



## Safety Data Sheet

Prepared in Accordance with HCS 29  
C.F.R. 1910.1200

### 1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** S385B1NL
- Product Name:** PHENOLINE 385 PART B **Revision Date:** 03/20/2019
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent industrial coatings - Industrial use. **Supersedes Date:** 06/09/2017
- 1.3 Details of the supplier of the safety data sheet**
- Manufacturer:** Carboline Company  
2150 Schuetz Road  
St. Louis, MO USA 63146
- Regulatory / Technical Information:  
Contact Carboline Technical Services at  
1-800-848-4645
- Datasheet Produced by:** Alotta, Vicki - ehs@stoncor.com
- 1.4 Emergency telephone number:** CHEMTREC 1-800-424-9300 (Inside US)  
CHEMTREC +1 703 5273887 (Outside US)  
HEALTH - Pittsburgh Poison Control 1-412-681-6669

### 2. Hazard Identification

#### 2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4  
Acute Toxicity, Oral, category 4  
Hazardous to the aquatic environment, Chronic, category 3  
Carcinogenicity, category 1A  
Flammable Liquid, category 2  
Reproductive Toxicity, category 2  
STOT, repeated exposure, category 1  
Skin Corrosion, category 1  
Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

Danger

### Named Chemicals on Label

ETHYL BENZENE, BENZYL ALCOHOL, TOLUENE, ISOPHORONEDIAMINE, MICROCRYSTALLINE SILICA, CYCLOALIPHATIC AMINE

### HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Carcinogenicity, category 1A	H350-1A	May cause cancer.
Reproductive Toxicity, category 2	H361	Suspected of damaging fertility or the unborn child.
STOT, repeated exposure, category 1	H372	Causes damage to organs through prolonged or repeated exposure.
Hazardous to the aquatic environment, Chronic, category 3	H412	Harmful to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P235	Keep cool.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention
P314	Get medical advice/attention if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

**2.3 Other hazards**

No Information

**Results of PBT and vPvB assessment:**

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

**3. Composition/Information On Ingredients****3.2 Mixtures****Hazardous Ingredients**

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
14808-60-7	MICROCRYSTALLINE SILICA	50 - <75
100-51-6	BENZYL ALCOHOL	10 - <25
2855-13-2	ISOPHORONEDIAMINE	10 - <25
68609-08-5	CYCLOALIPHATIC AMINE	10 - <25
108-88-3	TOLUENE	2.5 - <10
100-41-4	ETHYL BENZENE	0.1 - <1.0

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
14808-60-7	GHS08	H350-372	0
100-51-6	GHS07	H302-312-319-332	0
2855-13-2	GHS05-GHS07	H302-312-314-317-412	0
68609-08-5	GHS05-GHS07-GHS09	H411	0
108-88-3	GHS02-GHS07-GHS08	H225-304-315-319-336-361-373	0
100-41-4	GHS02-GHS07-GHS08	H225-304-315-319-332-351-373-412	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

**4. First-aid Measures****4.1 Description of First Aid Measures**

**AFTER INHALATION:** Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.

**AFTER SKIN CONTACT:** In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.

**AFTER EYE CONTACT:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**AFTER INGESTION:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

**4.2 Most important symptoms and effects, both acute and delayed**

Harmful if swallowed. Causes burns. Risk of serious damage to the lungs (by aspiration). Vapours may cause drowsiness and dizziness. Corrosive after repeated contact with skin and mucous membranes.

**4.3 Indication of any immediate medical attention and special treatment needed**

Immediate medical attention is required.

When symptoms persist or in all cases of doubt seek medical advice.

**5. Fire-fighting Measures****5.1 Extinguishing Media:**

Carbon Dioxide, Dry Chemical, Foam, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Flammable liquid. Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Vapors may travel to areas away from work site before igniting/flashing back to vapor source. Provide adequate ventilation. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Electrical installations / working materials must comply with the technological safety standards. Wear shoes with conductive soles.

**5.2 Special hazards arising from the substance or mixture**

No Information

**5.3 Advice for firefighters**

In the event of fire, wear self-contained breathing apparatus. Cool containers / tanks with water spray. Flammable.

