

## SELECTION & SPECIFICATION DATA

<b>Generic Type</b>	One component, low VOC, low gloss, applied to a coated surface.
<b>Description</b>	One component, low VOC, high gloss alkyd stencil coating that is applied by brush or roller to a previously top coated surface
<b>Features</b>	<ul style="list-style-type: none"> <li>• Low VOC</li> <li>• Easy one coat coverage</li> <li>• Very fast dry</li> <li>• Brush and roll application</li> </ul>
<b>Color</b>	White
<b>Finish</b>	High Gloss (ASTM D523 @ 60° angle)
<b>Dry Film Thickness</b>	1 - 3 mils (25 - 76 microns) single coat Not to exceed 3 mils (76 µm) DFT per coat
<b>Solids Content</b>	By Volume 49% +/- 3%
<b>Theoretical Coverage Rate</b>	786 ft <sup>2</sup> /gal at 1.0 mils (19.3 m <sup>2</sup> /l at 25 microns) 262 ft <sup>2</sup> /gal at 3.0 mils (6.4 m <sup>2</sup> /l at 75 microns) Allow for loss in mixing and application.
<b>VOC Values</b>	<b>As Supplied</b> : 3.34 lbs / gal (400 g/l) Thinner 45 : 5% thinned: 3.48 lbs/gal (417 g/l)

## SUBSTRATES & SURFACE PREPARATION

**General** | Designed to be applied over a topcoat in a single coat application

## MIXING & THINNING

**Mixing** | Agitate thoroughly

**Thinning** | As required up to 5% Thinner 45

## APPLICATION CONDITIONS

<b>Condition</b>
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Must be a minimum of 5°F (3°C) above the dew point during the surface preparation and coating application.

## CURING SCHEDULE

Surface Temp.	Dry to Touch	Dry to Handle	Dry to Recoat	Dry Hard
70°F (21°C)	1 Hour	2 Hours	2 Hours	24 Hours

# Driquik™ 3.5 Stencil Enamel

## PRODUCT DATA SHEET



### CLEANUP & SAFETY

<b>Cleanup</b>	Thinner 45 may be used for clean up. Batch mixed material will set up in the lines and equipment if left overnight. With plural component equipment, be sure to flush from the mixing head through the delivery hose and guns.
<b>Safety</b>	Handle with care. Before and during use, observe all safety labels on packaging and paint containers and follow all caution statements on this product data sheet. Consult the Safety Data Sheet (SDS) for this product and follow all local or national safety regulations. Employ normal workmanlike safety precautions.
<b>Ventilation</b>	When used in enclosed areas, thorough air circulation must be used during and after application until the coating is cured. The ventilation system should be capable of preventing the solvent vapor concentration from reaching the lower explosion limit for the solvents used. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure or if not able to monitor levels, use MSHA/NIOSH approved respirator.

### PACKAGING, HANDLING & STORAGE

<b>Packaging</b>	1 gallon cans
<b>Shelf Life</b>	One year from date of manufacturing When kept at recommended storage conditions at 70°F (21°C) and in original unopened containers. Do not use material beyond shelf life.
<b>Storage Temperature &amp; Humidity</b>	Do not store at temperatures above 100°F (38°C).
<b>Storage</b>	Containers must be closed tightly. Do not store outside. Rotate stock.

### WARRANTY

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