Safety Data Sheet

Prepared in Accordance with HCS 29 C.F.R. 1910.1200

1. Identification of the Substance/Mixture and the Company/Undertaking

1.1 Product Identifier 1092A1NL

Revision Date: 07/17/2026

Supercedes Date: 12/06/2022

Product Name: PLASITE XHT 400
PART A

1.2 Relevant identified uses of the substance or mixture and uses advised against Component of multicomponent industrial coatings - Industrial use.

1.3 Details of the supplier of the safety data sheet

Manufacturer:
Carboline Global Inc.
2150 Schuetz Road
St.Louis, MO USA 63146

Regulatory / Technical Information:
Contact Carboline Technical Services at
1-800-848-4645

Supplier: supplier

Datasheet Produced by: Schlereth, Ken - regulatoryeurope@carboline.com

1.4 Emergency telephone number:
CHEMTREC 1-800-424-9300(Inside US)
CHEMTREC +1 703 5273887(Outside US)
HEALTH - Pittsburgh Poison Control 1-412-681-6669

2. Hazard Identification

2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 2
Carcinogenicity, category 1A
Serious Eye Damage, category 1
Flammable Liquid, category 2
Germ Cell Mutagenicity, category 2
Skin Irritation, category 2
Skin Sensitizer, category 1
STOT, repeated exposure, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

EPOXY RESIN, MICROCRYSTALLINE SILICA, EPOXY PHENOL NOVOLAC RESIN, REACTANT

HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
Germ Cell Mutagenicity, category 2	H341	Suspected of causing genetic defects.
Carcinogenicity, category 1A	H350-1A	May cause cancer.
STOT, repeated exposure, category 1	H372	Causes damage to organs through prolonged or repeated exposure.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P235	Keep cool.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/ face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P308+P313	IF exposed or concerned: Get medical advice/attention
P314	Get medical advice/attention if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

ADDITIONAL INFORMATION

Note_P 64741-65-7	Note P : The classification as a carcinogen or mutagen need not apply; the substance, CAS 64741-65-7, contains less than 0,1 % w/w benzene

2.3 Other hazards
No Information

Results of PBT and vPvB assessment:
The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

Name According to EEC	EINEC No.	CAS-No.	%	Classifications	
FILLER		PROPRIETARY	10 - <30		
MICROCRYSTALLINE SILICA	238-878-4	14808-60-7	10 - <30	H350-372	Carc. 1A, STOT RE 1
EPOXY RESIN		PROPRIETARY	10 - <30	H302-315-317-319-341-373-411	Acute Tox. 4 Oral, Aquatic Chronic 2, Eye Irrit. 2, Muta. 2, Skin Irrit. 2, Skin Sens. 1, STOT RE 2
EPOXY PHENOL NOVOLAC RESIN	608-164-0	28064-14-4	10 - <30	H315-317-319-411	
REACTANT	219-784-2	PROPRIETARY	5.0 - <10	H318	Eye Dam. 1
METHYL ETHYL KETONE	201-159-0	78-93-3	1.0 - <5.0	H225-319-336	Eye Irrit. 2, Flam. Liq. 2, STOT SE 3 NE
ACETONE	200-662-2	67-64-1	1.0 - <5.0	H225-319-336	Eye Irrit. 2, Flam. Liq. 2, Skin Cracking, STOT SE 3 NE
META-XYLENE	203-576-3	108-38-3	1.0 - <5.0	H226-312-315-332	Acute Tox. 4 Dermal, Acute Tox. 4 Inhalation, Flam. Liq. 3, Skin Irrit. 2
ETHYL BENZENE	202-849-4	100-41-4	0.1 - <1.0	H225-304-332-373-412	Acute Tox. 4 Inhalation, Aquatic Chronic 3, Asp. Tox. 1, Flam. Liq. 2, STOT RE 2
ODORLESS MINERAL SPIRITS	265-067-2	64741-65-7	0.1 - <1.0	H304	Asp. Tox. 1

CAS-No.	M-Factors
PROPRIETARY	
14808-60-7	
PROPRIETARY	
28064-14-4	
PROPRIETARY	
78-93-3	
67-64-1	
108-38-3	
100-41-4	
64741-65-7	

Remarks: CAS No. 64741-65-7: Note P

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

AFTER INHALATION: Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.
AFTER SKIN CONTACT: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.
AFTER EYE CONTACT: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
AFTER INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

Harmful if swallowed. Irritating to eyes and skin. Risk of serious damage to the lungs (by aspiration). Vapours may cause drowsiness and dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.
When symptoms persist or in all cases of doubt seek medical advice.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Alcohol Foam, Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Flammable liquid. Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Vapors may travel to areas away from work site before igniting/flashing back to vapor source. Provide adequate ventilation. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Electrical installations / working materials must comply with the technological safety standards. Wear shoes with conductive soles.

