

SELECTION & SPECIFICATION DATA

Generic Type	Modified Alkyd Topcoat
Description	Single component, high gloss alkyd topcoat. Tinted to most RAL & BS shades. Good for architectural & infrastructure.
Features	<ul style="list-style-type: none"> • One component product • Medium cure speed • Lead and chromate free • Can be applied by Airless- and conventional spray, roller and brush
Color	Rapid tint system available to most RAL & BS shades.
Finish	High Gloss
Primer	Acrylics, Alkyds, Epoxies, Inorganic and Organic Zincs and others as recommended under Substrates & Surface Preparation. A mist coat may be required to minimize bubbling over Inorganic Zinc primers.
Dry Film Thickness	51 - 76 microns (2 - 3 mils) per coat Standard 60 microns
Solid(s) Content	By volume: 48% ± 2%
Theoretical Coverage Rates	8m ² /l at 60 micron Allow for loss in mixing and application.
VOC Values	As Supplied : 491 g/l These are nominal values.
Dry Temp. Resistance	Continuous: 93°C (199°F) Non-Continuous: 121°C (250°F)

SUBSTRATES & SURFACE PREPARATION

General	Surfaces must be clean and dry. Employ adequate methods to remove dirt, dust, oil and all other contaminants that could interfere with adhesion of the coating.
Steel	ISO 8501-1, Sa 2 with a 25-50 micron (1.0-2.0 mil) surface profile for maximum protection. ISO 8501-1 St2 or St3 as minimum requirement. Prime with specific Carboline primers as recommended by your Carboline Sales Representative.

MIXING & THINNING

Mixing	Mix carefully until an even consistency is achieved. Avoid excessive air admixture.
Thinning	May be thinned up to maximum 10% with Thinner 10. Use of thinners other than those supplied or recommended by Carboline adversely affect product performance and void product warranty, whether expressed or implied.

Carbocoat 1422 Topcoat

PRODUCT DATA SHEET



APPLICATION EQUIPMENT GUIDELINES

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

Spray Application (General) | The following spray equipment has been found suitable and is available from manufacturers such as Binks, DeVilbiss and Graco.

Conventional Spray | Pressure pot equipped with dual regulators, 3/8" I.D. minimum material hose, 0.052" I.D. fluid tip and appropriate air cap.

Airless Spray | Pump Ratio: 30:1 (min.)*
GPM Output: 3.0 (min.)
Material Hose: 3/8" I.D. (min.)
Tip Size: 0.013-0.017"
Output BAR: 140-162
Filter Size: 60 mesh
*PTFE packings are recommended and available from the pump manufacturer.

Brush & Roller (General) | Multiple coats may be required to obtain desired appearance, recommended dry film thickness and adequate hiding.

Brush | Use a medium bristle brush.

Roller | Use a good quality roller with phenolic core.

APPLICATION CONDITIONS

Condition	Material	Surface	Ambient	Humidity
Minimum	4°C (39°F)	4°C (39°F)	2°C (36°F)	0%
Maximum	49°C (120°F)	49°C (120°F)	49°C (120°F)	95%

Substrate temperatures should be 3°C above the dew point. This product is moisture sensitive in the liquid stage and until fully cured. Protect from high humidity, dew and direct moisture contact until fully cured. Application and/or curing in humidity above maximum, or exposure to moisture from rain or dew may result in a loss of gloss.

CURING SCHEDULE

Surface Temp.	Dry to Touch	Dry to Handle	Dry Hard
25°C (77°F)	60 Minutes	4 Hours	24 Hours

These times are based on a 50 microns dry film thickness and 50% relative humidity. Higher film thickness, insufficient ventilation, high humidity or cooler temperatures will require longer cure times and could result in solvent entrapment or premature failure.

CLEANUP & SAFETY

Cleanup | Use Thinner 10 or Thinner. In case of spillage, absorb and dispose of in accordance with local applicable regulations.

Safety | Read and follow all caution statements on this product data sheet and on the MSDS for this product. Employ normal workmanlike safety precautions. Hypersensitive persons should wear protective clothing, gloves and use protective cream on face, hands and all exposed areas.

CLEANUP & SAFETY

Ventilation	When used in enclosed areas, thorough air circulation must be used during and after application until the coating is cured. The ventilation system should be capable of preventing the solvent vapor concentration from reaching the lower explosion limit for the solvents used. User should test and monitor exposure levels to insure all personnel are below guidelines. If not sure or if not able to monitor levels, use MSHA/NIOSH approved respirator.
Caution	This product contains flammable solvents. Keep away from sparks and open flames. All electrical equipment and installations should be made and grounded in accordance with the National Electric Code. In areas where explosion hazards exist, workers should be required to use non-ferrous tools and wear conductive and non-sparking shoes.

PACKAGING, HANDLING & STORAGE

Shelf Life	24 months at 24°C (75°F) *Shelf Life: (actual stated shelf life) when kept at recommended storage conditions and in original unopened containers.
Shipping Weight (Approximate)	<u>20 Litre</u> 29 Kg
Storage Temperature & Humidity	41-104°F (5-40°C) 0-90% Relative Humidity
Flash Point (Setaflash)	28°C (83 °F)
Storage	Store Indoors.

WARRANTY

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact Carboline Company to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to Carboline quality control. We assume no responsibility for coverage, performance, injuries or damages resulting from use. Carbolines sole obligation, if any, is to replace or refund the purchase price of the Carboline product(s) proven to be defective, at Carbolines option. Carboline shall not be liable for any loss or damage. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CARBOLINE, EXPRESS OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. All of the trademarks referenced above are the property of Carboline International Corporation unless otherwise indicated.