

SELECTION & SPECIFICATION DATA

Generic Type	Alkyd Phenolic
Designation	This is a Carboline Specialty Product Minimum order quantities and special pricing will apply in North America. Contact your Carboline Sales Representative for more details.
Description	A dipping primer that provides good flexibility, oil and corrosion resistance for use on industrial metal applications.
Color	Brown (0200)
Finish	Flat
Dry Film Thickness	1 - 1.5 mils (25 - 38 microns) per coat
Solids Content	By Volume 24% +/- 2%
Theoretical Coverage Rate	385 ft ² /gal at 1.0 mils (9.4 m ² /l at 25 microns) 257 ft ² /gal at 1.5 mils (6.3 m ² /l at 38 microns) Allow for loss in mixing and application.
VOC Values	As Supplied : 5.51 lbs / gal (660 g/l)

MIXING & THINNING

Thinning | Can be applied as received and further reduction should not be necessary.

APPLICATION EQUIPMENT GUIDELINES

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

General | Dip

CURING SCHEDULE

Surface Temp.	Dry Hard	Dry to Recoat	Tack Free
72°F (22°C)	4 Hours	4 Hours	2 Hours

Dust Free: 30 minutes at 72°F (22°C)

CLEANUP & SAFETY

Cleanup | Clean up application equipment with solvent flush, such as MPK or butyl acetate while product is still wet.

PACKAGING, HANDLING & STORAGE

Storage Temperature & Humidity | This product should not be stored below 40°F (4°C) and not above 110°F (43°C).

Strathmore® 3321 Alkyd Primer

PRODUCT DATA SHEET



PACKAGING, HANDLING & STORAGE

Storage	Product should be stored in sealed containers when not in use. Do not store containers near sources of heat.
	Handling should be done in accordance to local, state and Federal safety regulations. Disposal should be done in accordance to local, state and Federal regulations. Please consult the specific Safety Data Sheets for more specific handling and disposal information.

Flash Point (Setaflash) | 81°F (27°C)

WARRANTY

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