

## SELECTION & SPECIFICATION DATA

|                                  |                                                                                                                                                                                                        |
|----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Generic Type</b>              | A fast dry acrylic enamel                                                                                                                                                                              |
| <b>Features</b>                  | • Fast dry properties<br>• Flat finish                                                                                                                                                                 |
| <b>Color</b>                     | Grey                                                                                                                                                                                                   |
| <b>Finish</b>                    | Flat                                                                                                                                                                                                   |
| <b>Dry Film Thickness</b>        | 1 - 1.5 mils (25 - 38 microns) per coat                                                                                                                                                                |
| <b>Solids Content</b>            | By Volume 30% +/- 2%                                                                                                                                                                                   |
| <b>Theoretical Coverage Rate</b> | 481 ft <sup>2</sup> /gal at 1.0 mils (11.8 m <sup>2</sup> /l at 25 microns)<br>321 ft <sup>2</sup> /gal at 1.5 mils (7.9 m <sup>2</sup> /l at 38 microns)<br>Allow for loss in mixing and application. |
| <b>VOC Values</b>                | <b>As Supplied</b> : 5.1 lbs/gal (610 g/l)<br>These are nominal values and may vary slightly with color.                                                                                               |

## SUBSTRATES & SURFACE PREPARATION

|                |                                                                                                                                                                   |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>General</b> | Surfaces should be free of dust, dirt, oils, moisture and other contaminants. This product should be applied over properly primed steel, galvanized and aluminum. |
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## MIXING & THINNING

|                 |                                                                                                              |
|-----------------|--------------------------------------------------------------------------------------------------------------|
| <b>Mixing</b>   | Thoroughly mix to be assured that all settling has been eliminated and that a good homogeneous color exists. |
| <b>Thinning</b> | Thinner 10, as needed                                                                                        |

## APPLICATION EQUIPMENT GUIDELINES

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

|                |                                                                                                                        |
|----------------|------------------------------------------------------------------------------------------------------------------------|
| <b>General</b> | Conventional or Airless spray preferred. If it is necessary to apply by roller, consult your Carboline representative. |
|----------------|------------------------------------------------------------------------------------------------------------------------|

## CURING SCHEDULE

| Surface Temp. | Dry to Handle | Dry to Touch |
|---------------|---------------|--------------|
| 77°F (25°C)   | 1 Hour        | 30 Minutes   |

## CLEANUP & SAFETY

|                |                                      |
|----------------|--------------------------------------|
| <b>Cleanup</b> | Clean all equipment with Thinner 10. |
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## CLEANUP & SAFETY

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|               |                                                                                                                                                                                                                                                                                                                                                                                                                    |
|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|               | Keep away from sparks or flame. Vapors may cause flash fire. Use with adequate ventilation. Do not breathe vapors or spray mist. Wear an appropriate, properly fitted respirator during applications unless air monitoring demonstrates vapor/mist levels are below applicable limits. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.                                                |
| <b>Safety</b> | NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling content may be harmful or fatal. Follow all precautions. See product MSDS for more detailed information.<br><b>FOR PROFESSIONAL USE ONLY! WARNING! FLAMMABLE. HARMFUL IF INHALED. CAUSES IRRITATION</b> |

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## PACKAGING, HANDLING & STORAGE

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|-------------------------------------------|------------------------------------------------|
| <b>Packaging</b>                          | Hazard Class: Flammable Liquid<br>UN No.: 1263 |
| <b>Shelf Life</b>                         | 1 year                                         |
| <b>Storage Temperature &amp; Humidity</b> | 40°F (4°C) to 100°F (38°C)                     |
| <b>Shipping Weight (Approximate)</b>      | 9 lbs/gal (1.1 kg/l)                           |
| <b>Flash Point (Setaflash)</b>            | 55°F (13°C)                                    |

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## WARRANTY

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