Carboguard 640 Part A

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: **4**

Version No: **2.7**
Safety Data Sheet according to WHS and ADG requirements

Issue Date: **05/02/2015**
Print Date: **08/02/2017**
S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Carboguard 640 Part A
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Part A of a two pack epoxy coating

Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131126
Other emergency telephone numbers	Not Available

CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

Once connected and if the message is not in your prefered language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Chronic Aquatic Hazard Category 2, Flammable Liquid Category 3, Serious Eye Damage Category 1, Skin Corrosion/Irritation Category 2
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI*

Label elements

GHS label elements	
SIGNAL WORD	**DANGER**

Hazard statement(s)

H411	Toxic to aquatic life with long lasting effects.
H226	Flammable liquid and vapour.
H318	Causes serious eye damage.
H315	Causes skin irritation.

Continued...

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P332+P313	If skin irritation occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
25068-38-6	20-30	bisphenol A/ diglycidyl ether resin, liquid
12001-26-2	10-20	mica
71-36-3	1-10	n-butanol
1330-20-7	1-10	xylene
108-67-8	<=1	1,3,5-trimethyl benzene
95-63-6	1-10	1,2,4-trimethyl benzene
526-73-8	<=1	1,2,3-trimethyl benzene
98-82-8	<=1	isopropyl benzene - cumene
103-65-1	<=1	propylbenzene
108-10-1	1-10	methyl isobutyl ketone
123-86-4	<1	n-butyl acetate

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Immediately hold eyelids apart and flush the eye continuously with running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▸ Transport to hospital or doctor without delay. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. For thermal burns: ▸ Decontaminate area around burn. ▸ Consider the use of cold packs and topical antibiotics. For first-degree burns (affecting top layer of skin)

Continued...

	▸ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▸ Use compresses if running water is not available. ▸ Cover with sterile non-adhesive bandage or clean cloth. ▸ Do NOT apply butter or ointments; this may cause infection. ▸ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. For second-degree burns (affecting top two layers of skin) ▸ Cool the burn by immerse in cold running water for 10-15 minutes. ▸ Use compresses if running water is not available. ▸ Do NOT apply ice as this may lower body temperature and cause further damage. ▸ Do NOT break blisters or apply butter or ointments; this may cause infection. ▸ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort): ▸ Lay the person flat. ▸ Elevate feet about 12 inches. ▸ Elevate burn area above heart level, if possible. ▸ Cover the person with coat or blanket. ▸ Seek medical assistance. For third-degree burns Seek immediate medical or emergency assistance. In the mean time: ▸ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▸ Separate burned toes and fingers with dry, sterile dressings. ▸ Do not soak burn in water or apply ointments or butter; this may cause infection. ▸ To prevent shock see above. ▸ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▸ Have a person with a facial burn sit up. ▸ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay.
Ingestion	▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice. ▸ Avoid giving milk or oils. ▸ Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
To treat poisoning by the higher aliphatic alcohols (up to C7):

- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and

Continued...

- magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication.
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.
Symptomatic and supportive therapy is advised in managing patients.
For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	
Fire/Explosion Hazard	▸ Liquid and vapour are flammable. ▸ Moderate fire hazard when exposed to heat or flame. ▸ Vapour forms an explosive mixture with air. ▸ Moderate explosion hazard when exposed to heat or flame. ▸ Vapour may travel a considerable distance to source of ignition. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: , carbon monoxide (CO) , carbon dioxide (CO2) , silicon dioxide (SiO2) , other pyrolysis products typical of burning organic material. When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles.
HAZCHEM	•3Y

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.

Continued...

Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Stop leak if safe to do so. ▸ Contain spill with sand, earth or vermiculite. ▸ Collect recoverable product into labelled containers for recycling. ▸ Neutralise/decontaminate residue (see Section 13 for specific agent). ▸ Collect solid residues and seal in labelled drums for disposal. ▸ Wash area and prevent runoff into drains. ▸ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▸ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ **DO NOT** allow clothing wet with material to stay in contact with skin ▸ Electrostatic discharge may be generated during pumping - this may result in fire. ▸ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▸ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). ▸ Avoid splash filling. ▸ Do NOT use compressed air for filling discharging or handling operations. ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of overexposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights or ignition sources. ▸ Avoid generation of static electricity. ▸ **DO NOT** use plastic buckets. ▸ Earth all lines and equipment. ▸ Use spark-free tools when handling. ▸ Avoid contact with incompatible materials. ▸ When handling, **DO NOT** eat, drink or smoke. ▸ Keep containers securely sealed when not in use. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	▸ Store in original containers in approved flammable liquid storage area. ▸ Store away from incompatible materials in a cool, dry, well-ventilated area. ▸ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped. ▸ No smoking, naked lights, heat or ignition sources. ▸ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▸ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▸ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▸ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▸ Keep adsorbents for leaks and spills readily available. ▸ Protect containers against physical damage and check regularly for leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. In addition, for tank storages (where appropriate): ▸ Store in grounded, properly designed and approved vessels and away from incompatible materials. ▸ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up. ▸ Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ Packing as supplied by manufacturer. ▸ Plastic containers may only be used if approved for flammable liquid. ▸ Check that containers are clearly labelled and free from leaks. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▸ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▸ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▸ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▸ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▸ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	For aluminas (aluminium oxide): ▸ Incompatible with hot chlorinated rubber. ▸ In the presence of chlorine trifluoride may react violently and ignite. ▸ May initiate explosive polymerisation of olefin oxides including ethylene oxide.

Continued...

- Produces exothermic reaction above 200 C with halocarbons and an exothermic reaction at ambient temperatures with halocarbons in the presence of other metals.
- Produces exothermic reaction with oxygen difluoride.
- May form explosive mixture with oxygen difluoride.
- Forms explosive mixtures with sodium nitrate.
- Reacts vigorously with vinyl acetate.

Xylenes:
- may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
- attack some plastics, rubber and coatings
- may generate electrostatic charges on flow or agitation due to low conductivity.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.

Titanium dioxide
- reacts with strong acids, strong oxidisers
- reacts violently with aluminium, calcium, hydrazine, lithium (at around 200 deg C.), magnesium, potassium, sodium, zinc, especially at elevated temperatures - these reactions involves reduction of the oxide and are accompanied by incandescence
- dust or powders can ignite and then explode in a carbon dioxide atmosphere

Alcohols
- are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- should not be heated above 49 deg. C. when in contact with aluminium equipment

For alkyl aromatics:
The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.
- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx - these may be components of photochemical smogs.

Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007

Glycidyl ethers:
- may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
- may polymerise in contact with heat, organic and inorganic free radical producing initiators
- may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- attack some forms of plastics, coatings, and rubber

+	X	X	X	+	+	+

X — Must not be stored together
0 — May be stored together with specific preventions
+ — May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	mica	Mica	2.5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	n-butanol	n-Butyl alcohol	Not Available	Not Available	152 mg/m3 / 50 ppm	Sk
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	350 mg/m3 / 80 ppm	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	isopropyl benzene - cumene	Cumene	125 mg/m3 / 25 ppm	375 mg/m3 / 75 ppm	Not Available	Sk
Australia Exposure Standards	methyl isobutyl ketone	Methyl isobutyl ketone	205 mg/m3 / 50 ppm	307 mg/m3 / 75 ppm	Not Available	Not Available
Australia Exposure Standards	n-butyl acetate	n-Butyl acetate	713 mg/m3 / 150 ppm	950 mg/m3 / 200 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin includes EPON 1001, 1007, 820, ERL-2795	90 mg/m3	990 mg/m3	5,900 mg/m3
mica	Mica; (mica silicates)	9 mg/m3	99 mg/m3	590 mg/m3
n-butanol	Butyl alcohol, n-; (n-Butanol)	60 ppm	800 ppm	8000 ppm
xylene	Xylenes	Not Available	Not Available	Not Available
1,3,5-trimethyl benzene	Mesitylene; (1,3,5-Trimethylbenzene)	Not Available	Not Available	480 ppm

Continued...

1,2,4-trimethyl benzene	Permafluor E+	140 mg/m3	360 mg/m3	2,200 mg/m3
1,2,4-trimethyl benzene	Trimethylbenzene, 1,2,4-; (Pseudocumene)	Not Available	Not Available	480 ppm
1,2,3-trimethyl benzene	Trimethylbenzene, 1,2,3-	Not Available	Not Available	480 ppm
isopropyl benzene - cumene	Cumene; (Isopropyl benzene)	Not Available	Not Available	Not Available
propylbenzene	Propylbenzene, n-; (Isocumene)	3 ppm	33 ppm	2300 ppm
methyl isobutyl ketone	Methyl isobutyl ketone; (Hexone)	75 ppm	500 ppm	3000 ppm
n-butyl acetate	Butyl acetate, n-	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available
mica	N.E. mg/m3 / N.E. ppm	1,500 mg/m3
n-butanol	8,000 ppm	1,400 [LEL] ppm
xylene	1,000 ppm	900 ppm
1,3,5-trimethyl benzene	Not Available	Not Available
1,2,4-trimethyl benzene	Not Available	Not Available
1,2,3-trimethyl benzene	Not Available	Not Available
isopropyl benzene - cumene	8,000 ppm	900 [LEL] ppm
propylbenzene	Not Available	Not Available
methyl isobutyl ketone	3,000 ppm	500 ppm
n-butyl acetate	10,000 ppm	1,700 [LEL] ppm

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.
Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH

Continued...

	▸ Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and.has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Ensure there is ready access to a safety shower. · Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. · For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). · Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
Carboguard 640 Part A

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C

Respiratory protection

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.
Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Continued...

TEFLON	C
VITON	C
VITON/BUTYL	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	coloured viscous liquid

Physical state	Liquid	**Relative density (Water = 1)**	1.40
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	410
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	170	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	32	**Taste**	Not Available
Evaporation rate	0.9 BuAC = 1	**Explosive properties**	Not Available
Flammability	Flammable.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	9.1	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.1	**Volatile Component (%vol)**	19
Vapour pressure (kPa)	0.98	**Gas group**	Not Available
Solubility in water (g/L)	Immiscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	3.27	**VOC g/L**	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics. Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced. Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics. Alkylbenzenes are not generally toxic other than at high levels of exposure. This may be because their metabolites have a low order of toxicity and are easily excreted. There is little or no evidence to suggest that metabolic pathways can become saturated leading to spillover to alternate pathways. Nor is there evidence that toxic reactive intermediates, which may produce subsequent toxic or mutagenic effects, are formed Exposure to n-butanol causes dose dependent irritation and headaches in humans, but CNS depression and prostration in mice. Though the offensive odour may forewarn, the smell sense may become fatigued. Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow. On exposure to mixed trimethylbenzenes, some people may become nervous, tensed, anxious and have difficult breathing. There may be a reduction red blood

Continued...

	cells and bleeding abnormalities. There may also be drowsiness. Isobutanol appears to be more toxic than n-butyl alcohol. It may result in narcosis and death. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant
Ingestion	The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum. Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma. Following a single dose of isobutanol in rats, deaths were delayed for several days and hepatic degeneration was evident. Swallowing of n-butanol may cause breathing difficulties, headache, nausea, vomiting, irritation of the airway and mucous membranes as well as depression of the central nervous system. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles. Thus it may cause itching and skin reaction and inflammation. Application of isobutanol to human skin produced slight erythema and hyperaemia. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	If applied to the eyes, this material causes severe eye damage. Instillation of isobutanol into the eye may cause moderate to severe irritation but no permanent injury to the cornea. N-butanol can cause eye damage, burning sensation, blurring of vision, excessive tear formation and discomfort to bright light.
Chronic	Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer. Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Animal testing shows long term exposure to aluminium oxides may cause lung disease and cancer, depending on the size of the particle. The smaller the size, the greater the tendencies of causing harm. Oral exposure of rats to isobutanol caused cancers of the gullet and stomach, liver or blood (myelogenous leukaemia). Abnormal non-cancer growths were also more common in those animals exposed to isobutanol. Long term exposure to vermiculite usually causes few hazards in low concentration and does not cause cancer. Over years, scarring of the lungs may develop; however tuberculosis does not occur. Hearing and balance loss have been reported with exposure to n-butanol, especially with concomitant long term unprotected exposure to high noise. Glycidyl ethers can cause genetic damage and cancer. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity.

