Safety Data Sheet according to Regulation (EC) 'No. 2020/878



SECTION 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 **Product Identifier** 1341A0000B **Revision Date**: 05/08/2024

Product Name: CARBOGUARD 1341 PART B Supersedes Date: 10/08/2020

UFI Code: No Information

Contain nanoform:

1.2 Relevant identified uses of the

substance or mixture and uses

advised against

Component of multicomponent industrial coatings - Industrial use. Advised against:

others than recommended

1.3 Details of the supplier of the safety data sheet

Importer: None

Manufacturer: StonCor Middle East L.L.C.

Plot # B518, Al Quoz Industrial Area 3

P.O. Box: 3034 Dubai, U.A.E.

Regulatory / Technical Information:

+971 4 347 0460 +971 4 347 0242 (fax)

Datasheet Produced by: Rivero, Melody - ehs@stoncor.com

1.4 Emergency telephone number: CHEMTREC +1 703 5273887 (Outside US)

112 (24/7)

Croatia +3851 2348 342 (24/7 in Croatian and English)

Iceland 112 (24/7) Malta 112 (24/7)

SECTION 2: Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Classification, Labeling & Packaging Regulation (EC) 1272/2008

HAZARD STATEMENTS

Flammable Liquid, category 2	H225
Skin Irritation, category 2	H315
Skin Sensitizer, category 1	H317
Serious Eye Damage, category 1	H318
Acute Toxicity, Inhalation, category 4	H332
STOT, single exposure, category 3, NE	H336
Carcinogenicity, category 1B	H350-1B
Reproductive Toxicity, category 2	H361
STOT, repeated exposure, category 2	H373

2.2 Label elements

Symbol(s) of Product









Signal Word

Danger

Named Chemicals on Label

Formaldehyde, Propan-2-ol, 2-methylpropan-1-ol, Ethylbenzene, 4-methylpentan-2-one, Toluene, Triethylenetetramine, Xylene

HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
STOT, single exposure, category 3, NE	H336	May cause drowsiness or dizziness.
Carcinogenicity, category 1B	H350-1B	May cause cancer.
Reproductive Toxicity, category 2	H361	Suspected of damaging fertility or the unborn child.
STOT, repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.

PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P235	Keep cool.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/ face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do so.

Continue rinsing.

P308+313 IF exposed or concerned: Get medical advice/attention.

P314 Get medical advice/attention if you feel unwell.

P333+313 If skin irritation or rash occurs: Get medical advice/attention.

P403+233 Store in a well-ventilated place. Keep container tightly

closed.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

Endocrine disrupting properties - Toxicity

Name According to EEC CAS-No.

No Information

Endocrine disrupting properties - Ecotoxicity

Name According to EEC CAS-No.

No Information

SECTION 3: Composition/Information On Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Hazardous ingredients

Name According to EEC	<u>%</u>	<u>Classifications</u>	SCL Value:	
EINEC No.			4	ATE Value:
CAS-No. REACH Reg No.			ľ	M-Factor:
KENOTTROG NO.				
Propan-2-ol	25 - <50	H225-319-336	SCL Value:	-
200-661-7				
67-63-0			ATE Value:	-
No Information		Eye Irrit. 2, Flam. Liq. 2, STOT SE 3 NE		
			M-Factor: (acute)	-
			(douto)	
			M-Factor:	-
			(chronic)	

Xylene 215-535-7 1330-20-7 No Information	10 - <25	H226-315-332 Acute Tox. 4 Inhalation, Flam. Liq. 3, Skin Irrit. 2	SCL Value: ATE Value: M-Factor: (acute)	-
			M-Factor: (chronic)	-
Toluene 203-625-9	10 - <25	H225-304-315-336-361-373	SCL Value:	-
108-88-3			ATE Value:	-
No Information	formation Asp. Tox. 1, Flam. Liq. 2, Repr. 2, Skin Irrit. 2, STOT RE 2, STOT SE 3 NE	M-Factor: (acute)	-	
			M-Factor: (chronic)	-
4-methylpentan-2-one 203-550-1	10 - <25	H225-302-319-332-335	SCL Value:	-
108-10-1			ATE Value:	-
No Information	Acute Tox. 4 Inhalation, Acute Tox. 4 Oral, Eye Irrit. 2, Flam. Liq. 2, STOT SE 3 RTI		M-Factor: (acute)	-
			M-Factor: (chronic)	-

