followed.