

SELECTION & SPECIFICATION DATA

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|----------------------------------|--|
| Generic Type | High-solids polyaspartic floor coating (Formerly known as Carboseal 985) |
| Description | This high-solids, polyaspartic was developed with excellent chemical resistance, adhesion, and resistance to UV degradation for floor coating applications. it is very low VOC and virtually odor free. |
| Features | <ul style="list-style-type: none"> • Quick return to service (2-4 hours for foot traffic) • Self-leveling • Smooth, gloss finish • Flexible with high impact resistance • Excellent UV protection • Excellent chemical and abrasion resistance • Extended pot-life or working time • 95% volume solids, low VOC, low odor • Suitable for use in USDA inspected facilities • Available in custom colors • Class A fire rating per ASTM E84 |
| Color | White (A826), Light Grey (C705), Medium Grey (C703), Tile Red (0516), Blue (6164), Black (C900), Clear (0000) RTS available for custom colors |
| Finish | Gloss |
| Primer | Steri-Prime WB or other epoxy primers as recommended. |
| Dry Film Thickness | 10 - 15 mils (254 - 381 microns) per coat |
| Solids Content | By Volume 95% +/- 2% |
| Theoretical Coverage Rate | 1524 ft ² /gal at 1.0 mils (37.4 m ² /l at 25 microns) 152 ft ² /gal at 10.0 mils (3.7 m ² /l at 250 microns) 102 ft ² /gal at 15.0 mils (2.5 m ² /l at 375 microns) Allow for loss in mixing and application. |
| VOC Values | As Supplied : 0.12 lbs/gal (15 g/L) |
| Dry Temp. Resistance | Continuous: 200°F (93°C) Non-Continuous: 250°F (121°C) Concrete: 160°F (71°C) Discoloration and loss of gloss occurs above 180°F (82°C) but does not affect performance. |

Sealer 985 (fka Carboseal 985)

PRODUCT DATA SHEET



SUBSTRATES & SURFACE PREPARATION

Concrete

Concrete shall be designed, placed, cured, and prepared per NACE No. 6/SSPC-SP 13, latest edition. Abrade to remove all laitance, loose concrete, etc. and to create surface profile in accordance with ICRI CSP 2-5. Priming is required. Contact your Carboline representative or Technical Service for specific product recommendations.

Contact Carboline for advice if there are impurities, such as oils, excess moisture, etc., in the concrete. Check the relative humidity of floors at ground level. Follow our instructions for connections to grid drains, cesspools, pipes and pipe inlets.

PERFORMANCE DATA

All test data was generated under laboratory conditions. Field testing results may vary.

| Test Method | Results |
|--|--------------------------|
| Elongation ASTM D412 | 75% |
| Flexibility ASTM D522 | Passes 1/8" mandrel bend |
| Hardness ASTM D2240 | Shore D 45 |
| Impact Resistance | 160 inch-lbs |
| Taber Abrasion ASTM D4060 1 kg weight/CS17 wheel/1000 cycles | 70 mg loss |
| Tear Strength ASTM D624 | ~450 lbf/in |
| Tensile Strength ASTM D412 | 3000 psi |

MIXING & THINNING

Mixing

Power mix separately, then combine and power mix.
DO NOT MIX PARTIAL KITS.

Thinning

Thinning is normally not required.
Thinner 25, 214, or 215 may be added up to 2 oz. per gallon.

Ratio

1:1

Pot Life

30-45 minutes 75 °F (24 °C) when in the pail or roller tray.

Working Time

10-15 minutes 75 °F (24 °C)

Once spread onto the floor, this product begins to dry very quickly. Finish rolling or and broadcast media should be done within this time frame.

APPLICATION PROCEDURES

General

Fill voids and bug holes prior to application where a self-leveling, smooth finish is desired.

APPLICATION PROCEDURES

Application

Mixed material can be dipped and rolled to maximize working time or it can be poured out evenly over the floor and then applied to the desired thickness with a notched squeegee. Back rolling with a 3/16" (0.48 cm) shed-resistant nap roller is recommended after the squeegee application has been executed. Roller covers should be changed every 30-45 minutes in order to keep longer working time. Brush application should only be employed for cut in, small areas, touch-ups, and repairs.

Caution: This product in the liquid stage is moisture sensitive and needs to be protected from high humidity, dew and direct moisture contact until cured to a firm state. Application and/or curing in humidity above maximum or exposure to moisture from rain or dew may result in a loss of gloss, micro bubbling and/or blistering of the product.

APPLICATION CONDITIONS

| Condition | Material | Surface | Ambient | Humidity |
|-----------|--------------|--------------|--------------|----------|
| Minimum | 35°F (2°C) | 35°F (2°C) | 35°F (2°C) | 30% |
| Maximum | 100°F (38°C) | 100°F (38°C) | 100°F (38°C) | 85% |

Humidity levels below 30% will require longer cure times.

CURING SCHEDULE

| Surface Temp. | Minimum Recoat Time | Dry Time (Light Foot Traffic) | Maximum Recoat Time | Light Vehicular | Final Cure |
|---------------|---------------------|-------------------------------|---------------------|-----------------|------------|
| 75°F (24°C) | 2 Hours | 2 Hours | 24 Hours | 3 Days | 7 Days |

Cure times based on 10-15 mil film thickness at 75°F with at least 50% humidity

TESTING / CERTIFICATION / LISTING

General

Dudick flooring systems can be built to meet or exceed the requirements of Static or Dynamic Coefficient of Friction testing per installation to meet static coefficient of friction requirements for ANSI B101.1 of >0.6 and dynamic coefficient of friction (DCOF)* – Wet ANSI A326.3 of >0.42.

CLEANUP & SAFETY

Safety

Read and follow all caution statements on this product data sheet and on the SDS for this product. Employ normal workmanlike safety precautions. Use adequate ventilation. Keep container closed when not in use.

PACKAGING, HANDLING & STORAGE

Packaging

2 Gallon Kit
Part A - 1 gallon
Part B - 1 gallon
10 Gallon Kit
Part A - 5 gallons
Part B - 5 gallons
106 Gallon Kit
Part A - 53 gallons
Part B - 53 gallons

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PRODUCT DATA SHEET



PACKAGING, HANDLING & STORAGE

| | |
|---|--|
| Shelf Life | 24 Months in unopened container |
| Storage Temperature & Humidity | 60-100 °F (16-38 °C) 0-100% Relative Humidity |
| Storage | Store Indoors This product is solvent based and not affected by excursions below these published storage temperatures, down to 10 °F (-12 °C), for the duration of no more than 14 days. Always inspect the product prior to use to make sure it is smooth and homogeneous when properly mixed. |
| Shipping Weight (Approximate) | 2 Gallon Kit - Approx. 21 lbs (9.5 kg) 10 Gallon Kit - Approx. 105 lbs (47.6 kg) 106 Gallon Kit - Approx. 1,112 lbs (504.4 kg) |
| Flash Point (Setaflash) | Part A: > 200 ° F (93 °C) Part B: > 200 ° F (93 °C) |

WARRANTY

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact Carboline Company to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to Carboline quality control. We assume no responsibility for coverage, performance, injuries or damages resulting from use. Carbolines sole obligation, if any, is to replace or refund the purchase price of the Carboline product(s) proven to be defective, at Carbolines option. Carboline shall not be liable for any loss or damage. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CARBOLINE, EXPRESS OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. All of the trademarks referenced above are the property of Carboline International Corporation unless otherwise indicated.