



## Safety Data Sheet

prepared to UN GHS Revision 3

### 1. Identification of the Substance/Mixture and the Company/Undertaking

<b>1.1 Product Identifier</b>	0302A0001A	<b>Revision Date:</b>	15/03/2023
<b>Product Name:</b>	Phenoline 302 - Part A	<b>Supersedes Date:</b>	New SDS
<b>1.2 Relevant identified uses of the substance or mixture and uses advised against</b>	Base component of 2 components coating - Industrial use. Advised against: others than recommended		
<b>1.3 Details of the supplier of the safety data sheet</b>			
<b>Importer:</b>	Importer		
<b>Manufacturer:</b>	StonCor Africa (Pty.) Ltd. 8 Cresset Road Midrand Industrial Park, Chloorkop P.O. Box 2205 2001, Johannesburg South Africa		
	Regulatory / Technical Information: +27 11 254 5500		
<b>Datasheet Produced by:</b>	Hensberg, Joshua - ehs@stoncor.com		
<b>1.4 Emergency telephone number:</b>	CHEMTREC 1-800-424-9300 (Inside US) CHEMTREC +1 703 5273887 (Outside US) Giftinformatjonen: +47 22 59 13 00		

### 2. Hazard Identification

#### 2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4  
Hazardous to the aquatic environment, Chronic, category 2  
Carcinogenicity, category 2  
Eye Irritation, category 2A  
Flammable Liquid, category 3  
Skin Irritation, category 2  
Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

Warning

### Named Chemicals on Label

Xylene, carbon black, formaldehyde, oligomeric reaction product, 1-chloro-2,3-epoxypropane and phenol, titanium dioxide, Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)

### HAZARD STATEMENTS

Flammable Liquid, category 3	H226	Flammable liquid and vapour.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

### 2.3 Other hazards

No Information

#### Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

## 3. Composition/Information On Ingredients

### 3.2 Mixtures

#### Hazardous ingredients

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>
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Reaction product: bisphenol-A- (epichlorhydrin) epoxy resin (number average molecular weight <= 700)	500-033-5	25068-38-6	25 - <50	H315-317-319-411	Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1
CALCINED PETROLEUM COKE	265-210-9	64743-05-1	25 - <50		
formaldehyde, oligomeric reaction product, 1-chloro-2,3- epoxypropane and phenol	500-006-8	9003-36-5	2.5 - <10	H315-317-319-411	Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1
Xylene	215-535-7	1330-20-7	2.5 - <10	H226-315-332	Acute Tox. 4 Inhalation, Flam. Liq. 3, Skin Irrit. 2
carbon black	215-609-9	1333-86-4	2.5 - <10	H351	Carc. 2
titanium dioxide	236-675-5	13463-67-7	2.5 - <10	H351	Carc. 2
graphite (natural)	231-955-3	7782-42-5	2.5 - <10		
Triphenyl phosphite	202-908-4	101-02-0	1.0 - <2.5	H315-319-400-410	Aquatic Acute 1, Aquatic Chronic 1, Eye Irrit. 2, Skin Irrit. 2
magnesium carbonate		546-93-0	1.0 - <2.5	H319	Eye Irrit. 2

<u>CAS-No.</u>	<u>M-Factors</u>
25068-38-6	0
64743-05-1	0
9003-36-5	0
1330-20-7	0
1333-86-4	0
13463-67-7	0
7782-42-5	0
101-02-0	0
546-93-0	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

## 4. First-aid Measures

### 4.1 Description of First Aid Measures

**GENERAL NOTES:** When symptoms persist or in all cases of doubt seek medical advice.

**AFTER INHALATION:** Move to fresh air. Consult a physician after significant exposure.

**AFTER SKIN CONTACT:** Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

**AFTER EYE CONTACT:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.

**AFTER INGESTION:** Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

#### Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

Harmful by inhalation. Do not ingest. Irritating to eyes and skin. Risk of serious damage to the lungs (by aspiration). Vapours may cause drowsiness and dizziness.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

### 5. Fire-fighting Measures

#### 5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

**FOR SAFETY REASONS NOT TO BE USED:** Alcohol, Alcohol based solutions, any other media not listed above. Do not use a solid water stream as it may scatter and spread fire.

