



**Safety Data Sheet**  
prepared to UN GHS Revision 3

## 1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** 181PA1NL
- Product Name:** SEMSTONE 245 PART A **Revision Date:** 05/02/2017
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent industrial coatings - Industrial use. **Supersedes Date:** 05/30/2015
- 1.3 Details of the supplier of the safety data sheet**
- Manufacturer:** Carboline Company  
2150 Schuetz Road  
St. Louis, MO USA 63146
- Regulatory / Technical Information:  
Contact Carboline Technical Services at  
1-800-848-4645
- Datasheet Produced by:** Schlereth, Ken - ehs@stoncor.com
- 1.4 Emergency telephone number:** CHEMTREC 1-800-424-9300 (Inside US)  
CHEMTREC +1 703 5273887 (Outside US)  
HEALTH - Pittsburgh Poison Control 1-412-681-6669

## 2. Hazard Identification

### 2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4  
Hazardous to the aquatic environment, Chronic, category 2  
Carcinogenicity, category 1A  
Eye Irritation, category 2  
Skin Irritation, category 2  
Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

danger

### Named Chemicals on Label

BENZYL ALCOHOL, EPOXY RESIN, MICROCRYSTALLINE SILICA, EPOXY PHENOL NOVOLAC RESIN

### GHS HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Carcinogenicity, category 1A	H350-1A	May cause cancer.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

### GHS PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention
P332+313	If skin irritation occurs: Get medical advice/attention.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

## 2.3 Other hazards

No Information

### Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

## 3. Composition/Information On Ingredients

### 3.2 Mixtures

#### Hazardous Ingredients

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
28064-14-4	EPOXY PHENOL NOVOLAC RESIN	75-100
12001-26-2	MICA	10-25
14808-60-7	MICROCRYSTALLINE SILICA	2.5-10
9003-36-5	EPOXY RESIN	2.5-10

13463-67-7	TITANIUM DIOXIDE	2.5-10
100-51-6	BENZYL ALCOHOL	2.5-10
1333-86-4	CARBON BLACK	0.1-1.0

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
28064-14-4	GHS07-GHS09	H315-317-319-411	0
12001-26-2	GHS07	H319-335	0
14808-60-7	GHS08	H350-372	0
9003-36-5	GHS07-GHS09	H315-317-411	0
13463-67-7			0
100-51-6	GHS07	H302-312-319-332	0
1333-86-4	GHS07-GHS08	H319-335-351-372	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

## 4. First-aid Measures

### 4.1 Description of First Aid Measures

**AFTER INHALATION:** Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.

**AFTER SKIN CONTACT:** In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.

**AFTER EYE CONTACT:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**AFTER INGESTION:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

### 4.2 Most important symptoms and effects, both acute and delayed

Irritating to eyes and skin. May be harmful if swallowed. This product may contain Carbon Black, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This product contains silica which is classified by IARC as a known human carcinogen (Group 1). This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. The classification(s) is/are relevant when exposed to these respirable substances in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. Crystalline silica is known to cause silicosis.

### 4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

When symptoms persist or in all cases of doubt seek medical advice.

## 5. Fire-fighting Measures

### 5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Vapors may spread long distances and ignite.

### 5.2 Special hazards arising from the substance or mixture

No Information

### 5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. Evacuate personnel to safe areas. Use NIOSH approved respiratory protection. Use water spray to cool unopened containers.

## 6. Accidental Release Measures

### 6.1 Personal precautions, protective equipment and emergency procedures

For personal protection see section 8. Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources

of ignition.

## 6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

## 6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

## 6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

# 7. Handling and Storage

## 7.1 Precautions for safe handling

**INSTRUCTIONS FOR SAFE HANDLING :** Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Do not breathe vapours or spray mist. Ensure all equipment is electrically grounded before beginning transfer operations. Wash thoroughly after handling. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection.

**PROTECTION AND HYGIENE MEASURES :** Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

## 7.2 Conditions for safe storage, including any incompatibilities

**CONDITIONS TO AVOID:** Heat, flames and sparks.

**STORAGE CONDITIONS:** Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

## 7.3 Specific end use(s)

No specific advice for end use available.

# 8. Exposure Controls/Personal Protection

## 8.1 Control parameters

### Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>%</u>	<u>ACGIH TLV-TWA</u>	<u>ACGIH TLV-STEL</u>	<u>OSHA PEL-TWA</u>	<u>OSHA PEL-CEILING</u>	<u>OEL Note</u>
EPOXY PHENOL NOVOLAC RESIN	75-100	N/E	N/E	N/E	N/E	
MICA	10-25	3 MGM3	N/E	3 MGM3	N/E	
MICROCRYSTALLINE SILICA	2.5-10	0.025 mg/m <sup>3</sup> (respirable)	N/E	0.05 mg/m <sup>3</sup> (respirable)	N/E	
EPOXY RESIN	2.5-10	N/E	N/E	N/E	N/E	
TITANIUM DIOXIDE	2.5-10	10 MGM3	N/E	10 MGM3	N/E	
BENZYL ALCOHOL	2.5-10	N/E	N/E	N/E	N/E	
CARBON BLACK	0.1-1.0	3.0 MG/M3	N/E	3.5 MG/M3	N/E	

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

## 8.2 Exposure controls

### Personal Protection

**RESPIRATORY PROTECTION:** In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able

to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

**EYE PROTECTION:** Safety glasses with side-shields.

**HAND PROTECTION:** Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier.

**OTHER PROTECTIVE EQUIPMENT:** Ensure that eyewash stations and safety showers are close to the workstation location. Lightweight protective clothing

