Dudick
A Division of Carboline

Safety Data Sheet

Prepared in Accordance with HCS 29 C.F.R. 1910.1200

1. Identification of the Substance/Mixture and the Company/Undertaking

1.1 Product Identifier 308DA1NL

Product Name: PRIMER 67 PART A

Revision Date: 08/21/2025

Supercedes Date: 12/06/2022

1.2 Relevant identified uses of the substance or mixture and uses advised against

Component of multicomponent industrial coatings - Industrial use.
Advised against: others than recommended

1.3 Details of the supplier of the safety data sheet

Manufacturer :

Dudick, a Division of Carboline
2150 Schuetz road
St. Louis, Mo. 63146

Regulatory / Technical Information:
330-562-1970

Datasheet Produced by: Brombach, Jennifer - regulatory@carboline.com

1.4 Emergency telephone number:

CHEMTREC 1-800-424-9300 (Inside US)
CHEMTREC +1 703 5273887 (Outside US)
HEALTH - Pittsburgh Poison Control 1-412-681-6669

2. Hazard Identification

2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 2
Eye Irritation, category 2
Skin Irritation, category 2
Skin Sensitizer, category 1
STOT, single exposure, category 3, RTI

2.2 Label elements

Symbol(s) of Product



Signal Word

Warning

Named Chemicals on Label

EPOXY PHENOL NOVOLAC RESIN, BISPHENOL A EPOXY RESIN, ALKYL GLYCIDYL ETHER

HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/ face protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

Name According to EEC	EINEC No.	CAS-No.	%	Classifications	
BISPHENOL A EPOXY RESIN	500-033-5	25068-38-6	60 - <80	H315-317-319-411	Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1
ALKYL GLYCIDYL ETHER	271-846-8	68609-97-2	10 - <30	H315-317-335	Skin Irrit. 2, Skin Sens. 1, STOT SE 3 RTI
EPOXY PHENOL NOVOLAC RESIN	701-263-0	9003-36-5	5.0 - <10	H315-317-411	Aquatic Chronic 2, Skin Irrit. 2, Skin Sens. 1

CAS-No.	M-Factors
25068-38-6	
68609-97-2	
9003-36-5	

Remarks: CAS No. 25068-38-6 identified as CAS No. 1675-54-3, EC No. 216-823-5 under REACH Registration

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

AFTER INHALATION: Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.
AFTER SKIN CONTACT: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.
AFTER EYE CONTACT: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
AFTER INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

May cause sensitization by skin contact. Irritating to eyes and skin. May be harmful if swallowed. Toxic to aquatic organisms.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.
When symptoms persist or in all cases of doubt seek medical advice.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

UNUSUAL FIRE AND EXPLOSION HAZARDS: Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Vapors may spread long distances and ignite.

FOR SAFETY REASONS NOT TO BE USED: Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

SPECIAL FIREFIGHTING PROCEDURES: In the event of fire, wear self-contained breathing apparatus. Evacuate personnel to safe areas. Use NIOSH approved respiratory protection. Use water spray to cool unopened containers.

SPECIAL FIREFIGHTING PROTECTION EQUIPMENT: No Information

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. For personal protection see section 8.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

No Information

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Ensure all equipment is electrically grounded before beginning transfer operations. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection. Avoid breathing vapors, mist or gas. Wash thoroughly after handling.
PROTECTION AND HYGIENE MEASURES : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Heat, flames and sparks.
STORAGE CONDITIONS: Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

The mixing and application to be in accordance with the technical data sheets.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits
(US)

Name	CAS-No.	ACGIH TWA	ACGIH STEL	ACGIH Ceiling
BISPHENOL A EPOXY RESIN	25068-38-6	N/E	N/E	N/E
ALKYL GLYCIDYL ETHER	68609-97-2	N/E	N/E	N/E
EPOXY PHENOL NOVOLAC RESIN	9003-36-5	N/E	N/E	N/E

Name	CAS-No.	OSHA PEL	OSHA STEL
BISPHENOL A EPOXY RESIN	25068-38-6	N/E	N/E
ALKYL GLYCIDYL ETHER	68609-97-2	N/E	N/E
EPOXY PHENOL NOVOLAC RESIN	9003-36-5	N/E	N/E

FURTHER ADVICE: Refer to the regulatory exposure limits for the workforce enforced in each country. Some components may not have been classified under the EU CLP Regulation.

