Safety Data Sheet

Prepared in Accordance with HCS 29 C.F.R. 1910.1200

1. Identification of the Substance/Mixture and the Company/Undertaking

1.1 Product Identifier 1091B1NL

Product Name: RUSTBOND PS
PART B

Revision Date: 08/17/2026
Supercedes Date: 12/06/2022

1.2 Relevant identified uses of the substance or mixture and uses advised against Component of multicomponent industrial coatings - Industrial use.

1.3 Details of the supplier of the safety data sheet

Manufacturer:
Carboline Global Inc.
2150 Schuetz Road
St.Louis, MO USA 63146

Regulatory / Technical Information:
Contact Carboline Technical Services at
1-800-848-4645

Supplier: supplier

Datasheet Produced by: Brombach, Jennifer - regulatoryeurope@carboline.com

1.4 Emergency telephone number:
CHEMTREC 1-800-424-9300(Inside US)
CHEMTREC +1 703 5273887(Outside US)
HEALTH - Pittsburgh Poison Control 1-412-681-6669

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4
Hazardous to the aquatic environment, Acute, category 1
Hazardous to the aquatic environment, Chronic, category 1
Skin Corrosion, category 1
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

TETRAETHYLENEPENTAMINE, BENZENE-1, 3-DIMETHANAMINE, POLYAMINE, AROMATIC HYDROCARBON, HYDROXY MODIFIED RESIN, TOFA, REACTION PRODUCTS WITH TEPA

HAZARD STATEMENTS

Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Hazardous to the aquatic environment, Acute, category 1	H400	Very toxic to aquatic life.
Hazardous to the aquatic environment, Chronic, category 1	H410	Very toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/ face protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.

ADDITIONAL INFORMATION

Note_P 64742-95-6	Note P : The classification as a carcinogen or mutagen need not apply; the substance, CAS 64742-95-6, contains less than 0,1 % w/w benzene

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

Name According to EEC	EINEC No.	CAS-No.	%	Classifications	
TOFA, REACTION PRODUCTS WITH TEPA	273-201-6	68953-36-6	30 - <60	H314-317-400-410	Aquatic Acute 1, Aquatic Chronic 1, Skin Corr. 1, Skin Sens. 1
HYDROXY MODIFIED RESIN	270-604-9	68457-74-9	10 - <30	H315-317-412	Aquatic Chronic 3, Skin Irrit. 2, Skin Sens. 1
BENZENE-1, 3-DIMETHANAMINE	216-032-5	1477-55-0	10 - <30	H302-314-317-332-412	Acute Tox. 4 Inhalation, Acute Tox. 4 Oral, Aquatic Chronic 3, Skin Corr. 1B, Skin Sens. 1
PROPYLENE GLYCOL MONOMETHYL ETHER	203-539-1	107-98-2	5.0 - <10	H226-319-332-336	Acute Tox. 4 Inhalation, Eye Irrit. 2, Flam. Liq. 3, STOT SE 3 NE
AROMATIC HYDROCARBON	265-199-0	64742-95-6	5.0 - <10	H226-304-332-350	Acute Tox. 4 Inhalation, Asp. Tox. 1, Carc. 1A, Flam. Liq. 3
POLYAMINE	247-134-8	25620-58-0	1.0 - <5.0	H302-314-317-412	Acute Tox. 4 Oral, Aquatic Chronic 3, Skin Corr. 1B, Skin Sens. 1
TETRAETHYLENEPENTAMINE	203-986-2	112-57-2	1.0 - <5.0	H302-312-314-317-411	Acute Tox. 4 Dermal, Acute Tox. 4 Oral, Aquatic Chronic 2, Skin Corr. 1, Skin Sens. 1

CAS-No.	M-Factors
68953-36-6	
68457-74-9	
1477-55-0	
107-98-2	
64742-95-6	
25620-58-0	
112-57-2	

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

AFTER INHALATION: Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.
AFTER SKIN CONTACT: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.
AFTER EYE CONTACT: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
AFTER INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

Harmful if swallowed. Irritating to eyes and skin. Risk of serious damage to the lungs (by aspiration). Vapours may cause drowsiness and dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.
When symptoms persist or in all cases of doubt seek medical advice.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Flammable liquid. Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Vapors may travel to areas away from work site before igniting/flashing back to vapor source. Provide adequate ventilation. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Electrical installations / working materials must comply with the technological safety standards. Wear shoes with conductive soles.