Carboguard 640 Part A	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
bisphenol A/ diglycidyl ether resin, liquid	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >800 mg/kg[1]	Eye (rabbit): 100mg - Mild
	Oral (rat) LD50: 13447 mg/kg[1]	
mica	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
n-butanol	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 3434.4 mg/kg[1]	Eye (human): 50 ppm - irritant
	Inhalation (rat) LC50: 24 mg/L/4hr[2]	Eye (rabbit): 1.6 mg-SEVERE
	Inhalation (rat) LC50: 8000 ppm/4hr[2]	Eye (rabbit): 24 mg/24h-SEVERE
	Oral (rat) LD50: 2292.3 mg/kg[1]	Skin (rabbit): 405 mg/24h-moderate
xylene	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >1700 mg/kg[2]	Eye (human): 200 ppm irritant
	Inhalation (rat) LC50: 5000 ppm/4hr[2]	Eye (rabbit): 5 mg/24h SEVERE
	Oral (rat) LD50: 4300 mg/kg[2]	Eye (rabbit): 87 mg mild
		Skin (rabbit):500 mg/24h moderate
1,3,5-trimethyl benzene	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >3460 mg/kg[1]	Eye (rabbit): 500 mg/24h mild
	Inhalation (rat) LC50: 24 mg/L/4hr[2]	Skin (rabbit): 20 mg/24h moderate
	Oral (rat) LD50: ca.3460 mg/kg[1]	
1,2,4-trimethyl benzene	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: 3504 mg/kg[1]	Not Available

Continued...

	Inhalation (rat) LC50: 18 mg/L/4hr[2]	
	Oral (rat) LD50: ca.3504 mg/kg[1]	
1,2,3-trimethyl benzene	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
isopropyl benzene - cumene	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 10602.6 mg/kg[1]	Eye (rabbit): 500 mg/24h mild
	Inhalation (rat) LC50: 39 mg/L/4hr[2]	Eye (rabbit): 86 mg mild
	Oral (rat) LD50: 1400 mg/kg[2]	Skin (rabbit): 10 mg/24h mild
		Skin (rabbit):100 mg/24h moderate
propylbenzene	**TOXICITY**	**IRRITATION**
	Inhalation (rat) LC50: 65000 ppm/2hr[2]	Not Available
	Oral (rat) LD50: 6040 mg/kg[2]	
methyl isobutyl ketone	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >16000 mg/kg[1]	Eye (human): 200 ppm/15m
	Oral (rat) LD50: 2984 mg/kg[1]	Eye (rabbit): 40 mg - SEVERE
		Eye (rabbit): 500 mg/24h - mild
		Skin (rabbit): 500 mg/24h - mild
n-butyl acetate	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >14080 mg/kg[1]	Eye (human): 300 mg
	Inhalation (rat) LC50: 2000 ppm/4hr[2]	Eye (rabbit): 20 mg (open)-SEVERE
	Inhalation (rat) LC50: 390 ppm/4hr[2]	Eye (rabbit): 20 mg/24h - moderate
	Oral (rat) LD50: 10736 mg/kg[1]	Skin (rabbit): 500 mg/24h-moderate

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

Carboguard 640 Part A

For C9 aromatics (typically trimethylbenzenes - TMBs)
Acute Toxicity
Acute toxicity studies (oral, dermal and inhalation routes of exposure) have been conducted in rats using various solvent products containing predominantly mixed C9 aromatic hydrocarbons (CAS RN 64742-95-6). Inhalation LC50's range from 6,000 to 10,000 mg/m 3 for C9 aromatic naphtha and 18,000 to 24,000 mg/m3 for 1,2,4 and 1,3,5-TMB, respectively. A rat oral LD50 reported for 1,2,4-TMB is 5 grams/kg bw and a rat dermal LD50 for the C9 aromatic naphtha is >4 ml/kg bw. These data indicate that C9 aromatic solvents show that LD50/LC50 values are greater than limit doses for acute toxicity studies established under OECD test guidelines.
Irritation and Sensitization
Several irritation studies, including skin, eye, and lung/respiratory system, have been conducted on members of the category. The results indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the respiratory tract and cause depression of respiratory rates in mice. Respiratory irritation is a key endpoint in the current occupational exposure limits established for C9 aromatic hydrocarbon solvents and trimethylbenzenes. No evidence of skin sensitization was identified.
Repeated Dose Toxicity
Inhalation: The results from a subchronic (3 month) neurotoxicity study and a one-year chronic study (6 hr/day, 5 days/week) indicate that effects from inhalation exposure to C9 Aromatic Hydrocarbon Solvents on systemic toxicity are slight. A battery of neurotoxicity and neurobehavioral endpoints were evaluated in the 3-month inhalation study on C9 aromatic naphtha tested at concentrations of 0, 101, 452, or 1320 ppm (0, 500, 2,220, or 6,500 mg/m3). In this study, other than a transient weight reduction in the high exposure group (not statistically significant at termination of exposures), no effects were reported on neuropathology or neuro/behavioral parameters. The NOAEL for systemic and/or neurotoxicity was 6,500 mg/m3, the highest concentration tested. In an inhalation study of a commercial blend, rats were exposed to C9 aromatic naphtha concentrations of 0, 96, 198, or 373 ppm (0, 470, 970, 1830 mg/m3) for 6 hr/day, 5 days/week, for 12 months. Liver and kidney weights were increased in the high exposure group but no accompanying histopathology was observed in these organs.
The NOAEL was considered to be the high exposure level of 373 ppm, or 1830 mg/m3. In two subchronic rat inhalation studies, both of three months duration, rats were exposed to the individual TMB isomers (1,2,4-and 1,3,5-) to nominal concentrations of 0, 25, 100, or 250 ppm (0, 123, 492, or 1230 mg/m3). Respiratory irritation was observed at 492 (100 ppm) and 1230 mg/m3 (250 ppm) and no systemic toxicity was observed in either study. For both pure isomers, the NOELs are 25 ppm or 123 mg/m3 for respiratory irritation and 250 ppm or 1230 mg/m3 for systemic effects.
Oral: The C9 aromatic naphtha has not been tested via the oral route of exposure. Individual TMB isomers have been evaluated in a series of repeated-dose oral studies ranging from 14 days to 3 months over a wide range of doses. The effects observed in these studies included increased liver and kidney weights, changes in blood chemistry, increased salivation, and decreased weight gain at higher doses. Organ weight changes appeared to be adaptive as they were not accompanied by histopathological effects. Blood changes appeared sporadic and without pattern. One study reported hyaline droplet nephropathy in male rats at the highest dose (1000 mg/kg bw-day), an effect that is often associated with alpha-2mu-globulin-induced nephropathy and not considered relevant to humans. The doses at which effects were detected were 100 mg/kg-bw day or above (an exception was the pilot 14 day oral study - LOAEL 150 mg/kg bw-day - but the follow up three month study had a LOAEL of 600 mg/kg/bw-day with a NOAEL of 200 mg/kg bw-day). Since effects generally were not severe and could be considered adaptive or spurious, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers.
Mutagenicity
In vitro genotoxicity testing of a variety of C9 aromatics has been conducted in both bacterial and mammalian cells. In vitro point mutation tests were conducted with Salmonella typhimurium and Escherichia coli bacterial strains, as well as with cultured mammalian cells such as the Chinese hamster cell ovary cells (HGPRT assay) with and without metabolic activation. In addition, several types of in vitro chromosomal aberration tests have been performed (chromosome aberration frequency in Chinese hamster ovary and lung cells, sister chromatid exchange in CHO cells). Results were negative both with and without metabolic activation for all category members. For the supporting chemical 1,2,3-TMB, a single in vitro chromosome aberration test was weakly positive. In in vivo bone marrow cytogenetics test, rats were exposed to C9 aromatic naphtha at concentrations of 0, 153, 471, or 1540 ppm (0, 750, 2,310, or 7,560 mg/m3) 6 hr/day, for 5 days. No evidence of in vivo somatic cell genotoxicity was detected. Based on the cumulative results of these assays, genetic toxicity is unlikely for substances in the C9 Aromatic Hydrocarbon Solvents Category

Continued...