8.2 Exposure controls

Personal Protection
RESPIRATORY PROTECTION: In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.
EYE PROTECTION: Ensure that eyewash stations and safety showers are close to the workstation location. Safety glasses with side-shields.
HAND PROTECTION: Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier.
BODY PROTECTION: Lightweight protective clothing
OTHER PROTECTIVE EQUIPMENT: No Information
ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Use only in an area equipped with explosion proof

exhaust ventilation. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Clear, Viscous Liquid
Physical State	Liquid
Odor	Epoxy
Odor threshold	Not Determined
pH	Not Determined
Melting point / freezing point (°C)	Not Determined
Boiling point/range (°C)	176 F (80 C) - 500 F (260 C)
Flash Point (°C)	300 F (149 C)
Evaporation rate	Slower Than Ether
Flammability (solid, gas)	Not Determined
Upper/lower flammability or explosive limits	1.0 - 21.0
Vapour Pressure, mmHg	Not Determined
Vapour density	Heavier than Air
Relative density	Not Determined
Solubility in / Miscibility with water	Not Determined
Partition coefficient: n-octanol/water	Not Determined
Auto-ignition temperature (°C)	Not Determined
Decomposition temperature (°C)	Not Determined
Viscosity	Unknown
Explosive properties	Not Determined
Oxidising properties	Not Determined

9.2 Other information

VOC Content g/l:	90
Specific Gravity (g/cm3)	1.08

10. Stability and Reactivity

10.1 Reactivity
No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability
Stable under normal conditions.

10.3 Possibility of hazardous reactions
Hazardous polymerisation does not occur.

10.4 Conditions to avoid
Heat, flames and sparks.

10.5 Incompatible materials
Strong oxidizing agents.

10.6 Hazardous decomposition products
Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information on the product itself as the product is not tested

Inhalation LC50: No information on the product itself as the product is not tested

Irritation: Eye Irritation and Skin Irritation, category 2

Corrosivity: Unknown

Sensitization: Skin Sensitizer, category 1

Repeated dose toxicity: Unknown

Carcinogenicity: Unknown

Mutagenicity: Unknown

Toxicity for reproduction: Unknown

STOT-single exposure: STOT, single exposure, category 3, RTI

STOT-repeated exposure: Unknown

Aspiration hazard: Unknown

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50	Gas LC50	Dust/Mist LC50
25068-38-6	BISPHENOL A EPOXY RESIN	11400 mg/kg, rat, oral	23000 mg/kg, dermal, rabbit	No Information	No Information	No Information
68609-97-2	ALKYL GLYCIDYL ETHER	17100 mg/kg, oral, rat	No Information	No Information	No Information	No Information
9003-36-5	EPOXY PHENOL NOVOLAC RESIN	>5000 mg/kg, oral, rat	No Information	No Information	No Information	No Information

Additional Information:
No Information

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia): No information available.

IC50 72hr (Algae): No information available.

LC50 96hr (fish): No information available.

12.2 Persistence and degradability: No information available.

12.3 Bioaccumulative potential: No information available.

12.4 Mobility in soil: No information available.

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

12.6 Other adverse effects: No information available.

CAS-No.	Chemical Name	EC50 48hr	IC50 72hr	LC50 96hr
25068-38-6	BISPHENOL A EPOXY RESIN	2.1 mg/l (daphnia)	11 mg/l (algae)	1.3 mg/l (fish)
68609-97-2	ALKYL GLYCIDYL ETHER	7.2 mg/L (Daphna)	844 mg/l (Algae)	1.8 g/L (Fish)
9003-36-5	EPOXY PHENOL NOVOLAC RESIN	1.6 mg/l (Daphnia Magna)	1.8 mg/l (Green Algae)	0.55 mg/l (Rainbow Trout)

13. Disposal Considerations

13.1 WASTE TREATMENT METHODS: Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1 UN number UN3082

14.2 UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S.

Technical name (Epoxy Resin)

14.3 Transport hazard class(es) 9

Subsidiary shipping hazard No Information

14.4 Packing group III

14.5 Environmental hazards Marine Pollutant: Yes (Epoxy Resin)

14.6 Special precautions for user No information available.

EmS-No.: F-A, S-F

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code No information available.

Additional Notes: No Information

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

CERCLA - Sara Hazard Category

Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No SARA 313 substances exist in this product above de minimis concentrations.

Toxic Substances Control Act:

All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations: As follows -

New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

Chemical Name	CAS-No.
POLYSILOXANE	TRADE SECRET

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

CALIFORNIA PROPOSITION 65

WARNING: Cancer and Reproductive Harm -- www.P65Warnings.ca.gov

International Regulations: As follows -

*** Canadian DSL:**

All chemical ingredients included on inventory (DSL)

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.

Reasons for revision

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.