FOR SAFETY REASONS NOT TO BE USED: Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

SPECIAL FIREFIGHTING PROCEDURES: In the event of fire, wear self-contained breathing apparatus. Cool containers / tanks with water spray. Flammable.

SPECIAL FIREFIGHTING PROTECTION EQUIPMENT: No Information

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. For personal protection see section 8.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

No Information

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING : Keep containers dry and tightly closed to avoid moisture absorption and

contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Do not breathe vapours or spray mist. Ensure all equipment is electrically grounded before beginning transfer operations. Do not use sparking tools. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection. Wash thoroughly after handling.
PROTECTION AND HYGIENE MEASURES : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Heat, flames and sparks.
STORAGE CONDITIONS: Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

The mixing and application to be in accordance with the technical data sheets.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

Name	CAS-No.	ACGIH TWA	ACGIH STEL	ACGIH Ceiling
FILLER	PROPRIETARY	10 MG/M3	N/E	N/E
MICROCRYSTALLINE SILICA	14808-60-7	0.025 MGM3	N/E	N/E
EPOXY RESIN	PROPRIETARY	N/E	N/E	N/E
EPOXY PHENOL NOVOLAC RESIN	28064-14-4	N/E	N/E	N/E
REACTANT	PROPRIETARY	NE	N/E	N/E
METHYL ETHYL KETONE	78-93-3	200 PPM	300 PPM	N/E
ACETONE	67-64-1	250 PPM	500 PPM	N/E
META-XYLENE	108-38-3	100 PPM	150 PPM	N/E
ETHYL BENZENE	100-41-4	20 PPM	125 ppm	
ODORLESS MINERAL SPIRITS	64741-65-7	N/E	N/E	N/E

Name	CAS-No.	OSHA PEL	OSHA STEL
FILLER	PROPRIETARY	5 MGM3 15 MGM3	N/E
MICROCRYSTALLINE SILICA	14808-60-7	0.05 MGM3	N/E
EPOXY RESIN	PROPRIETARY		N/E
EPOXY PHENOL NOVOLAC RESIN	28064-14-4	N/E	N/E
REACTANT	PROPRIETARY	NE	N/E
METHYL ETHYL KETONE	78-93-3	590 MGM3, 200 PPM	885 MGM3, 300 PPM
ACETONE	67-64-1	1800 MGM3, 750 PPM	2400 MGM3, 1000 PPM
META-XYLENE	108-38-3	100.00 PPM	N/E
ETHYL BENZENE	100-41-4	435 MGM3, 100 PPM	545 MGM3, 125 PPM
ODORLESS MINERAL SPIRITS	64741-65-7	N/E	N/E

FURTHER ADVICE: Refer to the regulatory exposure limits for the workforce enforced in each country. Some components may not have been classified under the EU CLP Regulation.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

EYE PROTECTION: Ensure that eyewash stations and safety showers are close to the workstation location. Safety glasses with side-shields.

HAND PROTECTION: Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier.

BODY PROTECTION: Lightweight protective clothing

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Grey Viscous Liquid
Physical State	Liquid
Odor	Solvent
Odor threshold	Not Determined
pH	Not Determined
Melting point / freezing point (°C)	Not Determined
Boiling point/range (°C)	133 F (56 C) - 554 F (290 C)
Flash Point (°C)	70F (21C)
Evaporation rate	Slower Than Ether
Flammability (solid, gas)	N/D
Upper/lower flammability or explosive limits	0.8 - 36.0
Vapour Pressure, mmHg	Not Determined
Vapour density	Heavier than Air
Relative density	N/D
Solubility in / Miscibility with water	Not Determined
Partition coefficient: n-octanol/water	N/D
Auto-ignition temperature (°C)	N/D
Decomposition temperature (°C)	N/D
Viscosity	Not Determined
Explosive properties	N/D
Oxidising properties	N/D
Particle characteristics	Not applicable to liquids

9.2 Other information

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VOC Content g/l:

Specific Gravity (g/cm3) 1.65

10. Stability and Reactivity

10.1 Reactivity
No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability
Stable under normal conditions.

10.3 Possibility of hazardous reactions
Hazardous polymerisation does not occur.

10.4 Conditions to avoid
Heat, flames and sparks.

10.5 Incompatible materials
Strong oxidizing agents.

10.6 Hazardous decomposition products
Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: N/D

Inhalation LC50: N/D

Irritation: Skin Irritation, category 2

Corrosivity: Serious Eye Damage, category 1

Sensitization: Skin Sensitizer, category 1

Repeated dose toxicity: Unknown

Carcinogenicity: Carcinogenicity, category 1A

Mutagenicity: Germ Cell Mutagenicity, category 1A

Toxicity for reproduction: Unknown

STOT-single exposure: Unknown

STOT-repeated exposure: STOT, repeated exposure, category 1

Aspiration hazard: Unknown

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50	Gas LC50	Dust/Mist LC50
PROPRIETARY	FILLER	NOT AVAILABLE		NOT AVAILABLE		