**6. Accidental Release Measures****6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. For personal protection see section 8.

**6.2 Environmental precautions**

Do not allow material to contaminate ground water system. Prevent product from entering drains.

**6.3 Methods and material for containment and cleaning up**

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

**6.4 Reference to other sections**

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

**7. Handling and Storage****7.1 Precautions for safe handling**

**INSTRUCTIONS FOR SAFE HANDLING :** Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Do not breathe vapours or spray mist. Ensure all equipment is electrically grounded before beginning transfer operations. Do not use sparking tools. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection. Wash thoroughly after handling.

**PROTECTION AND HYGIENE MEASURES :** Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

**7.2 Conditions for safe storage, including any incompatibilities**

**CONDITIONS TO AVOID:** Heat, flames and sparks.

**STORAGE CONDITIONS:** Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

**7.3 Specific end use(s)**

No specific advice for end use available.

**8. Exposure Controls/Personal Protection****8.1 Control parameters****Ingredients with Occupational Exposure Limits (US)**

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
MICROCRYSTALLINE SILICA	14808-60-7	0.025 MGM3	N/E	N/E
BENZYL ALCOHOL	100-51-6	N/E	N/E	N/E
ISOPHORONEDIAMINE	2855-13-2	N/E	N/E	N/E
CYCLOALIPHATIC AMINE	68609-08-5			N/E
TOLUENE	108-88-3	20 PPM	N/E	N/E

ETHYL BENZENE	100-41-4	20 PPM	125 ppm
<b>Name</b>	<b>CAS-No.</b>	<b>OSHA PEL</b>	<b>OSHA STEL</b>
MICROCRYSTALLINE SILICA	14808-60-7	0.05 MGM3	N/E
BENZYL ALCOHOL	100-51-6	N/E	N/E
ISOPHORONEDIAMINE	2855-13-2	N/E	N/E
CYCLOALIPHATIC AMINE	68609-08-5		
TOLUENE	108-88-3	200 ppm	560 MGM3, 150 PPM
ETHYL BENZENE	100-41-4	435 MGM3, 100 PPM	545 MGM3, 125 PPM

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

## 8.2 Exposure controls

### Personal Protection

**RESPIRATORY PROTECTION:** In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

**EYE PROTECTION:** Ensure that eyewash stations and safety showers are close to the workstation location. Safety glasses with side-shields.

**HAND PROTECTION:** Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier. Lightweight protective clothing

**OTHER PROTECTIVE EQUIPMENT:** No Information

**ENGINEERING CONTROLS:** Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Milky Liquid
<b>Physical State</b>	Liquid
<b>Odor</b>	Ammoniacal
<b>Odor threshold</b>	N/D
<b>pH</b>	N/D
<b>Melting point / freezing point (°C)</b>	N/D
<b>Boiling point/range</b>	176 F (80 C) - 401 F (205 C)
<b>Flash Point</b>	60F (15C)
<b>Evaporation rate</b>	Slower Than Ether
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive</b>	

	1.0 - 13.0
<b>limits</b>	
<b>Vapour Pressure, mmHg</b>	N/D
<b>Vapour density</b>	Heavier than Air
<b>Relative density</b>	Not determined
<b>Solubility in / Miscibility with water</b>	N/D
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined
<b>Viscosity</b>	Unknown
<b>Explosive properties</b>	Not determined
<b>Oxidising properties</b>	Not determined
<b>9.2 Other information</b>	
<b>VOC Content g/l:</b>	119
<b>Specific Gravity (g/cm<sup>3</sup>)</b>	1.595

## 10. Stability and Reactivity

### 10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

### 10.4 Conditions to avoid

Heat, flames and sparks.

### 10.5 Incompatible materials

Strong oxidizing agents.

### 10.6 Hazardous decomposition products

Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.