	Reproductive and Developmental Toxicity Results from the three-generation reproduction inhalation study in rats indicate limited effects from C9 aromatic naphtha. In each of three generations (F0, F1 and F2), rats were exposed to High Flash Aromatic Naphtha (CAS RN 64742-95-6) via whole body inhalation at target concentrations of 0, 100, 500, or 1500 ppm (actual mean concentrations throughout the full study period were 0, 103, 495, or 1480 ppm, equivalent to 0, 505, 2430, or 7265 mg/m3 , respectively). In each generation, both sexes were exposed for 10 weeks prior to and two weeks during mating for 6 hrs/day, 5 days/wks. Female rats in the F0, F1, and F2 generation were then exposed during gestation days 0-20 and lactation days 5-21 for 6 hrs/day, 7 days/wk. The age at exposure initiation differed among generations; F0 rats were exposed starting at 9 weeks of age, F1 exposure began at 5-7 weeks, and F2 exposure began at postnatal day (PND) 22. In the F0 and F1 parental generations, 30 rats/sex/group were exposed and mated. However, in the F2 generation, 40/sex/group were initially exposed due to concerns for toxicity, and 30/sex/group were randomly selected for mating, except that all survivors were used at 1480 ppm. F3 litters were not exposed directly and were sacrificed on lactation day 21. Systemic Effects on Parental Generations: The F0 males showed statistically and biologically significantly decreased mean body weight by ~15% at 1480 ppm when compared with controls. Seven females died or were sacrificed in extremis at 1480 ppm. The F0 female rats in the 495 ppm exposed group had a 13% decrease in body weight gain when adjusted for initial body weight when compared to controls. The F1 parents at 1480 ppm had statistically significantly decreased mean body weights (by ~13% (females) and 22% (males)), and locomotor activity. F1 parents at 1480 ppm had increased ataxia and mortality (six females). Most F2 parents (70/80) exposed to 1480 ppm died within the first week. The remaining animals survived throughout the rest of the exposure period. At week 4 and continuing through the study, F2 parents at 1480 ppm had statistically significant mean body weights much lower than controls (~33% for males; ~28% for females); body weights at 495 ppm were also reduced significantly (by 13% in males and 15% in females). The male rats in the 495 ppm exposed group had a 12% decrease in body weight gain when adjusted for initial body weight when compared to controls. Based on reduced body weight observed, the overall systemic toxicity LOAEC is 495 ppm (2430 mg/m3). Reproductive Toxicity-Effects on Parental Generations: There were no pathological changes noted in the reproductive organs of any animal of the F0, F1, or F2 generation. No effects were reported on sperm morphology, gestational period, number of implantation sites, or post-implantation loss in any generation. Also, there were no statistically or biologically significant differences in any of the reproductive parameters, including: number of mated females, copulatory index, copulatory interval, number of females delivering a litter, number of females delivering a live litter, or male fertility in the F0 or in the F2 generation. Male fertility was statistically significantly reduced at 1480 ppm in the F1 rats. However, male fertility was not affected in the F0 or in the F2 generations; therefore, the biological significance of this change is unknown and may or may not be attributed to the test substance. No reproductive effects were observed in the F0 or F1 dams exposed to 1480 ppm (7265 mg/m3). Due to excessive mortality at the highest concentration (1480 ppm, only six dams available) in the F2 generation,, a complete evaluation is precluded. However, no clear signs of reproductive toxicity were observed in the F2 generation. Therefore, the reproductive NOAEC is considered 495 ppm (2430 mg/m3), which excludes analysis of the highest concentration due to excessive mortality. Developmental Toxicity - Effects on Pups: Because of significant maternal toxicity (including mortality) in dams in all generations at the highest concentration (1480 ppm), effects in offspring at 1480 ppm are not reported here. No significant effects were observed in the F1 and F2 generation offspring at 103 or 495 ppm. However, in F3 offspring, body weights and body weight gain were reduced by ~ 10-11% compared with controls at 495 ppm for approximately a week (PND 14 through 21). Maternal body weight was also depressed by ~ 12% throughout the gestational period compared with controls. The overall developmental LOAEC from this study is 495 ppm (2430 mg/m3) based on the body weights reductions observed in the F3 offspring. Conclusion: No effects on reproductive parameters were observed at any exposure concentration, although a confident assessment of the group exposed at the highest concentration was not possible. A potential developmental effect (reduction in mean pup weight and weight gain) was observed at a concentration that was also associated with maternal toxicity. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative. for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m3 ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m3) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals . Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor. In mice, dermal application of bisphenol A diglycidyl ether (BADGE) (1, 10, or 100 mg/kg) for 13 weeks produced mild to moderate chronic active dermatitis. At the high dose, spongiosis and epidermal micro abscess formation were observed. In rats, dermal application of BADGE (10, 100, or 1000 mg/kg) for 13 weeks resulted in a decrease in body weight at the high dose. The no-observable effect level (NOEL) for dermal exposure was 100 mg/kg for both sexes. In a separate study, application of BADGE (same doses) five times per week for ~13 weeks not only caused a decrease in body weight but also produced chronic dermatitis at all dose levels in males and at >100 mg/kg in females (as well as in a satellite group of females given 1000 mg/kg). **Reproductive and Developmental Toxicity**: BADGE (50, 540, or 750 mg/kg) administered to rats via gavage for 14 weeks (P1) or 12 weeks (P2) produced decreased body weight in all males at the mid dose and in both males and females at the high dose, but had no reproductive effects. The NOEL for reproductive effects was 750 mg/kg. **Carcinogenicity:** IARC concluded that "there is limited evidence for the carcinogenicity of bisphenol A diglycidyl ether in experimental animals." Its overall evaluation was "Bisphenol A diglycidyl ether is not classifiable as to its carcinogenicity to humans (Group 3). In a lifetime tumourigenicity study in which 90-day-old C3H mice received three dermal applications per week of BADGE (undiluted dose) for 23 months, only one out of 32 animals developed a papilloma after 16 months. A retest, in which skin paintings were done for 27 months, however, produced no tumours (Weil et al., 1963). In another lifetime skin-painting study, BADGE (dose n.p.) was also reported to be noncarcinogenic to the skin of C3H mice; it was, however, weakly carcinogenic to the skin of C57BL/6 mice (Holland et al., 1979; cited by Canter et al., 1986). In a two-year bioassay, female Fisher 344 rats dermally exposed to BADGE (1, 100, or 1000 mg/kg) showed no evidence of dermal carcinogenicity but did have low incidences of tumours in the oral cavity (U.S. EPA, 1997). **Genotoxicity**: In S. typhimurium strains TA100 and TA1535, BADGE (10-10,000 ug/plate) was mutagenic with and without S9; negative results were obtained in TA98 and TA1537 (Canter et al., 1986; Pullin, 1977). In a spot test, BADGE (0.05 or 10.00 mg) failed to show mutagenicity in strains TA98 and TA100 (Wade et al., 1979). Negative results were also obtained in the body fluid test using urine of female BDF and ICR mice (1000 mg/kg BADGE), the mouse host-mediated assay (1000 mg/kg), micronucleus test (1000 mg/kg), and dominant lethal assay (~3000 mg/kg). **Immunotoxicity:** Intracutaneous injection of diluted BADGE (0.1 mL) three times per week on alternate days (total of 8 injections) followed by a three-week incubation period and a challenge dose produced sensitisation in 19 of 20 guinea pigs - **Consumer exposure** to BADGE is almost exclusively from migration of BADGE from can coatings into food. Using a worst-case scenario that assumes BADGE migrates at the same level into all types of food, the estimated per capita daily intake for a 60-kg individual is approximately 0.16 ug/kg body weight/day. A review of one- and two-generation reproduction studies and developmental investigations found no evidence of reproductive or endocrine toxicity, the upper ranges of dosing being determined by maternal toxicity. The lack of endocrine toxicity in the reproductive and developmental toxicological tests is supported by negative results from both in vivo and in vitro assays designed specifically to detect oestrogenic and androgenic properties of BADGE. An examination of data

Continued...

	from sub-chronic and chronic toxicological studies support a NOAEL of 50 mg/ kg/body weight day from the 90-day study, and a NOAEL of 15 mg/kg body weigh/day (male rats) from the 2-year carcinogenicity study. Both NOAELS are considered appropriate for risk assessment. Comparing the estimated daily human intake of 0.16 ug/kg body weight/day with the NOAELS of 50 and 15 mg/kg body weight/day shows human exposure to BADGE from can coatings is between 250,000 and 100,000-fold lower than the NOAELs from the most sensitive toxicology tests. These large margins of safety together with lack of reproductive, developmental, endocrine and carcinogenic effects supports the continued use of BADGE for use in articles intended to come into contact with foodstuffs. Foetoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg
N-BUTANOL	for n-butanol **Acute toxicity:** n-Butanol (BA) was only slightly toxic to experimental animals following acute oral, dermal, or inhalation exposure. The acute oral LD50 values for female rats ranged from 790 to 4360 mg/kg. Different strains of rat were used in each of four studies, which may account for the variability. Oral LD50 values for mice, rabbits, hamsters, dogs, and male rats all fell within the same range. The rat inhalation LC0 of 8000 ppm (24000 mg/m3) indicates very low inhalation toxicity (no lethality at 8000 ppm). The rabbit dermal LD50 was 3402 mg/kg, indicating that BA can penetrate the skin, but not very readily. Animal experiments and human experience indicate that BA is, at most, moderately irritating to the skin, but it is a severe eye irritant. These effects are most likely due to BA's localised defatting and drying characteristics. Although no animal data are available, human studies and experience show that BA is not likely to be a skin sensitiser. The median odor threshold for BA (0.17 ppm) is well below the lowest nasal irritation threshold in humans (289 ppm), allowing warning of possible chemical exposure prior to nasal irritation occurring. Human studies are complicated by the odor characteristics of the material, as the odor threshold is well below the levels at which irritation is observed. **Repeat dose toxicity:** An in vivo toxicokinetics study confirmed the rapid metabolism of n-butyl acetate (BAc) to BA. Hydrolysis of BAc in blood and brain was estimated to be 99 percent complete within 2.7 minutes (elimination t1/2 = 0.41 minute). Thus, organisms exposed to BAc can experience appreciable tissue concentrations of BA. In this way, the results of toxicity studies with BAc can be used as supplemental, surrogate data to provide information on the toxicity of BA. A thirteen-week, subchronic exposure to BAc, the metabolic precursor of BA, produced transient hypoactivity (during exposure only) at 1500 and 3000 ppm (7185 and 14370 mg/m3) along with decreased body weight and food consumption, but no post exposure neurotoxicity even at 3000 ppm. A concurrent subchronic neurotoxicity study under the same exposure conditions showed no evidence of cumulative neurotoxicity based upon functional observational battery endpoints, quantitative motor activity, neuropathology and scheduled-controlled operant behavior endpoints. A no observable effect level (NOAEL) of 500 ppm (2395 mg/m3) was reported for systemic effects in rats, and a NOAEL of 3000 ppm (14370 mg/m3) was reported for post exposure neurotoxicity in rats. **Reproductive toxicity:** Several studies indicate that BA is not a reproductive toxicant. Female rats exposed to 6000 ppm (18000 mg/m3) BA throughout gestation and male rats exposed to 6000 ppm (18000 mg/m3) BA for six weeks prior to mating showed no effects on fertility or pregnancy rate. Male rats given BA at 533 mg/kg/day for 5 days had no testicular toxicity. **Developmental toxicity:** BA produced only mild foetotoxicity and developmental alterations at or near the maternally toxic (even lethal) dose of 8000 ppm (24000 mg/m3) throughout gestation. **Genotoxicity:** An entire battery of negative in vitro tests and a negative in vivo micronucleus test indicate that BA is not genotoxic. **Carcinogenicity:** Based upon the battery of negative mutagenicity and clastogenicity findings, BA presents a very small potential for carcinogenicity.
XYLENE	Reproductive effector in rats
1,3,5-TRIMETHYL BENZENE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. CHEMWATCH 12171 1,2,4-trimethylbenzene
1,2,4-TRIMETHYL BENZENE	CHEMWATCH 2325 1,3,5-trimethylbenzene
ISOPROPYL BENZENE - CUMENE	For aromatic terpenes: p-cymene and cumene have low toxic potential and are excreted in the urine. At very high doses in animal testing, inco-ordination, damage to the kidneys and lung inflammation, with decrease in thymus weight, occurred. This group of substances does not seem to cause cancer, genetic damage or developmental toxicity and has low potential for reproductive toxicity. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [*National Toxicology Program: U.S. Dep. of Health & Human Services 2002*] Cumene is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity from studies in experimental animals. Cumene caused tumours at several tissue sites, including lung and liver in mice and kidney in male rats. Several proposed mechanisms of carcinogenesis support the relevance to humans of lung and liver tumours in experimental animals. Specifically, there is evidence that humans and experimental animals metabolise cumene through similar metabolic pathways. There is also evidence that cumene is genotoxic in some tissues, based on findings of DNA damage in rodent lung and liver. Furthermore, mutations of the K-ras oncogene and p53 tumor-suppressor gene observed in cumene-induced lung tumours in mice, along with altered expression of many other genes, resemble molecular alterations found in human lung and other cancers. The relevance of the kidney tumors to cancer in humans is uncertain; there is evidence that a species-specific mechanism not relevant to humans contributes to their induction, but it is possible that other mechanisms relevant to humans, such as genotoxicity, may also contribute to kidney-tumour formation in male rats.
METHYL ISOBUTYL KETONE	MIBK is primarily absorbed by the lungs in animals and humans but can be absorbed by the skin, stomach and gut. If inhaled, it may be found in the brain, liver, lung, vitreous fluid, kidney and blood. Oral and respiratory routes of exposure are of minimal effect with changes seen only in the liver and kidney. MIBK does not cause genetic damage or harm the foetus or offspring, and has low toxicity to aquatic organisms.
Carboguard 640 Part A & N-BUTANOL & 1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE & 1,2,3-TRIMETHYL BENZENE & ISOPROPYL BENZENE - CUMENE & PROPYLBENZENE & METHYL ISOBUTYL KETONE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
Carboguard 640 Part A & MICA	No significant acute toxicological data identified in literature search.
Carboguard 640 Part A & 1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE & 1,2,3-TRIMETHYL BENZENE	For trimethylbenzenes: Absorption of 1,2,4-trimethylbenzene occurs after oral, inhalation, or dermal exposure. Occupationally, inhalation and dermal exposures are the most important routes of absorption although systemic intoxication from dermal absorption is not likely to occur due to the dermal irritation caused by the chemical prompting quick removal. Following oral administration of the chemical to rats, 62.6% of the dose was recovered as urinary metabolites indicating substantial absorption . 1,2,4-Trimethylbenzene is lipophilic and may accumulate in fat and fatty tissues. In the blood stream, approximately 85% of the chemical is bound to red blood cells Metabolism occurs by side-chain oxidation to form alcohols and carboxylic acids which are then conjugated with glucuronic acid, glycine, or sulfates for urinary excretion . After a single oral dose to rats of 1200 mg/kg, urinary metabolites consisted of approximately 43.2% glycine, 6.6% glucuronic, and 12.9% sulfuric acid conjugates . The two principle metabolites excreted by rabbits after oral administration of 438 mg/kg/day for 5 days were 2,4-dimethylbenzoic acid and 3,4-dimethylhippuric acid . The major routes of excretion of 1,2,4-trimethyl- benzene are exhalation of parent compound and elimination of urinary metabolites. Half-times for urinary metabolites were reported as 9.5 hours for glycine, 22.9 hours for glucuronide, and 37.6 hours for sulfuric acid conjugates. **Acute Toxicity** Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin and breathing the vapor is irritating to the respiratory tract causing pneumonitis. Breathing high concentrations of the chemical vapor causes headache, fatigue, and drowsiness. In humans liquid 1,2,4-trimethylbenzene is

