

**SELECTION & SPECIFICATION DATA**

<b>Description</b>	Plasite 4500 S is a 100% solids, flake-filled, premium epoxy coating designed for internal steel and concrete tanks and pipe lining. It is a two component system consisting of 4-parts by volume of Part A resin and one part by volume of Part B hardener. It is applied by plural component or single component spray equipment, in a one-coat application (20-60 mils) for internal lining applications. It also meets AWWA C210 specification.
<b>Finish</b>	N/A
<b>VOC Values</b>	<b>As Supplied</b> : 0.0
<b>Topcoats</b>	Not Applicable

**CURING SCHEDULE**

Surface Temp.	Dry to Touch	Firm	Limited Chemical Service	Service Final Cure
10°C (50°F)	36 Hours	48 Hours	4 Days	14 Days
10°C (50°F)	48 Hours	72 Hours	5 Days	NR
24°C (75°F)	12 Hours	24 Hours	36 Hours	7 Days
24°C (75°F)	18 Hours	NR	NR	NR

**WARRANTY**

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