Ethanol 200-578-6 64-17-5	2.5 - <10	H225-319	SCL Value:	-
No Information		Eye Irrit. 2, Flam. Liq. 2	M-Factor: (acute)	-
			M-Factor: (chronic)	-
Ethylbenzene 202-849-4	2.5 - <10	H225-304-315-319-332-373	SCL Value:	-
100-41-4			ATE Value:	-
No Information		Acute Tox. 4 Inhalation, Asp. Tox. 1, Eye Irrit. 2, Flam. Liq. 2, Skin Irrit. 2, STOT RE 2	M-Factor: (acute)	-
			M-Factor: (chronic)	-
urea formaldehyde butilated 614-202-7	1.0 - <2.5	H411	SCL Value:	-
68002-19-7			ATE Value:	-
No Information		Aquatic Chronic 2		
			M-Factor: (acute)	-
			M-Factor: (chronic)	-

Triethylenetetramine 203-950-6	1.0 - <2.5	H311-314-317-412	SCL Value:	-
112-24-3			ATE Value:	-
No Information	Acute Tox. 3 Dermal, Aquatic Chronic 3, Skin Corr. 1, Skin Sens. 1		M-Factor: (acute)	-
			M-Factor: (chronic)	-
2-methylpropan-1-ol 201-148-0	1.0 - <2.5	H226-315-318-335-336	SCL Value:	-
78-83-1			ATE Value:	-
No Information		Eye Dam. 1, Flam. Liq. 3, Skin Irrit. 2, STOT SE 3 NE, STOT SE 3 RTI		-
			M-Factor: (chronic)	-
Formaldehyde 200-001-8	0.1 - <1.0	H226-301-311-314-317-331-334-335-341-350- 400	SCL Value:	-
50-00-0			ATE Value:	-
No Information		Acute Tox. 3 Dermal, Acute Tox. 3 Inhalation, Acute Tox. 3 Oral, Aquatic Acute 1, Carc. 1B, Flam. Liq. 3, Muta. 2, Resp. Sens. 1, Skin Corr. 1, Skin Sens. 1, STOT SE 3 RTI	M-Factor: (acute)	-
			M-Factor: (chronic)	-

Additional Information: The text for CLP Hazard Statements shown above (if any) is given in Section 16.

SECTION 4: First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.

AFTER INHALATION: Move to fresh air.

AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

No Information

4.3 Indication of any immediate medical attention and special treatment needed

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

SECTION 5: Firefighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

Flash back possible over considerable distance. In the event of fire, wear self-contained breathing apparatus. Water spray Dry powder Alcohol-resistant foam Carbon dioxide (CO2). Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

SECTION 6: Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Ensure adequate ventilation. Use personal protective equipment. Remove all sources of ignition.

6.1.2 For emergency responders

See Section 7, 8 and 10 for further information.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

FURTHER INSTRUCTIONS: Please refer to EU disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

SECTION 7: Handling and Storage

7.1 Precautions for safe handling

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Vapours may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour

concentration higher than the occupational exposure limits. Electrical equipment should be protected to the appropriate standard. Preparation may charge electrostatically: always use earthing leads when transferring from one container to another. Use only in area provided with appropriate exhaust ventilation. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. Do not breathe vapours or spray mist. Use only explosion-proof equipment. Keep away from sources of ignition - No smoking. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.

STORAGE CONDITIONS: Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

SECTION 8: Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (EU)

<u>Name</u>	CAS-No.	LTEL ppm	STEL ppm	STEL mg/m3	LTEL mg/m3
Propan-2-ol	67-63-0				
Xylene	1330-20-7	50	100	442	221
Toluene	108-88-3	50	100	384	192
4-methylpentan-2-one	108-10-1	20	50	208	83
Ethanol	64-17-5				
Ethylbenzene	100-41-4	100	200	884	442
urea formaldehyde butilated	68002-19-7				
Triethylenetetramine	112-24-3				
2-methylpropan-1-ol	78-83-1				
Formaldehyde	50-00-0				

CAS-No.	OEL Note
67-63-0	
1330-20-7	SK
108-88-3	
108-10-1	
64-17-5	
100-41-4	SKIN
68002-19-7	
112-24-3	
78-83-1	
50-00-0	
	67-63-0 1330-20-7 108-88-3 108-10-1 64-17-5 100-41-4 68002-19-7 112-24-3 78-83-1

FURTHER ADVICE: Refer to the regulatory exposure limits for the workforce enforced in each country. Some components may not have been classified under the EU CLP Regulation.