#### 5.2 Special hazards arising from the substance or mixture

Flammable.

#### 5.3 Advice for firefighters

Flash back possible over considerable distance. In the event of fire, wear self-contained breathing apparatus. High volume water jet. Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

### 6. Accidental Release Measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment. Remove all sources of ignition.

#### 6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

#### 6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

#### 6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

### 7. Handling and Storage

#### 7.1 Precautions for safe handling

**INSTRUCTIONS FOR SAFE HANDLING:** Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Vapours may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Electrical equipment should be protected to the appropriate standard. Preparation may charge electrostatically: always use earthing leads when transferring from one container to another. Use only in area provided with appropriate exhaust ventilation. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. Do not breathe vapours or spray mist. Use only explosion-proof equipment. Keep away from sources of ignition - No smoking.

**PROTECTION AND HYGIENE MEASURES:** Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

#### 7.2 Conditions for safe storage, including any incompatibilities

**CONDITIONS TO AVOID:** Direct sources of heat.

**STORAGE CONDITIONS:** Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

#### 7.3 Specific end use(s)

No specific advice for end use available.

## 8. Exposure Controls/Personal Protection

### 8.1 Control parameters

#### Ingredients with Occupational Exposure Limits (EU)

<u>Name</u>	<u>CAS-No.</u>	<u>LTEL ppm</u>	<u>STEL ppm</u>	<u>STEL mg/m3</u>	<u>LTEL mg/m3</u>
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6				
CALCINED PETROLEUM COKE	64743-05-1				
formaldehyde, oligomeric reaction product, 1-chloro-2,3-epoxypropane and phenol	9003-36-5				
Xylene	1330-20-7	50	100	442	221
carbon black	1333-86-4				
titanium dioxide	13463-67-7				
graphite (natural)	7782-42-5				
Triphenyl phosphite	101-02-0				
magnesium carbonate	546-93-0				

<u>Name</u>	<u>CAS-No.</u>	<u>OEL Note</u>
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6	
CALCINED PETROLEUM COKE	64743-05-1	
formaldehyde, oligomeric reaction product, 1-chloro-2,3-epoxypropane and phenol	9003-36-5	
Xylene	1330-20-7	SK
carbon black	1333-86-4	
titanium dioxide	13463-67-7	
graphite (natural)	7782-42-5	
Triphenyl phosphite	101-02-0	
magnesium carbonate	546-93-0	

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

### 8.2 Exposure controls

#### Personal Protection

**RESPIRATORY PROTECTION:** In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

**EYE PROTECTION:** Tightly fitting safety goggles. Face-shield.

**HAND PROTECTION:** Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Long sleeved clothing. Remove

and wash contaminated clothing before re-use. Rubber or plastic apron.

**OTHER PROTECTIVE EQUIPMENT:** No Information

**ENGINEERING CONTROLS:** Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

<b>9.1 Information on basic physical and chemical properties</b>	
<b>Appearance:</b>	Viscous liquid
<b>Physical State</b>	Liquid
<b>Odor</b>	Epoxy
<b>Odor threshold</b>	Not determined
<b>pH</b>	Not determined
<b>Melting point / freezing point (°C)</b>	Not determined
<b>Boiling point/range (°C)</b>	137 - 386
<b>Flash Point, (°C)</b>	49
<b>Evaporation rate</b>	Slower than ether
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive limits</b>	1.9 - 12.3
<b>Vapour Pressure</b>	Not determined
<b>Vapour density</b>	Not determined
<b>Relative density</b>	1.510
<b>Solubility in / Miscibility with water</b>	Immiscible
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined
<b>Viscosity</b>	Not determined
<b>Explosive properties</b>	Not determined
<b>Oxidising properties</b>	Not determined
<b>9.2 Other information</b>	
<b>VOC Content g/l:</b>	172.3528
<b>Calculated grams of VOC per liter of coating product as applied.</b>	
<b>Specific Gravity (g/cm<sup>3</sup>)</b>	1.513

## 10. Stability and Reactivity

- 10.1 Reactivity**  
No reactivity hazards known under normal storage and use conditions.
- 10.2 Chemical stability**  
Stable under recommended storage conditions. Risk of ignition. Stable under normal conditions.
- 10.3 Possibility of hazardous reactions**  
Hazardous polymerisation may occur.
- 10.4 Conditions to avoid**  
Direct sources of heat.
- 10.5 Incompatible materials**  
Strong oxidizing agents.