Continued...

	irritating to the skin and inhalation of vapor causes chemical pneumonitis . High concentrations of vapor (5000-9000 ppm) cause headache, fatigue, and drowsiness . The concentration of 5000 ppm is roughly equivalent to a total of 221 mg/kg assuming a 30 minute exposure period (see end note 1). 2. Animals - Mice exposed to 8130-9140 ppm 1,2,4-trimethylbenzene (no duration given) had loss of righting response and loss of reflexes Direct dermal contact with the chemical (no species given) causes vasodilation, erythema, and irritation (U.S. EPA). Seven of 10 rats died after an oral dose of 2.5 mL of a mixture of trimethylbenzenes in olive oil (average dose approximately 4.4 g/kg) . Rats and mice were exposed by inhalation to a coal tar distillate containing about 70% 1,3,5- and 1,2,4-trimethylbenzene; no pathological changes were noted in either species after exposure to 1800-2000 ppm for up to 48 continuous hours, or in rats after 14 exposures of 8 hours each at the same exposure levels . No effects were reported for rats exposed to a mixture of trimethyl- benzenes at 1700 ppm for 10 to 21 days **Neurotoxicity** 1,2,4-Trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures containing the chemical causes headache, fatigue, nervousness, and drowsiness. Occupationally, workers exposed to a solvent containing 50% 1,2,4-trimethylbenzene had nervousness, headaches, drowsiness, and vertigo (U.S. EPA). Headache, fatigue, and drowsiness were reported for workers exposed (no dose given) to paint thinner containing 80% 1,2,4- and 1,3,5-trimethylbenzenes Results of the developmental toxicity study indicate that the C9 fraction caused adverse neurological effects at the highest dose (1500 ppm) tested. **Subchronic/Chronic Toxicity** Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension, and bronchitis. Painters that worked for several years with a solvent containing 50% 1,2,4- and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anemia, and alterations in blood clotting; haematological effects may have been due to trace amounts of benzene Rats given 1,2,4-trimethylbenzene orally at doses of 0.5 or 2.0 g/kg/day, 5 days/week for 4 weeks. All rats exposed to the high dose died and 1 rat in the low dose died (no times given); no other effects were reported. Rats exposed by inhalation to 1700 ppm of a trimethylbenzene isomeric mixture for 4 months had decreased weight gain, lymphopenia and neutrophilia . **Genotoxicity:** Results of mutagenicity testing, indicate that the C9 fraction does not induce gene mutations in prokaryotes (Salmonella tymphimurium/mammalian microsome assay); or in mammalian cells in culture (in Chinese hamster ovary cells with and without activation). The C9 fraction does not does not induce chromosome mutations in Chinese hamster ovary cells with and without activation; does not induce chromosome aberrations in the bone marrow of Sprague-Dawley rats exposed by inhalation (6 hours/day for 5 days); and does not induce sister chromatid exchange in Chinese hamster ovary cells with and without activation. **Developmental/Reproductive Toxicity:** A three-generation reproductive study on the C9 fraction was conducted CD rats (30/sex/group) were exposed by inhalation to the C9 fraction at concentrations of 0, 100, 500, or 1500 ppm (0, 100, 500, or 1500 mg/kg/day) for 6 hours/day, 5 days/week. There was evidence of parental and reproductive toxicity at all dose levels. Indicators of parental toxicity included reduced body weights, increased salivation, hunched posture, aggressive behavior, and death. Indicators of adverse reproductive system effects included reduced litter size and reduced pup body weight. The LOEL was 100 ppm; a no-observed-effect level was not established Developmental toxicity, including possible develop- mental neurotoxicity, was evident in rats in a 3-generation reproductive study No effects on fecundity or fertility occurred in rats treated dermally with up to 0.3 mL/rat/day of a mixture of trimethyl- benzenes, 4-6 hours/day, 5 days/week over one generation
Carboguard 640 Part A & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID & XYLENE	The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
N-BUTANOL & XYLENE & N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
N-BUTANOL & XYLENE & 1,3,5-TRIMETHYL BENZENE & ISOPROPYL BENZENE - CUMENE & METHYL ISOBUTYL KETONE & N-BUTYL ACETATE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE	Other Toxicity data is available for
1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE	CHEMWATCH 12172 1,2,3-trimethylbenzene
ISOPROPYL BENZENE - CUMENE & METHYL ISOBUTYL KETONE	**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	⊘	**Carcinogenicity**	⊘
Skin Irritation/Corrosion	✔	**Reproductivity**	⊘
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	⊘
Respiratory or Skin sensitisation	⊘	**STOT - Repeated Exposure**	⊘
Mutagenicity	⊘	**Aspiration Hazard**	⊘

Legend: ✘ *– Data available but does not fill the criteria for classification*
✔ *– Data available to make classification*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
bisphenol A/ diglycidyl ether resin, liquid	LC50	96	Fish	1.2mg/L	2

Continued...

bisphenol A/ diglycidyl ether resin, liquid	EC50	72	Algae or other aquatic plants	9.4mg/L	2
bisphenol A/ diglycidyl ether resin, liquid	EC50	24	Crustacea	3.6mg/L	2
bisphenol A/ diglycidyl ether resin, liquid	NOEC	72	Algae or other aquatic plants	2.4mg/L	2
n-butanol	LC50	96	Fish	88.462mg/L	3
n-butanol	EC50	48	Crustacea	>500mg/L	1
n-butanol	EC50	96	Algae or other aquatic plants	225mg/L	2
n-butanol	BCF	24	Fish	921mg/L	4
n-butanol	EC50	384	Crustacea	20.661mg/L	3
n-butanol	NOEC	48	Crustacea	415mg/L	2
xylene	LC50	96	Fish	2.6mg/L	2
xylene	EC50	48	Crustacea	>3.4mg/L	2
xylene	EC50	72	Algae or other aquatic plants	4.6mg/L	2
xylene	EC50	24	Crustacea	0.711mg/L	4
xylene	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
1,3,5-trimethyl benzene	LC50	96	Fish	1.318mg/L	3
1,3,5-trimethyl benzene	EC50	48	Crustacea	13mg/L	5
1,3,5-trimethyl benzene	EC50	96	Algae or other aquatic plants	2.154mg/L	3
1,3,5-trimethyl benzene	EC50	384	Crustacea	0.328mg/L	3
1,3,5-trimethyl benzene	NOEC	504	Crustacea	0.4mg/L	4
1,2,4-trimethyl benzene	LC50	96	Fish	1.318mg/L	3
1,2,4-trimethyl benzene	EC50	48	Crustacea	ca.6.14mg/L	1
1,2,4-trimethyl benzene	EC50	96	Algae or other aquatic plants	2.154mg/L	3
1,2,4-trimethyl benzene	EC50	384	Crustacea	0.328mg/L	3
1,2,3-trimethyl benzene	LC50	96	Fish	1.318mg/L	3
1,2,3-trimethyl benzene	EC50	96	Algae or other aquatic plants	2.154mg/L	3
1,2,3-trimethyl benzene	EC50	384	Crustacea	0.328mg/L	3
isopropyl benzene - cumene	LC50	96	Fish	1.784mg/L	3
isopropyl benzene - cumene	EC50	48	Crustacea	=0.6mg/L	1
isopropyl benzene - cumene	EC50	72	Algae or other aquatic plants	1.29mg/L	2
isopropyl benzene - cumene	EC50	384	Crustacea	0.442mg/L	3
isopropyl benzene - cumene	NOEC	72	Algae or other aquatic plants	0.22mg/L	2
propylbenzene	LC50	96	Fish	1.55mg/L	4
propylbenzene	EC50	48	Crustacea	109mg/L	4
propylbenzene	EC50	72	Algae or other aquatic plants	1.8mg/L	4
propylbenzene	EC50	384	Crustacea	0.394mg/L	3
methyl isobutyl ketone	LC50	96	Fish	69.808mg/L	3
methyl isobutyl ketone	EC50	48	Crustacea	=170mg/L	1
methyl isobutyl ketone	EC50	96	Algae or other aquatic plants	275.488mg/L	3
methyl isobutyl ketone	EC50	384	Crustacea	16.425mg/L	3
methyl isobutyl ketone	NOEC	504	Crustacea	30mg/L	2
n-butyl acetate	LC50	96	Fish	18mg/L	2
n-butyl acetate	EC50	48	Crustacea	=32mg/L	1
n-butyl acetate	EC50	96	Algae or other aquatic plants	1.675mg/L	3
n-butyl acetate	EC50	96	Fish	18mg/L	2
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

May cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
For 1,2,4 - Trimethylbenzene:
Half-life (hr) air: 0.48-16;
Half-life (hr) H2O surface water: 0.24 -672;
Half-life (hr) H2O ground: 336-1344;
Half-life (hr) soil: 168-672;
Henry's Pa m3 /mol: 385 -627;
Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.
Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs. Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life 8820 days).
Aquatic Fate: 1,2,4-Trimethylbenzene volatilizes rapidly from surface waters with volatilization half-life from a model river calculated to be 3.4 hours. Biodegradation of 1,2,4-trimethylbenzene has been noted in both seawater and ground water. Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.

Continued...

Terrestrial Fate: 1,2,4-Trimethylbenzene also volatilizes from soils however; moderate adsorption to soils and sediments may occur. Volatilization is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations.
Ecotoxicity: No significant bioaccumulation has been noted. 1,2,4-Trimethylbenzene is moderately toxic to fathead minnow and slightly toxic to dungeness crab. 1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms. No stress was observed in rainbow trout, sea lamprey and Daphnia magna water fleas. The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.
For Aromatic Substances Series:
Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.
Atmospheric Fate: PAHs are 'semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization.
Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.
Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes >naphthalenes. Anthrcene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.
for n-butanol (syn: BA)
log Kow : 0.88
Koc : 71.6
Half-life (hr) air : 5-52
Half-life (hr) H2O surface water : 2.4-3022
Henry's atm m3 /mol: 5.57E-06
BOD 5: 1.1-2.04,33%
COD : 1.9,92%
ThOD : 2.594
Environmental fate:
BA's vapor pressure is 0.56 kPa at 200 C, water solubility is 77 g/L at 200 C and a Log Kow is 0.88. Based on level III fugacity modeling, BA will partition 83.5% in air, 5.9% in soil, 10.6% in water, <0.1% in suspended solids, and <0.1% in biota and in sediment. BA degrades in air by reaction with hydroxyl radicals, having a half-life in air of 1.2 to 2.3 days. The volatilisation half-life for BA in water is estimated to be 2.4 hours for streams, 3.9 hours for rivers and 126 days for lakes.
BA is classified as “readily biodegradable” under aerobic conditions. The octanol:water partitioning coefficient (log Kow) for BA ranges from 0.88 to 0.97, and the calculated bioconcentration factor (BCF) is 3. These data indicate that BA has a low potential to bioaccumulate. BA is expected to migrate readily through soil to groundwater and not to sorb to soil particles.
Ecotoxicity:
BA exhibits low toxicity to fish, amphibians and aquatic invertebrates, plants, algae, bacteria and protozoans. However, some algal species are sensitive to BA. Acute toxicity to aquatic life may occur at concentrations greater than 500 mg/l.
Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

#90oxirane
For 1,2-Butylene oxide (Ethyloxirane):
log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L./kg.
Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.
Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected. Ethyloxirane is not expected to be persistent in soil.
Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere. Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).
Ecotoxicity - The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.
For 1,2-Butylene oxide (Ethyloxirane):
log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L./kg.
Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.
Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected. Ethyloxirane is not expected to be persistent in soil.
Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere. Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).
Ecotoxicity - The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.