Chemical Name:

EC No.: CAS-No.:

DNELs - Derived no effect level

	Workers				Consumers			
Route of	Acute effect	Acute effects	Chronic	Chronic effects	Acute effect	Acute effects	Chronic	Chronic effects
Exposure	local	systemic	effects local	systemic	local	systemic	effects local	systemic
Oral		Not	required					
Inhalation								
Dermal								

PNEC's - Predicted no effect concentration

Environmental protection target	PNEC
Fresh water	
Fresh water sediments	
Marine water	
Marine sediments	
Food chain	
Microorganisms in sewage treatment	
soil (agricultural)	
Air	

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: Respirator with a vapor filter.

EYE PROTECTION: Tightly fitting safety goggles.

HAND PROTECTION: Rubber or plastic gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Long sleeved clothing. Remove and wash contaminated clothing before re-use. Rubber or plastic apron.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

SECTION 9: Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Colour: Clear Liquid

Physical State Liquid
Odor Epoxy

Odor threshold

PH

Not determined

Not determined

Melting point / freezing point (°C)

Not determined

Boiling point or initial boiling point and

boiling range (°C)

82 - 140

Flash Point, (°C)

Evaporation rate Slower Than Ether
Flammability (solid, gas) Not determined

Llower and upper explosive limit 1 - 12.7

Vapour Pressure

Relative vapour density

Heavier Than Air

Density and/or relative density

Not determined

Kinematic viscosity Unknown

Particle characteristics Not applicable to liquids

9.2 Other information

VOC Content g/l: 502

Specific Gravity (g/cm3) 0.860

SECTION 10: Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under recommended storage conditions. Risk of ignition.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Direct sources of heat.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

SECTION 11: Toxicological information

11.1 Information on hazard classes as definied in Regulation (EC) No 1272/2008

Acute Toxicity:

Oral LD50: No information available.

Inhalation LC50: No information available.

Dermal LD50: No Information

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Name According to EEC	Oral LD50	Dermal LD50	Vapor LC50	Gas LC50	Dust/Mist LC50
67-63-0	Propan-2-ol	4720 mg/kg rat, oral		22500 ppm/8hrs rat, inhalation	0.000	0.000
1330-20-7	Xylene	3523 mg/kg, rat, oral	12126 mg/kg, rabbitt	5000 ppm/4 hrs rat, inhalation	0.000	0.000
108-88-3	Toluene	5000 mg/kg rat oral, 14000 mg/kg rabbit dermal		8000 ppm/4 hrs, rat, inhalation	0.000	0.000
108-10-1	4-methylpentan-2-one	2000 mg/kg, oral, rat		5000 ppm / 1 hour, rat	0.000	0.000
64-17-5	Ethanol	7060 mg/kg, oral, rat		20000 ppm/10 hrs, rat, inhalation	0.000	0.000
100-41-4	Ethylbenzene	3500 mg/kg rat, oral	5510 mg/kg, rabbit	4000 ppm, rat, 4h	0.000	0.000
112-24-3	Triethylenetetramine	2500 mg/kg rat, oral	805 mg/kg		0.000	0.000
50-00-0	Formaldehyde	100 mg/kg, oral, rat		250 - 590 mg/cu m	0.000	0.000

Additional Information:

No Information

11.2 Information on other hazards

Endocrine disrupting properties - Toxicity

Name According to EEC CAS-No.

No Information

SECTION 12: Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia):

IC50 72hr (Algae):

No information

No information

No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential: No information

12.4 Mobility in soil: No information

12.5 Results of PBT and vPvB The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

assessment:

12.6 Endocrine disrupting properties

Endocrine disrupting properties - Ecotoxicity

Name According to EEC CAS-No.