14808-60-7	MICROCRYSTALLINE SILICA	22500 mg/kg	No Information	No Informaiton	No Information	No Information
PROPRIETARY	EPOXY RESIN	1037 mg/kg, oral, rat	4000 mg/kg	Not Available	No Information	No Information
28064-14-4	EPOXY PHENOL NOVOLAC RESIN	>5000 mg/kg. oral, rat	>2000 mg/kg, rabbit	Not Available	0.000	0.000
PROPRIETARY	REACTANT	Not Available		Not Available	0.000	0.000
78-93-3	METHYL ETHYL KETONE	2194 mg/kg rat, oral	Not Available	34.5 mg/L/ 4 hour rat, inhalation	0.000	0.000
67-64-1	ACETONE	5800 mg/kg, oral, rat	20000 mg/kg, dermal, rabbit	5000 ppm / 1 hr, rat, inh	0.000	0.000
108-38-3	META-XYLENE	No Information	No Information	No Information	No Information	No Information
100-41-4	ETHYL BENZENE	3500 mg/kg rat, oral	>5000 mg/l, dermal rabbit	17.2 mg/L Inh, Rat, 4Hr	No Information	No Information
64741-65-7	ODORLESS MINERAL SPIRITS	8000 mg/kg, oral, rat			0.000	0.000

Additional Information:

This product may contain Ethyl Benzene, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. Constituents of this product may include crystalline silica which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group 1 carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. Constituents may also include abestiform or non-asbestiform tremolite or other silicates as impurities, and above dei minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia): No information available.

IC50 72hr (Algae): No information available.

LC50 96hr (fish): No information available.

12.2 Persistence and degradability: No information available.

12.3 Bioaccumulative potential: No information available.

12.4 Mobility in soil: No information available.

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

12.6 Other adverse effects: No information available.

CAS-No.	Chemical Name	EC50 48hr	IC50 72hr	LC50 96hr
PROPRIETARY	FILLER	No information	No information	No information
14808-60-7	MICROCRYSTALLINE SILICA	No information	No information	No information
PROPRIETARY	EPOXY RESIN	No information	13 mg/l	4.2 mg/l

28064-14-4	EPOXY PHENOL NOVOLAC RESIN	No information	No information	No information
PROPRIETARY	REACTANT	No information	No information	No information
78-93-3	METHYL ETHYL KETONE	308 mg/l (Daphnia magna)	No information	2993 mg/l (Pimephales promelas)
67-64-1	ACETONE	No information	No information	100 mg/l (fish-Fathead minnow)
108-38-3	META-XYLENE	No information	No information	No information
100-41-4	ETHYL BENZENE	1.8 mg/l (Daphnia Magna)	4.6 mg/l (Green Algae)	4.2 mg/l (Rainbow Trout)
64741-65-7	ODORLESS MINERAL SPIRITS	No information	No information	No information

13. Disposal Considerations

13.1 **WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1	**UN number**	UN 1263
14.2	**UN proper shipping name**	Paint
	Technical name	N/A
14.3	**Transport hazard class(es)**	3
	Subsidiary shipping hazard	N/A
14.4	**Packing group**	II
14.5	**Environmental hazards**	Marine Pollutant: Yes (Epoxy Resin)
14.6	**Special precautions for user**	No information available.
	EmS-No.:	F-E, S-E
14.7	**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code**	No information available.
	Additional Notes:	No Information

15. Regulatory Information

15.1 **Safety, health and environmental regulations/legislation for the substance or mixture:**

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

CERCLA - Sara Hazard Category

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

META-XYLENE	108-38-3	1.24

ETHYL BENZENE	100-41-4	0.51

Toxic Substances Control Act:
All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

Chemical Name	CAS-No.
EPOXY RESIN	PROPRIETARY

U.S. State Regulations: As follows -

New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

Chemical Name	CAS-No.
No NJ Right-To-Know components exist in this product.	

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

CALIFORNIA PROPOSITION 65

WARNING: Cancer and Reproductive Harm -- www.P65Warnings.ca.gov

International Regulations: As follows -

*** Canadian DSL:**

All chemical ingredients included on inventory (DSL)

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.

H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Reasons for revision

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.