

SELECTION & SPECIFICATION DATA

Generic Type	Glass Flake-Filled, Novolac Vinyl Ester Coating
Description	Protecto-Coat 900HT uses two or three layers of thermosetting, glass flake filled, novolac vinyl ester resin to build up the protection that metal and concrete need in chemical manufacturing or processing operations. When fully cured, the separate elements lose their individual identity and become a single, monolithic coating.
Features	<ul style="list-style-type: none"> • Low Permeability • High Temperature Resistance • Excellent Chemical Resistance
Typical Uses	<ul style="list-style-type: none"> • Process Tanks • Storage Tanks • FGD Systems
Color	Light Grey (0725), Medium Grey (0766), Dark Grey (F748), and White (0800)
Primer	Primer 27 or Primer 27C
Dry Film Thickness	<p>15 - 20 mils (381 - 508 microns) per coat</p> <p>30-60 mils (762-1524 microns) total thickness</p>
Dry Temp. Resistance	<p>Continuous: 350°F (177°C)</p> <p>Non-Continuous: 400°F (204°C)</p>
Chemical Resistance	<ul style="list-style-type: none"> • Organic Acids • Oils • Inorganic Acids • Salts • Alkali Solutions • Solvents

SUBSTRATES & SURFACE PREPARATION

Concrete	<p>Must be primed with Primer 27 or Primer 27C.</p> <p>Concrete must be prepared mechanically to remove surface laitance. Oils, grease or other contaminant must be removed prior to surface preparation. Concrete must be free of curing compounds and form release agents (per SSPC SP-13/NACE No.6). Surface texture should be similar to 40-60 grit sandpaper or the visual standard, CSP 3 from the International Concrete Repair Institute (ICRI) with pea gravel exposed. The prepared surface shall have a minimum tensile strength of 250 PSI per ASTM D7234.</p> <p>All concrete substrates must be checked for moisture and pass the ASTM D4263 Plastic Sheet Test prior to product application.</p>
Metal	<p>Metal surfaces must be abrasive blasted to an appropriate finish.</p> <p>Immersion and heavy spillage service: White Metal, SSPC SP 5/NACE NO.1, minimum 3.0 mil profile.</p> <p>Heavy non-immersion service (i.e. fumes and spillage): Near white, SSPC SP 10/NACE No. 2, minimum 2.0 mil profile.</p> <p>Atmospheric service: Commercial SSPC SP 6/NACE No.3, minimum 2.0 mil profile.</p>

Protecto-Coat 900HT

PRODUCT DATA SHEET



PERFORMANCE DATA

All test data was generated under laboratory conditions. Field testing results may vary.

Test Method	Results
Adhesion to Steel (ASTM D4541)	2,000 PSI (13.8 MPa)
Flame Spread (ASTM D635)	<5 mm
Flexural Strength (ASTM C580)	5,000-5,200 PSI (34.5-35.8 MPa)
Shore D Hardness (ASTM D2240)	75-80
Taber Abrasion* (ASTM D4060)	20 mg
Tensile Strength (ASTM C307)	2,500-2,800 PSI (17.2-19.3 MPa)
WVT (ASTM E96)	0.0006 perm.in.

* CS-17 wheel, 1000 cycles, 1000 gram load

MIXING & THINNING

Mixing	Hardener PH-1 Amount/Gallon Resin 3-4 oz (89-118 ml) @ 50°F-70°F (10°C-24°C) 2-3 oz (59-89 ml) @ 70°F-90°F (24°C-32°C) Mix separately to re-disperse pigments and fillers which have settled. Then, add the correct amount of PH-1 Hardener and mix thoroughly until a uniform color is achieved. Do not attempt to store mixed material. Residual material should be properly disposed of at the end of each work period.
Pot Life	Pot life of the mixed material will depend on the temperature. To prevent material waste and avoid damage to equipment, do not mix more material than can be used according to the following: 60 minutes @ 50°F (10°C) 40 minutes @ 75°F (24°C) 25 minutes @ 90°F (32°C)