For Xylenes:
log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.
Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.
Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.
Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)

Continued...

xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
1,3,5-trimethyl benzene	HIGH	HIGH
1,2,4-trimethyl benzene	LOW (Half-life = 56 days)	LOW (Half-life = 0.67 days)
1,2,3-trimethyl benzene	HIGH	HIGH
isopropyl benzene - cumene	HIGH	HIGH
propylbenzene	HIGH	HIGH
methyl isobutyl ketone	HIGH (Half-life = 7001 days)	LOW (Half-life = 1.9 days)
n-butyl acetate	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)
n-butanol	LOW (BCF = 0.64)
xylene	MEDIUM (BCF = 740)
1,3,5-trimethyl benzene	LOW (BCF = 342)
1,2,4-trimethyl benzene	LOW (BCF = 275)
1,2,3-trimethyl benzene	LOW (BCF = 259)
isopropyl benzene - cumene	LOW (BCF = 35.5)
propylbenzene	LOW (LogKOW = 3.69)
methyl isobutyl ketone	LOW (LogKOW = 1.31)
n-butyl acetate	LOW (BCF = 14)

Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)
n-butanol	MEDIUM (KOC = 2.443)
1,3,5-trimethyl benzene	LOW (KOC = 703)
1,2,4-trimethyl benzene	LOW (KOC = 717.6)
1,2,3-trimethyl benzene	LOW (KOC = 732.5)
isopropyl benzene - cumene	LOW (KOC = 817.2)
propylbenzene	LOW (KOC = 955)
methyl isobutyl ketone	LOW (KOC = 10.91)
n-butyl acetate	LOW (KOC = 20.86)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Continued...

	
Marine Pollutant	
HAZCHEM	•3Y

Land transport (ADG)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class: 3 Subrisk: Not Applicable
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: 163 223 367 Limited quantity: 5 L

Air transport (ICAO-IATA / DGR)

UN number	1263
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)
Transport hazard class(es)	ICAO/IATA Class: 3 ICAO / IATA Subrisk: Not Applicable ERG Code: 3L
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: A3 A72 A192 Cargo Only Packing Instructions: 366 Cargo Only Maximum Qty / Pack: 220 L Passenger and Cargo Packing Instructions: 355 Passenger and Cargo Maximum Qty / Pack: 60 L Passenger and Cargo Limited Quantity Packing Instructions: Y344 Passenger and Cargo Limited Maximum Qty / Pack: 10 L

Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class: 3 IMDG Subrisk: Not Applicable
Packing group	III
Environmental hazard	Marine Pollutant
Special precautions for user	EMS Number: F-E, S-E Special provisions: 163 223 367 955 Limited Quantities: 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Continued...

Australia Hazardous Substances Information System - Consolidated Lists | Australia Inventory of Chemical Substances (AICS)

MICA(12001-26-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists

N-BUTANOL(71-36-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists | International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

1,3,5-TRIMETHYL BENZENE(108-67-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists | Australia Inventory of Chemical Substances (AICS)

1,2,4-TRIMETHYL BENZENE(95-63-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists | Australia Inventory of Chemical Substances (AICS)

1,2,3-TRIMETHYL BENZENE(526-73-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

ISOPROPYL BENZENE - CUMENE(98-82-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists | International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

PROPYLBENZENE(103-65-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists | Australia Inventory of Chemical Substances (AICS)

METHYL ISOBUTYL KETONE(108-10-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists | International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards | Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (n-butanol; xylene; n-butyl acetate; bisphenol A/ diglycidyl ether resin, liquid; methyl isobutyl ketone; 1,3,5-trimethyl benzene; 1,2,3-trimethyl benzene; propylbenzene; isopropyl benzene - cumene; 1,2,4-trimethyl benzene; mica)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (mica)
Japan - ENCS	N (bisphenol A/ diglycidyl ether resin, liquid; mica)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	N (mica)
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
bisphenol A/ diglycidyl ether resin, liquid	25068-38-6, 25085-99-8
mica	12001-26-2, 129899-84-9, 61076-94-6

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

Continued...

PC－STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

Carboguard 640 Part B

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: **3**

Version No: **2.4**
Safety Data Sheet according to WHS and ADG requirements

Issue Date: **05/02/2015**
Print Date: **08/02/2017**
S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Carboguard 640 Part B
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Part B of a two pack epoxy coating

Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131126
Other emergency telephone numbers	Not Available

CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

Once connected and if the message is not in your prefered language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Acute Toxicity (Dermal) Category 4, Acute Toxicity (Oral) Category 4, Chronic Aquatic Hazard Category 3, Flammable Liquid Category 3, Respiratory Sensitizer Category 1A, Serious Eye Damage Category 1, Skin Corrosion/Irritation Category 1C, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation)
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI*

Label elements

GHS label elements	
SIGNAL WORD	**DANGER**

Hazard statement(s)

H312	Harmful in contact with skin.
H302	Harmful if swallowed.
H412	Harmful to aquatic life with long lasting effects.

Continued...

H226	Flammable liquid and vapour.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
68410-23-1	50-60	C18 fatty acid dimers/ polyethylenepolyamine polyamides
71-36-3	10-20	n-butanol
1330-20-7	1-10	xylene
108-67-8	1-10	1,3,5-trimethyl benzene
95-63-6	1-10	1,2,4-trimethyl benzene
526-73-8	1-10	1,2,3-trimethyl benzene
98-82-8	1-10	isopropyl benzene - cumene
103-65-1	1-10	propylbenzene
108-10-1	1-10	methyl isobutyl ketone

SECTION 4 FIRST AID MEASURES

Continued...

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Immediately hold eyelids apart and flush the eye continuously with running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▸ Transport to hospital or doctor without delay. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▸ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▸ Quickly remove all contaminated clothing, including footwear. ▸ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▸ Transport to hospital, or doctor.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay.
Ingestion	▸ Avoid giving milk or oils. ▸ Avoid giving alcohol. ▸ For advice, contact a Poisons Information Centre or a doctor at once. ▸ Urgent hospital treatment is likely to be needed. ▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Transport to hospital or doctor without delay. ▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
To treat poisoning by the higher aliphatic alcohols (up to C7):

- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication.
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.
Symptomatic and supportive therapy is advised in managing patients.
For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.

Continued...

- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	
Fire/Explosion Hazard	▸ Liquid and vapour are flammable. ▸ Moderate fire hazard when exposed to heat or flame. ▸ Vapour forms an explosive mixture with air. ▸ Moderate explosion hazard when exposed to heat or flame. ▸ Vapour may travel a considerable distance to source of ignition. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: , carbon dioxide (CO_2) , carbon monoxide (CO) , nitrogen oxides (NOx) , other pyrolysis products typical of burning organic material. **WARNING**: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.
HAZCHEM	•3Y

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.
Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Stop leak if safe to do so. ▸ Contain spill with sand, earth or vermiculite. ▸ Collect recoverable product into labelled containers for recycling. ▸ Neutralise/decontaminate residue (see Section 13 for specific agent). ▸ Collect solid residues and seal in labelled drums for disposal. ▸ Wash area and prevent runoff into drains. ▸ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▸ If contamination of drains or waterways occurs, advise emergency services.

Continued...

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ **DO NOT USE** brass or copper containers / stirrers ▸ **DO NOT** allow clothing wet with material to stay in contact with skin ▸ Electrostatic discharge may be generated during pumping - this may result in fire. ▸ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▸ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). ▸ Avoid splash filling. ▸ Do NOT use compressed air for filling discharging or handling operations. The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example. Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised. ▸ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date. ▸ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date. ▸ Unopened containers received from the supplier should be safe to store for 18 months. ▸ Opened containers should not be stored for more than 12 months. ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of overexposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights or ignition sources. ▸ Avoid generation of static electricity. ▸ **DO NOT** use plastic buckets. ▸ Earth all lines and equipment. ▸ Use spark-free tools when handling. ▸ Avoid contact with incompatible materials. ▸ When handling, **DO NOT** eat, drink or smoke. ▸ Keep containers securely sealed when not in use. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	▸ Store in original containers in approved flammable liquid storage area. ▸ Store away from incompatible materials in a cool, dry, well-ventilated area. ▸ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped. ▸ No smoking, naked lights, heat or ignition sources. ▸ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▸ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▸ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▸ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▸ Keep adsorbents for leaks and spills readily available. ▸ Protect containers against physical damage and check regularly for leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. In addition, for tank storages (where appropriate): ▸ Store in grounded, properly designed and approved vessels and away from incompatible materials. ▸ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up. ▸ Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ **DO NOT** use aluminium, galvanised or tin-plated containers ▸ Packing as supplied by manufacturer. ▸ Plastic containers may only be used if approved for flammable liquid. ▸ Check that containers are clearly labelled and free from leaks. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▸ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▸ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▸ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▸ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▸ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	Methyl isobutyl ketone (MIBK) ▸ forms unstable and explosive peroxides on contact with air and/ or when in contact with hydrogen peroxide ▸ reacts violently with strong oxidisers, aldehydes, aliphatic amines, nitric acid, perchloric acid, potassium tert-butoxide, strong acids, reducing agents ▸ dissolves some plastics, resins and rubber Xylenes: ▸ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride ▸ attack some plastics, rubber and coatings

Continued...

- may generate electrostatic charges on flow or agitation due to low conductivity.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.

For alkyl aromatics:
The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx - these may be components of photochemical smogs.

Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007
Alcohols

- are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- should not be heated above 49 deg. C. when in contact with aluminium equipment
- Avoid contact with copper, aluminium and their alloys.

\+ X X X + + +

X — Must not be stored together
0 — May be stored together with specific preventions
+ — May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	n-butanol	n-Butyl alcohol	Not Available	Not Available	152 mg/m3 / 50 ppm	Sk
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	350 mg/m3 / 80 ppm	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	isopropyl benzene - cumene	Cumene	125 mg/m3 / 25 ppm	375 mg/m3 / 75 ppm	Not Available	Sk
Australia Exposure Standards	methyl isobutyl ketone	Methyl isobutyl ketone	205 mg/m3 / 50 ppm	307 mg/m3 / 75 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
C18 fatty acid dimers/ polyethylenepolyamine polyamides	C-18 Unsaturated fatty acid, dimers, reaction products with polyethylenepolyamines; (Versamid 140 polyamide resin; Versamid 125)	30 mg/m3	330 mg/m3	2,000 mg/m3
n-butanol	Butyl alcohol, n-; (n-Butanol)	60 ppm	800 ppm	8000 ppm
xylene	Xylenes	Not Available	Not Available	Not Available
1,3,5-trimethyl benzene	Mesitylene; (1,3,5-Trimethylbenzene)	Not Available	Not Available	480 ppm
1,2,4-trimethyl benzene	Permafluor E+	140 mg/m3	360 mg/m3	2,200 mg/m3
1,2,4-trimethyl benzene	Trimethylbenzene, 1,2,4-; (Pseudocumene)	Not Available	Not Available	480 ppm
1,2,3-trimethyl benzene	Trimethylbenzene, 1,2,3-	Not Available	Not Available	480 ppm
isopropyl benzene - cumene	Cumene; (Isopropyl benzene)	Not Available	Not Available	Not Available
propylbenzene	Propylbenzene, n-; (Isocumene)	3 ppm	33 ppm	2300 ppm
methyl isobutyl ketone	Methyl isobutyl ketone; (Hexone)	75 ppm	500 ppm	3000 ppm

Ingredient	Original IDLH	Revised IDLH
C18 fatty acid dimers/ polyethylenepolyamine polyamides	Not Available	Not Available
n-butanol	8,000 ppm	1,400 [LEL] ppm
xylene	1,000 ppm	900 ppm

Continued...

1,3,5-trimethyl benzene	Not Available	Not Available
1,2,4-trimethyl benzene	Not Available	Not Available
1,2,3-trimethyl benzene	Not Available	Not Available
isopropyl benzene - cumene	8,000 ppm	900 [LEL] ppm
propylbenzene	Not Available	Not Available
methyl isobutyl ketone	3,000 ppm	500 ppm

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.
Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection

Eye and face protection

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber
- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and.has to be observed when making a final choice.
Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.
Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and

Continued...

	· dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. ▸ Neoprene rubber gloves
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Ensure there is ready access to a safety shower. · Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. · For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). · Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
Carboguard 640 Part B

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
TEFLON	C
VITON	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.
Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Continued...

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	viscous amber

Physical state	Liquid	**Relative density (Water = 1)**	0.91
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	411
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	1175.82
Initial boiling point and boiling range (°C)	126	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	30	**Taste**	Not Available
Evaporation rate	1.0 BuAC = 1	**Explosive properties**	Not Available
Flammability	Flammable.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	9.2	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.1	**Volatile Component (%vol)**	40
Vapour pressure (kPa)	0.92	**Gas group**	Not Available
Solubility in water (g/L)	Immiscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	3.22	**VOC g/L**	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general anaesthetics. Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse. Bradycardia, and hypotension may also be produced. Inhaled alkylbenzene vapours cause death in animals at air levels that are relatively similar (typically LC50s are in the range 5000 -8000 ppm for 4 to 8 hour exposures). It is likely that acute inhalation exposure to alkylbenzenes resembles that to general anaesthetics. Alkylbenzenes are not generally toxic other than at high levels of exposure. This may be because their metabolites have a low order of toxicity and are easily excreted. There is little or no evidence to suggest that metabolic pathways can become saturated leading to spillover to alternate pathways. Nor is there evidence that toxic reactive intermediates, which may produce subsequent toxic or mutagenic effects, are formed Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Exposure to n-butanol causes dose dependent irritation and headaches in humans, but CNS depression and prostration in mice. Though the offensive odour may forewarn, the smell sense may become fatigued. Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow. On exposure to mixed trimethylbenzenes, some people may become nervous, tensed, anxious and have difficult breathing. There may be a reduction red blood cells and bleeding abnormalities. There may also be drowsiness. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Human overexposure to MIBK vapour may produce a dose dependent effect, including weakness, loss of appetite, headache, burning sensation to the eyes, abdominal pain, nausea, vomiting, sore throat, sleeplessness, sleepiness, heartburn, intestinal pain, central nervous system depression, narcosis, weakness, headache and nausea. Toxic kidney and liver damage in rats, as well as memory and behaviour changes in the baboon have been reported. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant

Continued...

Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. Swallowing of n-butanol may cause breathing difficulties, headache, nausea, vomiting, irritation of the airway and mucous membranes as well as depression of the central nervous system. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)
Skin Contact	The material can produce chemical burns following direct contact with the skin. Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. N-butanol can cause eye damage, burning sensation, blurring of vision, excessive tear formation and discomfort to bright light. At concentrations of 100-200 ppm the vapour of MIBK may irritate the eyes and respiratory tract.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Hearing and balance loss have been reported with exposure to n-butanol, especially with concomitant long term unprotected exposure to high noise. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. MIBK may cause nerve changes leading to weakness and numbness. Long term occupational exposure may result in nausea, headache, burning eyes, and weakness. There may be drowsiness, sleeplessness, abdominal pain and slight liver enlargement.

Carboguard 640 Part B	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
C18 fatty acid dimers/ polyethylenepolyamine polyamides	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >5000 mg/kg[2]	Not Available
	Oral (rabbit) LD50: 800 mg/kg[2]	
n-butanol	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: 3434.4 mg/kg[1]	Eye (human): 50 ppm - irritant
	Inhalation (rat) LC50: 24 mg/L/4hr[2]	Eye (rabbit): 1.6 mg-SEVERE
	Inhalation (rat) LC50: 8000 ppm/4hr[2]	Eye (rabbit): 24 mg/24h-SEVERE
	Oral (rat) LD50: 2292.3 mg/kg[1]	Skin (rabbit): 405 mg/24h-moderate
xylene	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >1700 mg/kg[2]	Eye (human): 200 ppm irritant
	Inhalation (rat) LC50: 5000 ppm/4hr[2]	Eye (rabbit): 5 mg/24h SEVERE
	Oral (rat) LD50: 4300 mg/kg[2]	Eye (rabbit): 87 mg mild
		Skin (rabbit):500 mg/24h moderate
1,3,5-trimethyl benzene	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >3460 mg/kg[1]	Eye (rabbit): 500 mg/24h mild
	Inhalation (rat) LC50: 24 mg/L/4hr[2]	Skin (rabbit): 20 mg/24h moderate
	Oral (rat) LD50: ca.3460 mg/kg[1]	
1,2,4-trimethyl benzene	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: 3504 mg/kg[1]	Not Available
	Inhalation (rat) LC50: 18 mg/L/4hr[2]	
	Oral (rat) LD50: ca.3504 mg/kg[1]	
1,2,3-trimethyl benzene	**TOXICITY**	**IRRITATION**
	Not Available	Not Available

Continued...

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

Carboguard 640 Part B	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. For C9 aromatics (typically trimethylbenzenes - TMBs) Acute Toxicity Acute toxicity studies (oral, dermal and inhalation routes of exposure) have been conducted in rats using various solvent products containing predominantly mixed C9 aromatic hydrocarbons (CAS RN 64742-95-6). Inhalation LC50's range from 6,000 to 10,000 mg/m 3 for C9 aromatic naphtha and 18,000 to 24,000 mg/m3 for 1,2,4 and 1,3,5-TMB, respectively. A rat oral LD50 reported for 1,2,4-TMB is 5 grams/kg bw and a rat dermal LD50 for the C9 aromatic naphtha is >4 ml/kg bw. These data indicate that C9 aromatic solvents show that LD50/LC50 values are greater than limit doses for acute toxicity studies established under OECD test guidelines. Irritation and Sensitization Several irritation studies, including skin, eye, and lung/respiratory system, have been conducted on members of the category. The results indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the respiratory tract and cause depression of respiratory rates in mice. Respiratory irritation is a key endpoint in the current occupational exposure limits established for C9 aromatic hydrocarbon solvents and trimethylbenzenes. No evidence of skin sensitization was identified. Repeated Dose Toxicity Inhalation: The results from a subchronic (3 month) neurotoxicity study and a one-year chronic study (6 hr/day, 5 days/week) indicate that effects from inhalation exposure to C9 Aromatic Hydrocarbon Solvents on systemic toxicity are slight. A battery of neurotoxicity and neurobehavioral endpoints were evaluated in the 3-month inhalation study on C9 aromatic naphtha tested at concentrations of 0, 101, 452, or 1320 ppm (0, 500, 2,220, or 6,500 mg/m3). In this study, other than a transient weight reduction in the high exposure group (not statistically significant at termination of exposures), no effects were reported on neuropathology or neuro/behavioral parameters. The NOAEL for systemic and/or neurotoxicity was 6,500 mg/m3, the highest concentration tested. In an inhalation study of a commercial blend, rats were exposed to C9 aromatic naphtha concentrations of 0, 96, 198, or 373 ppm (0, 470, 970, 1830 mg/m3) for 6 hr/day, 5 days/week, for 12 months. Liver and kidney weights were increased in the high exposure group but no accompanying histopathology was observed in these organs. The NOAEL was considered to be the high exposure level of 373 ppm, or 1830 mg/m3. In two subchronic rat inhalation studies, both of three months duration, rats were exposed to the individual TMB isomers (1,2,4-and 1,3,5-) to nominal concentrations of 0, 25, 100, or 250 ppm (0, 123, 492, or 1230 mg/m3). Respiratory irritation was observed at 492 (100 ppm) and 1230 mg/m3 (250 ppm) and no systemic toxicity was observed in either study. For both pure isomers, the NOELs are 25 ppm or 123 mg/m3 for respiratory irritation and 250 ppm or 1230 mg/m3 for systemic effects. Oral: The C9 aromatic naphtha has not been tested via the oral route of exposure. Individual TMB isomers have been evaluated in a series of repeated-dose oral studies ranging from 14 days to 3 months over a wide range of doses. The effects observed in these studies included increased liver and kidney weights, changes in blood chemistry, increased salivation, and decreased weight gain at higher doses. Organ weight changes appeared to be adaptive as they were not accompanied by histopathological effects. Blood changes appeared sporadic and without pattern. One study reported hyaline droplet nephropathy in male rats at the highest dose (1000 mg/kg bw-day), an effect that is often associated with alpha-2mu-globulin-induced nephropathy and not considered relevant to humans. The doses at which effects were detected were 100 mg/kg-bw day or above (an exception was the pilot 14 day oral study - LOAEL 150 mg/kg bw-day - but the follow up three month study had a LOAEL of 600 mg/kg/bw-day with a NOAEL of 200 mg/kg bw-day). Since effects generally were not severe and could be considered adaptive or spurious, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers. Mutagenicity In vitro genotoxicity testing of a variety of C9 aromatics has been conducted in both bacterial and mammalian cells. In vitro point mutation tests were conducted with Salmonella typhimurium and Escherichia coli bacterial strains, as well as with cultured mammalian cells such as the Chinese hamster cell ovary cells (HGPRT assay) with and without metabolic activation. In addition, several types of in vitro chromosomal aberration tests have been performed (chromosome aberration frequency in Chinese hamster ovary and lung cells, sister chromatid exchange in CHO cells). Results were negative both with and without metabolic activation for all category members. For the supporting chemical 1,2,3-TMB, a single in vitro chromosome aberration test was weakly positive. In in vivo bone marrow cytogenetics test, rats were exposed to C9 aromatic naphtha at concentrations of 0, 153, 471, or 1540 ppm (0, 750, 2,310, or 7,560 mg/m3) 6 hr/day, for 5 days. No evidence of in vivo somatic cell genotoxicity was detected. Based on the cumulative results of these assays, genetic toxicity is unlikely for substances in the C9 Aromatic Hydrocarbon Solvents Category Reproductive and Developmental Toxicity Results from the three-generation reproduction inhalation study in rats indicate limited effects from C9 aromatic naphtha. In each of three generations (F0, F1 and F2), rats were exposed to High Flash Aromatic Naphtha (CAS RN 64742-95-6) via whole body inhalation at target concentrations of 0, 100, 500, or 1500 ppm (actual mean concentrations throughout the full study period were 0, 103, 495, or 1480 ppm, equivalent to 0, 505, 2430, or 7265 mg/m3 , respectively). In each generation, both sexes were exposed for 10 weeks prior to and two weeks during mating for 6 hrs/day, 5 days/wks. Female rats in the F0, F1, and F2 generation were then exposed during gestation days 0-20 and lactation days 5-21 for 6 hrs/day, 7 days/wk. The age at exposure initiation differed among generations; F0 rats were exposed starting at 9 weeks of age, F1 exposure began at 5-7 weeks, and F2 exposure began at postnatal day (PND) 22. In the F0 and F1 parental generations, 30 rats/sex/group were exposed and mated. However, in the F2 generation, 40/sex/group were initially exposed due to concerns for toxicity, and 30/sex/group were randomly selected for mating, except that all survivors were used at 1480 ppm. F3 litters were not exposed directly and were sacrificed on lactation day 21. Systemic Effects on Parental Generations: The F0 males showed statistically and biologically significantly decreased mean body weight by ~15% at 1480 ppm when compared with controls. Seven females died or were sacrificed in extremis at 1480 ppm. The F0 female rats in the 495 ppm exposed group had a 13% decrease in body weight gain when adjusted for initial body weight when compared to controls. The F1 parents at 1480 ppm had statistically significantly decreased mean body weights (by ~13% (females) and 22% (males)), and locomotor activity. F1 parents at 1480 ppm had increased ataxia and mortality (six females). Most F2 parents (70/80) exposed to 1480 ppm died within the first week. The remaining animals survived throughout the rest of the exposure period. At week 4 and continuing through the study, F2 parents at 1480 ppm had statistically significant mean body weights much lower than controls (~33% for males; ~28% for females); body weights at 495 ppm were also reduced significantly (by 13% in males and 15% in females). The male rats in the 495 ppm exposed group had a 12% decrease in body weight gain when adjusted for initial body weight when compared to controls. Based on reduced body weight observed, the overall systemic toxicity LOAEC is 495 ppm (2430 mg/m3). Reproductive Toxicity-Effects on Parental Generations: There were no pathological changes noted in the reproductive organs of any animal of the F0, F1, or F2 generation. No effects were reported on sperm morphology, gestational period, number of implantation sites, or post-implantation loss in any generation. Also, there were no statistically or biologically significant differences in any of the reproductive parameters, including: number of mated females, copulatory index, copulatory interval, number of females delivering a litter, number of females delivering a live litter, or male fertility in the F0 or in the F2 generation. Male fertility was statistically significantly reduced at 1480 ppm in the F1 rats. However, male fertility was not affected in the F0 or in the F2 generations; therefore, the biological significance of this change is unknown and may or may not be attributed to the test substance. No reproductive effects were observed in the F0 or F1 dams exposed to 1480 ppm (7265 mg/m3). Due to excessive mortality at the highest concentration (1480 ppm, only six dams available) in the F2 generation,, a complete evaluation is precluded. However, no clear signs of reproductive toxicity were observed in the F2 generation. Therefore, the reproductive NOAEC is considered 495 ppm (2430 mg/m3), which excludes analysis of the highest concentration due to excessive mortality. Developmental Toxicity - Effects on Pups: Because of significant maternal toxicity (including mortality) in dams in all generations at the highest concentration (1480 ppm), effects in offspring at 1480 ppm are not reported here. No significant effects were observed in the F1 and F2 generation offspring at 103 or 495 ppm. However, in F3 offspring, body weights and body weight gain were reduced by ~ 10-11% compared with controls at 495 ppm for approximately a week (PND 14 through 21). Maternal body weight was also depressed by ~ 12% throughout the gestational period compared with controls. The overall developmental LOAEC from this study is 495 ppm (2430 mg/m3) based on the body weights reductions observed in the F3 offspring. Conclusion: No effects on reproductive parameters were observed at any exposure concentration, although a confident assessment of the group exposed at the