FOR SAFETY REASONS NOT TO BE USED: Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

SPECIAL FIREFIGHTING PROCEDURES: In the event of fire, wear self-contained breathing apparatus. Cool containers / tanks with water spray. Flammable.

SPECIAL FIREFIGHTING PROTECTION EQUIPMENT: No Information

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. For personal protection see section 8.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

No Information

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Do not breathe vapours or spray mist. Ensure all equipment is electrically grounded before beginning transfer operations. Do not use sparking tools. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection. Wash thoroughly after handling.
PROTECTION AND HYGIENE MEASURES : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Heat, flames and sparks.
STORAGE CONDITIONS: Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

The mixing and application to be in accordance with the technical data sheets.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

Name	CAS-No.	ACGIH TWA	ACGIH STEL	ACGIH Ceiling
TOFA, REACTION PRODUCTS WITH TEPA	68953-36-6	N/E	N/E	N/E
HYDROXY MODIFIED RESIN	68457-74-9	N/E	N/E	N/E
BENZENE-1, 3-DIMETHANAMINE	1477-55-0	N/E	N/E	0.1 MGM3
PROPYLENE GLYCOL MONOMETHYL ETHER	107-98-2	50 PPM	100 PPM	N/E
AROMATIC HYDROCARBON	64742-95-6	300.0 PPM	N/E	N/E
POLYAMINE	25620-58-0	N/E	N/E	N/E
TETRAETHYLENEPENTAMINE	112-57-2	N/E	N/E	N/E

Name	CAS-No.	OSHA PEL	OSHA STEL
TOFA, REACTION PRODUCTS WITH TEPA	68953-36-6	N/E	N/E
HYDROXY MODIFIED RESIN	68457-74-9	N/E	N/E
BENZENE-1, 3-DIMETHANAMINE	1477-55-0	N/E	N/E
PROPYLENE GLYCOL MONOMETHYL ETHER	107-98-2	360 MGM3, 100 PPM	540 MGM3, 150 PPM
AROMATIC HYDROCARBON	64742-95-6	500.0 PPM	N/E
POLYAMINE	25620-58-0	N/E	N/E
TETRAETHYLENEPENTAMINE	112-57-2	N/E	N/E

FURTHER ADVICE: Refer to the regulatory exposure limits for the workforce enforced in each country. Some components may not have been classified under the EU CLP Regulation.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

EYE PROTECTION: Ensure that eyewash stations and safety showers are close to the workstation location. Safety glasses with side-shields.

HAND PROTECTION: Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier.

BODY PROTECTION: Lightweight protective clothing

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance: Viscous Liquid, Amber

Physical State	Liquid
Odor	Amine
Odor threshold	Not Determined
pH	Not Determined
Melting point / freezing point (°C)	Not Determined
Boiling point/range (°C)	176 F (80 C) - 523 F (273 C)
Flash Point (°C)	160°F (71°C)
Evaporation rate	Slower Than Ether
Flammability (solid, gas)	N/D
Upper/lower flammability or explosive limits	0.9 - 10.9
Vapour Pressure, mmHg	Not Determined
Vapour density	Heavier than Air
Relative density	N/D
Solubility in / Miscibility with water	Not Determined
Partition coefficient: n-octanol/water	N/D
Auto-ignition temperature (°C)	N/D
Decomposition temperature (°C)	N/D
Viscosity	Not Determined
Explosive properties	N/D
Oxidising properties	N/D
Particle characteristics	Not applicable to liquids