APPLICATION EQUIPMENT GUIDELINES

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

General	Materials shall be brush, roller or spray applied in accordance with the manufacturer's recommended practices.
Airless Spray	Pump Ratio: 45:1 or greater, capable of at least 1 GPM. Hopper or siphon feed is preferred. Filters: Ensure all filters are removed. Material Hose: 1/2" I.D. (min.) with a 3/8" whip at 15 feet maximum length, 4500 psi or greater rated. Tip Size: 0.25-0.31" Output PSI: 3000-3500 psi (min.) Gun: Airless gun rated for at least 4500 psi. Filter-free or front-fed gun is preferred. PTFE packings are recommended and available from the pump manufacturer. When siphon feed is used, change the pail out as frequent as necessary to avoid exotherm of the catalyzed material.
Brush & Roller (General)	Brush or roller application may require additional coats to meet the specified dry film thickness.

APPLICATION CONDITIONS

Condition	Material	Surface	Ambient	Humidity
Minimum	60°F (16°C)	50°F (10°C)	50°F (10°C)	0%
Maximum	80°F (27°C)	110°F (43°C)	110°F (43°C)	90%

Substrate temperature must be 5°F (3°C) above the dew point.

CURING SCHEDULE

Surface Temp.	Minimum Recoat Time	Cure Time	Maximum Recoat Time
50°F (10°C)	12 Hours	96 Hours	120 Hours
75°F (24°C)	4 Hours	24 Hours	96 Hours
90°F (32°C)	3 Hours	10 Hours	72 Hours

Must be recoated within 6 hours when exposed to direct sunlight.

If these recoat times are exceeded after minimum recoat, it must be abraded. Consult a Dudick representative for more information.

Recoat times are dramatically reduced when the coating is exposed to direct sunlight.

Application in direct sunlight may lead to blistering, pinholes, or wrinkling due to out-gassing of air in the concrete and high substrate temperatures. Double priming, shading, or evening application may be required. Consult a Dudick representative.

TESTING / CERTIFICATION / LISTING

General	Dudick flooring systems can be built to meet or exceed the requirements of Static or Dynamic Coefficient of Friction testing per installation to meet static coefficient of friction requirements for ANSI B101.1 of >0.6 and dynamic coefficient of friction (DCOF)* – Wet ANSI A326.3 of >0.42.
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CLEANUP & SAFETY

Cleanup | Use S-10 Cleaning Solvent to clean tools and equipment.

Safety | Read and follow all caution statements on this product data sheet and on the SDS. Employ normal safety precautions. Keep container closed when not in use.

PACKAGING, HANDLING & STORAGE

Packaging | **5 Gallon Kits:**
 Part A: 4.85 Gallons (in a 5 gal pail)
 PH-1 Hardener: 0.15 Gallons in a plastic bottle

Shelf Life | Part A: 3 months at 50°F-75°F (10°C-24°C)*
 PH-1 Hardener: 6 months at 50°F-75°F (10°C-24°C)

When properly stored in their original, unopened containers.
 *2 months at temperatures above 75°F (24°C) with a max temperature of 90°F (32°C)

Storage | **Warning:** All Dudick products classified by DOT with white, yellow or red labels must not be mixed or stored together as an explosive reaction may occur

All products should be stored in a cool, dry area, away from open flames, sparks or other hazards. Exposure to direct sunlight or excessive heat may reduce working time.

Shipping Weight (Approximate) | 5 Gallon Kit: 58.25 lbs (26.4 kg)

Protecto-Coat 900HT

PRODUCT DATA SHEET



WARRANTY

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact Carboline Company to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to Carboline quality control. We assume no responsibility for coverage, performance, injuries or damages resulting from use. Carbolines sole obligation, if any, is to replace or refund the purchase price of the Carboline product(s) proven to be defective, at Carbolines option. Carboline shall not be liable for any loss or damage. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CARBOLINE, EXPRESS OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. All of the trademarks referenced above are the property of Carboline International Corporation unless otherwise indicated.