**ENGINEERING CONTROLS:** Avoid contact with skin, eyes and clothing. Use only in an area equipped with explosion proof exhaust ventilation. Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Viscous, Red, Grey, Tan, Or
<b>Physical State</b>	Liquid
<b>Odor</b>	Aromatic
<b>Odor threshold</b>	N/D
<b>pH</b>	N/D
<b>Melting point / freezing point (°C)</b>	N/D
<b>Boiling point/range (°C)</b>	149 F (65 C) - 401 F (205 C)
<b>Flash Point, (°C)</b>	93
<b>Evaporation rate</b>	Slower Than Ether
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive limits</b>	0.9 - 13.0
<b>Vapour Pressure, mmHg</b>	N/D
<b>Vapour density</b>	Heavier than Air
<b>Relative density</b>	Not determined
<b>Solubility in / Miscibility with water</b>	N/D
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined
<b>Viscosity</b>	Unknown
<b>Explosive properties</b>	Not determined
<b>Oxidising properties</b>	Not determined

### 9.2 Other information

<b>VOC Content g/l:</b>	0
<b>Specific Gravity (g/cm<sup>3</sup>)</b>	app. 1.33

## 10. Stability and Reactivity

### 10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

**10.2 Chemical stability**

Stable under normal conditions.

**10.3 Possibility of hazardous reactions**

Hazardous polymerisation does not occur.

**10.4 Conditions to avoid**

Heat, flames and sparks.

**10.5 Incompatible materials**

Strong oxidizing agents.

**10.6 Hazardous decomposition products**Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.**11. Toxicological Information****11.1 Information on toxicological effects****Acute Toxicity:**

Oral LD50: N/D

Inhalation LC50: N/D

Irritation: Unknown

Corrosivity: Unknown

Sensitization: Unknown

Repeated dose toxicity: Unknown

Carcinogenicity: Unknown

Mutagenicity: Unknown

Toxicity for reproduction: Unknown

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested.  
Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
28064-14-4	EPOXY PHENOL NOVOLAC RESIN	>5000 mg/kg, oral, rat	>2000 mg/kg, rabbit	Not Available
12001-26-2	MICA	Not Available		Not Available
14808-60-7	MICROCRYSTALLINE SILICA	22500 mg/kg	Not Available	Not Available
9003-36-5	EPOXY RESIN	>5000 mg/kg, oral, rat		Not Available
13463-67-7	TITANIUM DIOXIDE	25000 mg/kg, oral (rat)	Not Available	Not Available
100-51-6	BENZYL ALCOHOL	1230 mg/kg rat, oral	2000 mg/kg, dermal, rabbit	1000 ppm / 8 hrs rat, inhalation
1333-86-4	CARBON BLACK	8000 mg/kg oral, rat	Not Available	Not Available

**Additional Information:**

Irritating to eyes and skin. May be harmful if swallowed. This product may contain Carbon Black, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This product contains silica which is classified by IARC as a known human carcinogen (Group 1). This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. The classification(s) is/are relevant when exposed to these respirable substances in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. Crystalline silica is known to cause silicosis.

## 12. Ecological Information

**12.1 Toxicity:**

EC50 48hr (Daphnia):	Unknown
IC50 72hr (Algae):	Unknown
LC50 96hr (fish):	Unknown

**12.2 Persistence and degradability:** Unknown

**12.3 Bioaccumulative potential:** Unknown

**12.4 Mobility in soil:** Unknown

**12.5 Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

**12.6 Other adverse effects:** Unknown

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
28064-14-4	EPOXY PHENOL NOVOLAC RESIN	No information	No information	No information
12001-26-2	MICA	No information	No information	No information
14808-60-7	MICROCRYSTALLINE SILICA	No information	No information	No information
9003-36-5	EPOXY RESIN	1.6 mg/l (Daphnia Magna)	1.8 mg/l (Green Algae)	0.55 mg/l (Rainbow Trout)
13463-67-7	TITANIUM DIOXIDE	No information	No information	No information
100-51-6	BENZYL ALCOHOL	230 mg/l (Daphnia)	700 mg/l (Algae)	10 mg/l (Fish)
1333-86-4	CARBON BLACK	No information	No information	No information

## 13. Disposal Considerations

**13.1 WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport Information

14.1 UN number	UN3082
14.2 UN proper shipping name	Environmentally Hazardous Substance, Liquid, N.O.S.
Technical name	(Epoxy Resin)
14.3 Transport hazard class(es)	9
Subsidiary shipping hazard	N/A
14.4 Packing group	III
14.5 Environmental hazards	Marine Pollutant: Yes (Epoxy Resin)
14.6 Special precautions for user	Unknown
EmS-No.:	F-A, S-F
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Unknown

## 15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

### U.S. Federal Regulations: As follows -

#### CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

None Known

#### Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
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No Sara 313 components exist in this product.

#### Toxic Substances Control Act:

All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
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No TSCA 12(b) components exist in this product.

### U.S. State Regulations: As follows -

#### New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
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No NJ Right-To-Know components exist in this product.

#### Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.



**California Proposition 65:**

Warning: The following ingredients present in the product are known to the state of California to cause Cancer:

<u>Chemical Name</u>	<u>CAS-No.</u>
MICROCRYSTALLINE SILICA	14808-60-7
TITANIUM DIOXIDE	13463-67-7
CARBON BLACK	1333-86-4
ETHYL BENZENE	100-41-4
CUMENE	98-82-8

Warning: The following ingredients present in the product are known to the state of California to cause birth defects, or other reproductive hazards.

No Proposition 65 Reproductive Toxins exist in this product.

**International Regulations: As follows -****\* Canadian DSL:**

No Information

**15.2 Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**16. Other Information****Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H350	May cause cancer.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

**Reasons for revision**

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.