## 11. Toxicological Information

### 11.1 Information on toxicological effects

#### Acute Toxicity:

Oral LD50: N/D

Inhalation LC50: N/D

Irritation: Unknown

Corrosivity: Skin Corrosion, category 1

Sensitization: Skin Sensitizer, category 1

Repeated dose toxicity: STOT, repeated exposure, category 1

Carcinogenicity: Carcinogenicity, category 1A

Mutagenicity: Unknown

Toxicity for reproduction: Reproductive Toxicity, category 2

STOT-single exposure: Unknown

STOT-repeated exposure: Unknown

Aspiration hazard: Unknown

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
14808-60-7	MICROCRYSTALLINE SILICA	22500 mg/kg	Not Available	Not Available	0.000	0.000
100-51-6	BENZYL ALCOHOL	1230 mg/kg rat, oral	2000 mg/kg, dermal, rabbit	4176 mg/l / 4h, Inh, Rat		
2855-13-2	ISOPHORONEDIAMINE	500 mg/kg oral		Not Available		
68609-08-5	CYCLOALIPHATIC AMINE	500 mg/kg oral, rat		Not Available	0.000	0.000
108-88-3	TOLUENE	5000 mg/kg rat oral	12267 mg/kg, dermal, rabbit	8000 ppm/4 hrs, rat, inhalation	0.000	0.000
100-41-4	ETHYL BENZENE	3500 mg/kg rat, oral	>5000 mg/l, dermal rabbit	17.2 mg/L Inh, Rat, 4Hr	0.000	0.000

#### Additional Information:

This product may contain Ethyl Benzene, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This product contains silica which is classified by IARC as a known human carcinogen (Group 1). Crystalline silica is known to cause silicosis. The classification(s) is/are relevant when exposed to these respirable substances in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

## 12. Ecological Information

- 12.1 **Toxicity:**
- |                      |         |
|----------------------|---------|
| EC50 48hr (Daphnia): | Unknown |
| IC50 72hr (Algae):   | Unknown |
| LC50 96hr (fish):    | Unknown |
- 12.2 **Persistence and degradability:** Unknown
- 12.3 **Bioaccumulative potential:** Unknown
- 12.4 **Mobility in soil:** Unknown
- 12.5 **Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 **Other adverse effects:** Unknown

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
14808-60-7	MICROCRYSTALLINE SILICA	No information	No information	No information
100-51-6	BENZYL ALCOHOL	230 mg/l (Daphnia)	700 mg/l (Algae)	10 mg/l (Fish)
2855-13-2	ISOPHORONEDIAMINE	No information	No information	No information
68609-08-5	CYCLOALIPHATIC AMINE	No information	No information	No information
108-88-3	TOLUENE	6 mg/l (Daphnia magna)	12.5 mg/L (Algae)	5.8 mg/L (Fish)
100-41-4	ETHYL BENZENE	1.8 mg/l (Daphnia Magna)	4.6 mg/l (Green Algae)	4.2 mg/l (Rainbow Trout)

## 13. Disposal Considerations

- 13.1 **WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport Information

- 14.1 **UN number** UN 2924
- 14.2 **UN proper shipping name** Flammable Liquid, Corrosive, NOS
- Technical name** (Toluene, Isophoronediamine)
- 14.3 **Transport hazard class(es)** 3
- Subsidiary shipping hazard** 8
- 14.4 **Packing group** II
- 14.5 **Environmental hazards** Unknown
- 14.6 **Special precautions for user** Unknown
- EmS-No.:** F-E, S-C
- 14.7 **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code** Unknown

## 15. Regulatory Information

15.1



Safety, health and environmental regulations/legislation for the substance or mixture:

## U.S. Federal Regulations: As follows -

### CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated expos

### Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
TOLUENE	108-88-3
ETHYL BENZENE	100-41-4

### Toxic Substances Control Act:

All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
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No TSCA 12(b) components exist in this product.

## U.S. State Regulations: As follows -

### New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
ALUMINUM SILICATE	1332-58-7

### Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS-No.</u>
ALUMINUM SILICATE	1332-58-7

### CALIFORNIA PROPOSITION 65

WARNING: Cancer and Reproductive Harm -- [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## International Regulations: As follows -

### \* Canadian DSL:

All chemical ingredients included on inventory (DSL)

### 15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## 16. Other Information

**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Reasons for revision**

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.