Continued...

	highest concentration was not possible. A potential developmental effect (reduction in mean pup weight and weight gain) was observed at a concentration that was also associated with maternal toxicity. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.
N-BUTANOL	for n-butanol **Acute toxicity:** n-Butanol (BA) was only slightly toxic to experimental animals following acute oral, dermal, or inhalation exposure. The acute oral LD50 values for female rats ranged from 790 to 4360 mg/kg. Different strains of rat were used in each of four studies, which may account for the variability. Oral LD50 values for mice, rabbits, hamsters, dogs, and male rats all fell within the same range. The rat inhalation LC0 of 8000 ppm (24000 mg/m3) indicates very low inhalation toxicity (no lethality at 8000 ppm). The rabbit dermal LD50 was 3402 mg/kg, indicating that BA can penetrate the skin, but not very readily. Animal experiments and human experience indicate that BA is, at most, moderately irritating to the skin, but it is a severe eye irritant. These effects are most likely due to BA's localised defatting and drying characteristics. Although no animal data are available, human studies and experience show that BA is not likely to be a skin sensitiser. The median odor threshold for BA (0.17 ppm) is well below the lowest nasal irritation threshold in humans (289 ppm), allowing warning of possible chemical exposure prior to nasal irritation occurring. Human studies are complicated by the odor characteristics of the material, as the odor threshold is well below the levels at which irritation is observed. **Repeat dose toxicity:** An in vivo toxicokinetics study confirmed the rapid metabolism of n-butyl acetate (BAc) to BA. Hydrolysis of BAc in blood and brain was estimated to be 99 percent complete within 2.7 minutes (elimination t1/2 = 0.41 minute). Thus, organisms exposed to BAc can experience appreciable tissue concentrations of BA. In this way, the results of toxicity studies with BAc can be used as supplemental, surrogate data to provide information on the toxicity of BA. A thirteen-week, subchronic exposure to BAc, the metabolic precursor of BA, produced transient hypoactivity (during exposure only) at 1500 and 3000 ppm (7185 and 14370 mg/m3) along with decreased body weight and food consumption, but no post exposure neurotoxicity even at 3000 ppm. A concurrent subchronic neurotoxicity study under the same exposure conditions showed no evidence of cumulative neurotoxicity based upon functional observational battery endpoints, quantitative motor activity, neuropathology and scheduled-controlled operant behavior endpoints. A no observable effect level (NOAEL) of 500 ppm (2395 mg/m3) was reported for systemic effects in rats, and a NOAEL of 3000 ppm (14370 mg/m3) was reported for post exposure neurotoxicity in rats. **Reproductive toxicity:** Several studies indicate that BA is not a reproductive toxicant. Female rats exposed to 6000 ppm (18000 mg/m3) BA throughout gestation and male rats exposed to 6000 ppm (18000 mg/m3) BA for six weeks prior to mating showed no effects on fertility or pregnancy rate. Male rats given BA at 533 mg/kg/day for 5 days had no testicular toxicity. **Developmental toxicity:** BA produced only mild foetotoxicity and developmental alterations at or near the maternally toxic (even lethal) dose of 8000 ppm (24000 mg/m3) throughout gestation. **Genotoxicity:** An entire battery of negative in vitro tests and a negative in vivo micronucleus test indicate that BA is not genotoxic. **Carcinogenicity:** Based upon the battery of negative mutagenicity and clastogenicity findings, BA presents a very small potential for carcinogenicity.
XYLENE	The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats
1,3,5-TRIMETHYL BENZENE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. CHEMWATCH 12171 1,2,4-trimethylbenzene
1,2,4-TRIMETHYL BENZENE	CHEMWATCH 2325 1,3,5-trimethylbenzene
ISOPROPYL BENZENE - CUMENE	For aromatic terpenes: p-cymene and cumene have low toxic potential and are excreted in the urine. At very high doses in animal testing, inco-ordination, damage to the kidneys and lung inflammation, with decrease in thymus weight, occurred. This group of substances does not seem to cause cancer, genetic damage or developmental toxicity and has low potential for reproductive toxicity. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [*National Toxicology Program: U.S. Dep. of Health & Human Services 2002*] Cumene is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity from studies in experimental animals. Cumene caused tumours at several tissue sites, including lung and liver in mice and kidney in male rats. Several proposed mechanisms of carcinogenesis support the relevance to humans of lung and liver tumours in experimental animals. Specifically, there is evidence that humans and experimental animals metabolise cumene through similar metabolic pathways. There is also evidence that cumene is genotoxic in some tissues, based on findings of DNA damage in rodent lung and liver. Furthermore, mutations of the K-ras oncogene and p53 tumor-suppressor gene observed in cumene-induced lung tumours in mice, along with altered expression of many other genes, resemble molecular alterations found in human lung and other cancers. The relevance of the kidney tumors to cancer in humans is uncertain; there is evidence that a species-specific mechanism not relevant to humans contributes to their induction, but it is possible that other mechanisms relevant to humans, such as genotoxicity, may also contribute to kidney-tumour formation in male rats.
METHYL ISOBUTYL KETONE	MIBK is primarily absorbed by the lungs in animals and humans but can be absorbed by the skin, stomach and gut. If inhaled, it may be found in the brain, liver, lung, vitreous fluid, kidney and blood. Oral and respiratory routes of exposure are of minimal effect with changes seen only in the liver and kidney. MIBK does not cause genetic damage or harm the foetus or offspring, and has low toxicity to aquatic organisms.
Carboguard 640 Part B & C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES & N-BUTANOL & 1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE & 1,2,3-TRIMETHYL BENZENE & ISOPROPYL BENZENE - CUMENE & PROPYLBENZENE & METHYL ISOBUTYL KETONE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
Carboguard 640 Part B & C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES	No significant acute toxicological data identified in literature search.
Carboguard 640 Part B & 1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE & 1,2,3-TRIMETHYL BENZENE	For trimethylbenzenes: Absorption of 1,2,4-trimethylbenzene occurs after oral, inhalation, or dermal exposure. Occupationally, inhalation and dermal exposures are the most important routes of absorption although systemic intoxication from dermal absorption is not likely to occur due to the dermal irritation caused by the chemical prompting quick removal. Following oral administration of the chemical to rats, 62.6% of the dose was recovered as urinary metabolites indicating substantial absorption . 1,2,4-Trimethylbenzene is lipophilic and may accumulate in fat and fatty tissues. In the blood stream, approximately 85% of the chemical is bound to red blood cells Metabolism occurs by side-chain oxidation to form alcohols and carboxylic acids which are then conjugated with glucuronic acid, glycine, or sulfates for urinary excretion . After a single oral dose to rats of 1200 mg/kg, urinary metabolites consisted of approximately 43.2% glycine, 6.6% glucuronic, and 12.9%

Continued...

	sulfuric acid conjugates . The two principle metabolites excreted by rabbits after oral administration of 438 mg/kg/day for 5 days were 2,4-dimethylbenzoic acid and 3,4-dimethylhippuric acid . The major routes of excretion of 1,2,4-trimethyl- benzene are exhalation of parent compound and elimination of urinary metabolites. Half-times for urinary metabolites were reported as 9.5 hours for glycine, 22.9 hours for glucuronide, and 37.6 hours for sulfuric acid conjugates. **Acute Toxicity** Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin and breathing the vapor is irritating to the respiratory tract causing pneumonitis. Breathing high concentrations of the chemical vapor causes headache, fatigue, and drowsiness. In humans liquid 1,2,4-trimethylbenzene is irritating to the skin and inhalation of vapor causes chemical pneumonitis . High concentrations of vapor (5000-9000 ppm) cause headache, fatigue, and drowsiness . The concentration of 5000 ppm is roughly equivalent to a total of 221 mg/kg assuming a 30 minute exposure period (see end note 1). 2. Animals - Mice exposed to 8130-9140 ppm 1,2,4-trimethylbenzene (no duration given) had loss of righting response and loss of reflexes Direct dermal contact with the chemical (no species given) causes vasodilation, erythema, and irritation (U.S. EPA). Seven of 10 rats died after an oral dose of 2.5 mL of a mixture of trimethylbenzenes in olive oil (average dose approximately 4.4 g/kg) . Rats and mice were exposed by inhalation to a coal tar distillate containing about 70% 1,3,5- and 1,2,4-trimethylbenzene; no pathological changes were noted in either species after exposure to 1800-2000 ppm for up to 48 continuous hours, or in rats after 14 exposures of 8 hours each at the same exposure levels . No effects were reported for rats exposed to a mixture of trimethyl- benzenes at 1700 ppm for 10 to 21 days **Neurotoxicity** 1,2,4-Trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures containing the chemical causes headache, fatigue, nervousness, and drowsiness. Occupationally, workers exposed to a solvent containing 50% 1,2,4-trimethylbenzene had nervousness, headaches, drowsiness, and vertigo (U.S. EPA). Headache, fatigue, and drowsiness were reported for workers exposed (no dose given) to paint thinner containing 80% 1,2,4- and 1,3,5-trimethylbenzenes Results of the developmental toxicity study indicate that the C9 fraction caused adverse neurological effects at the highest dose (1500 ppm) tested. **Subchronic/Chronic Toxicity** Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension, and bronchitis. Painters that worked for several years with a solvent containing 50% 1,2,4- and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anemia, and alterations in blood clotting; haematological effects may have been due to trace amounts of benzene Rats given 1,2,4-trimethylbenzene orally at doses of 0.5 or 2.0 g/kg/day, 5 days/week for 4 weeks. All rats exposed to the high dose died and 1 rat in the low dose died (no times given); no other effects were reported. Rats exposed by inhalation to 1700 ppm of a trimethylbenzene isomeric mixture for 4 months had decreased weight gain, lymphopenia and neutrophilia . **Genotoxicity:** Results of mutagenicity testing, indicate that the C9 fraction does not induce gene mutations in prokaryotes (Salmonella tymphimurium/mammalian microsome assay); or in mammalian cells in culture (in Chinese hamster ovary cells with and without activation). The C9 fraction does not does not induce chromosome mutations in Chinese hamster ovary cells with and without activation; does not induce chromosome aberrations in the bone marrow of Sprague-Dawley rats exposed by inhalation (6 hours/day for 5 days); and does not induce sister chromatid exchange in Chinese hamster ovary cells with and without activation. **Developmental/Reproductive Toxicity:** A three-generation reproductive study on the C9 fraction was conducted CD rats (30/sex/group) were exposed by inhalation to the C9 fraction at concentrations of 0, 100, 500, or 1500 ppm (0, 100, 500, or 1500 mg/kg/day) for 6 hours/day, 5 days/week. There was evidence of parental and reproductive toxicity at all dose levels. Indicators of parental toxicity included reduced body weights, increased salivation, hunched posture, aggressive behavior, and death. Indicators of adverse reproductive system effects included reduced litter size and reduced pup body weight. The LOEL was 100 ppm; a no-observed-effect level was not established Developmental toxicity, including possible develop- mental neurotoxicity, was evident in rats in a 3-generation reproductive study No effects on fecundity or fertility occurred in rats treated dermally with up to 0.3 mL/rat/day of a mixture of trimethyl- benzenes, 4-6 hours/day, 5 days/week over one generation
Carboguard 640 Part B & C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
N-BUTANOL & XYLENE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
N-BUTANOL & XYLENE & 1,3,5-TRIMETHYL BENZENE & ISOPROPYL BENZENE - CUMENE & METHYL ISOBUTYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE	Other Toxicity data is available for
1,3,5-TRIMETHYL BENZENE & 1,2,4-TRIMETHYL BENZENE	CHEMWATCH 12172 1,2,3-trimethylbenzene
ISOPROPYL BENZENE - CUMENE & METHYL ISOBUTYL KETONE	**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✔	**Carcinogenicity**	⊘
Skin Irritation/Corrosion	✔	**Reproductivity**	⊘
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	✔
Respiratory or Skin sensitisation	✔	**STOT - Repeated Exposure**	⊘
Mutagenicity	⊘	**Aspiration Hazard**	⊘