9.2 Other information

VOC Content g/l:	95
Specific Gravity (g/cm3)	0.99

10. Stability and Reactivity

10.1 Reactivity
No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability
Stable under normal conditions.

10.3 Possibility of hazardous reactions
Hazardous polymerisation does not occur.

10.4 Conditions to avoid
Heat, flames and sparks.

10.5 Incompatible materials
Strong oxidizing agents.

10.6 Hazardous decomposition products
Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: N/D

Inhalation LC50: N/D

Irritation: Unknown

Corrosivity: Skin Corrosion, category 1

Sensitization: Skin sensitizer and Respiratory sensitizer, category 1

Repeated dose toxicity: Unknown

Carcinogenicity: Unknown

Mutagenicity: Unknown

Toxicity for reproduction: Unknown

STOT-single exposure: STOT, single exposure, category 3, NE

STOT-repeated exposure: STOT, repeated exposure, category 2

Aspiration hazard: Unknown

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50	Gas LC50	Dust/Mist LC50
68953-36-6	TOFA, REACTION PRODUCTS WITH TEPA	4750 mg/kg oral, rat		Not Available	0.000	0.000
68457-74-9	HYDROXY MODIFIED RESIN	Not Available	Not Available	Not Available	0.000	0.000
1477-55-0	BENZENE-1, 3-DIMETHANAMINE	930 mg/kg, oral, rat	No Information	No Information	No Information	No Information
107-98-2	PROPYLENE GLYCOL MONOMETHYL ETHER	4016 mg/kg, oral, rat	13536 mg/kg, dermal, rabbit	10000 ppm/4hrs rat, inhalation	0.000	0.000
64742-95-6	AROMATIC HYDROCARBON	2001 mg/kg, rat	2001 mg/kg, rabbit	10 mg/l, Inh, rat 4h	0.000	0.000
25620-58-0	POLYAMINE	910 mg/kg, oral, rat		Not Available	0.000	0.000
112-57-2	TETRAETHYLENEPENTAMINE	Not Available		Not Available	0.000	0.000

Additional Information:

No Information

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia):	No information available.
IC50 72hr (Algae):	No information available.
LC50 96hr (fish):	No information available.

12.2 Persistence and degradability: No information available.

12.3 Bioaccumulative potential: No information available.

12.4 Mobility in soil: No information available.

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

12.6 Other adverse effects: No information available.

CAS-No.	Chemical Name	EC50 48hr	IC50 72hr	LC50 96hr
68953-36-6	TOFA, REACTION PRODUCTS WITH TEPA	No information	No information	No information
68457-74-9	HYDROXY MODIFIED RESIN	No information	No information	No information
1477-55-0	BENZENE-1, 3-DIMETHANAMINE	No information	No information	No information
107-98-2	PROPYLENE GLYCOL MONOMETHYL ETHER	23300 mg/l (Water flea)	No information	20800 mg/l (Fish)
64742-95-6	AROMATIC HYDROCARBON	No information	No information	No information
25620-58-0	POLYAMINE	No information	No information	No information
112-57-2	TETRAETHYLENEPENTAMINE	No information	No information	No information

13. Disposal Considerations

13.1 WASTE TREATMENT METHODS: Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1	**UN number**	None
14.2	**UN proper shipping name**	Not regulated
	Technical name	N/A
14.3	**Transport hazard class(es)**	None
	Subsidiary shipping hazard	N/A
14.4	**Packing group**	N/A
14.5	**Environmental hazards**	No information available.
14.6	**Special precautions for user**	No information available.
	EmS-No.:	N/A
14.7	**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code**	No information available.
	Additional Notes:	No Information

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

CERCLA - Sara Hazard Category

Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No SARA 313 substances exist in this product above de minimis concentrations.

Toxic Substances Control Act:

All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations: As follows -

New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

Chemical Name	CAS-No.
No Chemical Name Found	TRADE SECRET

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

Chemical Name	CAS-No.
No Chemical Name Found	TRADE SECRET

CALIFORNIA PROPOSITION 65

WARNING: Cancer and Reproductive Harm -- www.P65Warnings.ca.gov

International Regulations: As follows -

*** Canadian DSL:**

All chemical ingredients included on inventory (DSL)

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Reasons for revision

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.