**10.6 Hazardous decomposition products**Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.**11. Toxicological Information****11.1 Information on toxicological effects****Acute Toxicity:****Oral LD50:** No information**Inhalation LC50:** No information**Irritation:** No information available.**Corrosivity:** No information available.**Sensitization:** No information available.**Repeated dose toxicity:** No information available.**Carcinogenicity:** This product contains one or more carcinogenic substances. See hazard classification and precautionary statements in section 2 for further information.**Mutagenicity:** No information available.**Toxicity for reproduction:** No information available.**STOT-single exposure:** No information available.**STOT-repeated exposure:** No information available.**Aspiration hazard:** No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested.  
Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
1330-20-7	Xylene	3523 mg/kg, rat, oral	12126 mg/kg, rabbit	5000 ppm/4 hrs rat, inhalation	0.000	0.000
1333-86-4	carbon black	>15400 mg/kg oral, rat			0.000	0.000
13463-67-7	titanium dioxide	10000 mg/m <sup>3</sup> , oral (rat)			0.000	0.000

**Additional Information:**

This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This classification is relevant when exposed to titanium dioxide in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

## 12. Ecological Information

<b>12.1 Toxicity:</b>	
EC50 48hr (Daphnia):	No information
IC50 72hr (Algae):	No information
LC50 96hr (fish):	No information
<b>12.2 Persistence and degradability:</b>	No information
<b>12.3 Bioaccumulative potential:</b>	No information
<b>12.4 Mobility in soil:</b>	No information
<b>12.5 Results of PBT and vPvB assessment:</b>	The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
<b>12.6 Other adverse effects:</b>	No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	No information	No information	
64743-05-1	CALCINED PETROLEUM COKE	No information	No information	No information
9003-36-5	formaldehyde, oligomeric reaction product, 1-chloro-2,3-epoxypropane and phenol	No information	No information	
1330-20-7	Xylene	3.82 mg/l	No information	24-30 mg/l, minnow
1333-86-4	carbon black	No information	No information	
13463-67-7	titanium dioxide	>100 mg/l (EC50, 48h, Daphnia magna OECD202)ation	No information	>1000 mg/l
7782-42-5	graphite (natural)	No information	No information	
101-02-0	Triphenyl phosphite	No information	No information	
546-93-0	magnesium carbonate	No information	No information	

## 13. Disposal Considerations

**13.1 WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport Information

<b>14.1 UN number</b>	UN 1263
<b>14.2 UN proper shipping name</b>	Paint
<b>Technical name</b>	Not applicable
<b>14.3 Transport hazard class(es)</b>	3
<b>Subsidiary shipping hazard</b>	Not applicable
<b>14.4 Packing group</b>	PG II
<b>14.5 Environmental hazards</b>	Not applicable
<b>14.6 Special precautions for user</b>	Not applicable
<b>EmS-No.:</b>	Not applicable
<b>14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code</b>	Not applicable



## 15. Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

#### National Regulations:

Denmark Product Registration Number:	Not available
Danish MAL Code:	Not available
Danish MAL Code - Mixture:	Not available
Sweden Product Registration Number:	Not available
Norway Product Registration Number:	Not available
WGK Class:	Not available

### 15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## 16. Other Information

### Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

### Reasons for revision

No Information

### List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.

- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

## Acronym &amp; Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m <sup>3</sup>	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects
IMO	International Maritime Organization
Note P:	The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10:	The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter ≤ 10 µm.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