No Information

12.7 Other adverse effects: No information

<u>CAS-No.</u> Name According to EEC <u>EC50 48hr</u> <u>IC50 72hr</u> <u>LC50 96h</u>	<u>ır</u>
67-63-0 Propan-2-ol No information No information	
1330-20-7 Xylene 3.82 mg/l No information 24-30 mg/l	, minnow
108-88-3 Toluene No information No information	
108-10-1 4-methylpentan-2-one No information No information	
64-17-5 Ethanol No information No information	
100-41-4 Ethylbenzene 1.37 mg/l No information 32 mg/l (B	uegill)
68002-19-7 urea formaldehyde butilated No information No information	
112-24-3 Triethylenetetramine No information No information	
78-83-1 2-methylpropan-1-ol No information No information	
50-00-0 Formaldehyde No information No information	

SECTION 13: Disposal Considerations

13.1 WASTE TREATMENT METHODS: Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

European Waste Code: 080111 Packaging Waste Code: 150110

SECTION 14: Transport Information

		ADR/RID	ADN	IMDG	IATA
14.1	UN-number or ID number	UN 1263	UN 1263	UN 1263	UN 1263
14.2	UN proper shipping name	Paint	Paint	Paint	Paint
14.3	Transport Hazard Class(es)	3	3	3	3
14.4	Packing Group	II	II	II	II
14.5	Enviromental Hazards	No Information	No Information	No Information	No Information

14.6 Special precautions for user Unknown

EmS-No.: F-E, S-E

14.7 Maritime transport in bulk according to IMO intruments

Unknown

SECTION 15: Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

National Regulations:

Denmark Product Registration Number: Not available

Danish MAL Code: Not available

Danish MAL Code - Mixture: Not available

Sweden Product Registration Number: Not available

Norway Product Registration Number: Not available

Germany WGK Class: Not available

Covered by Directive 2012/18/EC (Seveso III): Not applicable

Restrictions to product or to substances according

to Annex XVII, Regulation (CE) 1907/2006: Not applicable

Annex XIV, Regulation (CE) 1907/2006 - Authorisation List:

CAS-No. Name According to EEC

Not Applicable

SVHC - Substances of very high concern (Candidate List - Art. 59 REACH):

CAS-No. Name According to EEC

Not Applicable

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: Other Information

Text for CLP Hazard Statements shown in Section 3 describing each ingredient:

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.

H350 May cause cancer.

H361 Suspected of damaging fertility or the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

Reasons for revision

Composition Information Changed

Substance and/or Product Properties Changed in Section(s):

01 - Identification

02 - Hazard Identification

03 - Composition/Information On Ingredients
08 - Exposure Controls/Personal Protection

09 - Physical and Chemical Properties

11 - Toxicological Information14 - Transportation Information15 - Regulatory InformationRevision Statement(s) Changed

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP Classification, Labeling & Packaging Regulation

EC European Commission
EU European Union
US United States

CAS Chemical Abstract Service

EINECS European Inventory of Existing Chemical Substances

REACH Registration, Evaluation, Authorization of Chemicals Regulation

GHS Globally Harmonized System of Classification and Labeling of Chemicals

LTEL Long term exposure limit
STEL Short term exposure limit
OEL Occupational exposure limit

ppm Parts per million
mg/m3 Milligrams per cubic meter
TLV Threshold Limit Value

ACGIH American Conference of Governmental Industrial Hygienists

OSHA Occupational Safety & Health Administration

PEL Permissible Exposure Limits
VOC Volatile organic compounds

g/l Grams per liter

mg/kg Milligrams per kilogram

N/A Not applicable LD50 Lethal dose at 50%

LC50 Lethal concentration at 50%

EC50 Half maximal effective concentration IC50 Half maximal inhibitory concentration

PBT Persistent bioaccumulative toxic chemical vPvB Very persistent and very bioaccumulative

EEC European Economic Community

ADR International Transport of Dangerous Goods by Road RID International Transport of Dangerous Goods by Rail

UN United Nations

IMDG International Maritime Dangerous Goods Code
IATA International Air Transport Association

MARPOL International Convention for the Prevention of Pollution From Ships, 1973 as

modified by the Protocol of 1978

IBC International Bulk Container
RTI Respiratory Tract Irritation

NE Narcotic Effects

IMO International Maritime Organization

Note P: The classification as a carcinogen or mutagen need not apply; the substance

contains less than 0,1 % w/w benzene

Note 10: The classification as a carcinogen by inhalation applies only to mixtures in

powder form containing 1 % or more of titanium dioxide which is in the form of

or incorporated in particles with aerodynamic diameter \leq 10 μm_{\star}

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.