Legend: ✘ *– Data available but does not fill the criteria for classification*
✔ *– Data available to make classification*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
n-butanol	LC50	96	Fish	88.462mg/L	3
n-butanol	EC50	48	Crustacea	>500mg/L	1
n-butanol	EC50	96	Algae or other aquatic plants	225mg/L	2
n-butanol	BCF	24	Fish	921mg/L	4
n-butanol	EC50	384	Crustacea	20.661mg/L	3

Continued...

n-butanol	NOEC	48	Crustacea	415mg/L	2
xylene	LC50	96	Fish	2.6mg/L	2
xylene	EC50	48	Crustacea	>3.4mg/L	2
xylene	EC50	72	Algae or other aquatic plants	4.6mg/L	2
xylene	EC50	24	Crustacea	0.711mg/L	4
xylene	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
1,3,5-trimethyl benzene	LC50	96	Fish	1.318mg/L	3
1,3,5-trimethyl benzene	EC50	48	Crustacea	13mg/L	5
1,3,5-trimethyl benzene	EC50	96	Algae or other aquatic plants	2.154mg/L	3
1,3,5-trimethyl benzene	EC50	384	Crustacea	0.328mg/L	3
1,3,5-trimethyl benzene	NOEC	504	Crustacea	0.4mg/L	4
1,2,4-trimethyl benzene	LC50	96	Fish	1.318mg/L	3
1,2,4-trimethyl benzene	EC50	48	Crustacea	ca.6.14mg/L	1
1,2,4-trimethyl benzene	EC50	96	Algae or other aquatic plants	2.154mg/L	3
1,2,4-trimethyl benzene	EC50	384	Crustacea	0.328mg/L	3
1,2,3-trimethyl benzene	LC50	96	Fish	1.318mg/L	3
1,2,3-trimethyl benzene	EC50	96	Algae or other aquatic plants	2.154mg/L	3
1,2,3-trimethyl benzene	EC50	384	Crustacea	0.328mg/L	3
isopropyl benzene - cumene	LC50	96	Fish	1.784mg/L	3
isopropyl benzene - cumene	EC50	48	Crustacea	=0.6mg/L	1
isopropyl benzene - cumene	EC50	72	Algae or other aquatic plants	1.29mg/L	2
isopropyl benzene - cumene	EC50	384	Crustacea	0.442mg/L	3
isopropyl benzene - cumene	NOEC	72	Algae or other aquatic plants	0.22mg/L	2
propylbenzene	LC50	96	Fish	1.55mg/L	4
propylbenzene	EC50	48	Crustacea	109mg/L	4
propylbenzene	EC50	72	Algae or other aquatic plants	1.8mg/L	4
propylbenzene	EC50	384	Crustacea	0.394mg/L	3
methyl isobutyl ketone	LC50	96	Fish	69.808mg/L	3
methyl isobutyl ketone	EC50	48	Crustacea	=170mg/L	1
methyl isobutyl ketone	EC50	96	Algae or other aquatic plants	275.488mg/L	3
methyl isobutyl ketone	EC50	384	Crustacea	16.425mg/L	3
methyl isobutyl ketone	NOEC	504	Crustacea	30mg/L	2
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
For 1,2,4 - Trimethylbenzene:
Half-life (hr) air: 0.48-16;
Half-life (hr) H2O surface water: 0.24 -672;
Half-life (hr) H2O ground: 336-1344;
Half-life (hr) soil: 168-672;
Henry's Pa m3 /mol: 385 -627;
Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.
Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs. Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life 8820 days).
Aquatic Fate: 1,2,4-Trimethylbenzene volatilizes rapidly from surface waters with volatilization half-life from a model river calculated to be 3.4 hours. Biodegradation of 1,2,4-trimethylbenzene has been noted in both seawater and ground water. Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.
Terrestrial Fate: 1,2,4-Trimethylbenzene also volatilizes from soils however; moderate adsorption to soils and sediments may occur. Volatilization is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations.
Ecotoxicity: No significant bioaccumulation has been noted. 1,2,4-Trimethylbenzene is moderately toxic to fathead minnow and slightly toxic to dungeness crab. 1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms. No stress was observed in rainbow trout, sea lamprey and Daphnia magna water fleas. The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.
For Aromatic Substances Series:
Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.
Atmospheric Fate: PAHs are 'semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization.
Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.
Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes >naphthalenes. Anthrcene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.
for n-butanol (syn: BA)
log Kow : 0.88
Koc : 71.6
Half-life (hr) air : 5-52
Half-life (hr) H2O surface water : 2.4-3022
Henry's atm m3 /mol: 5.57E-06
BOD 5: 1.1-2.04,33%
COD : 1.9,92%
ThOD : 2.594

Continued...

Environmental fate:
BA's vapor pressure is 0.56 kPa at 200 C, water solubility is 77 g/L at 200 C and a Log Kow is 0.88. Based on level III fugacity modeling, BA will partition 83.5% in air, 5.9% in soil, 10.6% in water, <0.1% in suspended solids, and <0.1% in biota and in sediment. BA degrades in air by reaction with hydroxyl radicals, having a half-life in air of 1.2 to 2.3 days. The volatilisation half-life for BA in water is estimated to be 2.4 hours for streams, 3.9 hours for rivers and 126 days for lakes.
BA is classified as "readily biodegradable" under aerobic conditions. The octanol:water partitioning coefficient (log Kow) for BA ranges from 0.88 to 0.97, and the calculated bioconcentration factor (BCF) is 3. These data indicate that BA has a low potential to bioaccumulate. BA is expected to migrate readily through soil to groundwater and not to sorb to soil particles.
Ecotoxicity:
BA exhibits low toxicity to fish, amphibians and aquatic invertebrates, plants, algae, bacteria and protozoans. However, some algal species are sensitive to BA. Acute toxicity to aquatic life may occur at concentrations greater than 500 mg/l.
For cashew nutshell liquid (test substance Cardolite NX 4708 (distilled cashew nut shell liquid)
The two major components of the liquid are cardanol (CAS RN: 37330-39-5), cardol (CAS RN 57486-25-6)
Cardanol and cardol are estimated to be toxic to algae , fish and daphnia (ECOSAR v.0.99e)
Based on the data (i.e. 96% degradation after 28 days) Cardolite NC-511 can be regarded as very highly biodegradable.

For Methyl Isobutyl Ketone (MIBK): Log Kow: 1.19-1.31; Koc: 19-106; Half-life (hr) air: 15 to 17; Half-life (hr) Surface Water: 15-33; Vapor Pressure: 14.5 mm Hg @ 20 C; Henry's Law Constant: 9.4 x 10-5 atm-m3/mol; E-05BOD 5: 0.12-2.14, 4. 4%; COD: 2.16, 79%; ThOD: 2.72; BCF: 2-5.
Atmospheric Fate: MIBK has a short half-life in the atmosphere; however, it may contribute to the formation of photochemical smog. The main degradation pathway for MIBK in the atmosphere is via reactions hydroxyl radicals; the half-life for this reaction is estimated to be 16-17 hours. The substance is expected to be directly broken down by sunlight, with a half-life of 15 hours with acetone as the by-product. MIBK is moderately reactive with nitrogen oxides producing acetone, peroxyacetylnitrate and methyl nitrate. As a volatile organic chemical, (VOC), MIBK can contribute to photochemical smog in the presence of other VOCs.
Terrestrial Fate: This substance is expected to evaporate from moist/dry soil surfaces and be broken down by sunlight on soil surfaces. The substance is highly mobile and may be leached from the soil by water, and is susceptible to degradation by mixed populations of oxygen using microorganisms.
Aquatic Fate: MIBK is degraded biologically in water. MIBK is not expected to be retarded by absorption to soils rich in organic matter; therefore it is expected to be mobile in soil and subject to leaching. When released to water, MIBK does not adsorb significantly to suspended solids, and will evaporate.
Ecotoxicity: The substance is not expected to accumulate/concentrate in fish and other aquatic organisms. The toxicity of MIBK to microorganisms and aquatic organisms is low. MIBK also has low toxicity in terrestrial rodents for oral and inhalation exposure. It is moderately toxic to birds, including red-winged blackbirds, fathead minnow, and goldfish and has low toxicity to Daphnia magna water fleas and brine shrimp.

For Xylenes:
log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.
Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.
Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.
Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.
For Ketones: Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.
Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.
Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.
Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
1,3,5-trimethyl benzene	HIGH	HIGH
1,2,4-trimethyl benzene	LOW (Half-life = 56 days)	LOW (Half-life = 0.67 days)
1,2,3-trimethyl benzene	HIGH	HIGH
isopropyl benzene - cumene	HIGH	HIGH
propylbenzene	HIGH	HIGH
methyl isobutyl ketone	HIGH (Half-life = 7001 days)	LOW (Half-life = 1.9 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
n-butanol	LOW (BCF = 0.64)
xylene	MEDIUM (BCF = 740)
1,3,5-trimethyl benzene	LOW (BCF = 342)
1,2,4-trimethyl benzene	LOW (BCF = 275)
1,2,3-trimethyl benzene	LOW (BCF = 259)
isopropyl benzene - cumene	LOW (BCF = 35.5)
propylbenzene	LOW (LogKOW = 3.69)
methyl isobutyl ketone	LOW (LogKOW = 1.31)

Continued...

Mobility in soil

Ingredient	Mobility
n-butanol	MEDIUM (KOC = 2.443)
1,3,5-trimethyl benzene	LOW (KOC = 703)
1,2,4-trimethyl benzene	LOW (KOC = 717.6)
1,2,3-trimethyl benzene	LOW (KOC = 732.5)
isopropyl benzene - cumene	LOW (KOC = 817.2)
propylbenzene	LOW (KOC = 955)
methyl isobutyl ketone	LOW (KOC = 10.91)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•3Y

Land transport (ADG)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class: 3 Subrisk: Not Applicable
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: 163 223 367 Limited quantity: 5 L

Air transport (ICAO-IATA / DGR)

UN number	1263
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)

Continued...

Transport hazard class(es)	ICAO/IATA Class: 3 ICAO / IATA Subrisk: Not Applicable ERG Code: 3L
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: A3 A72 A192 Cargo Only Packing Instructions: 366 Cargo Only Maximum Qty / Pack: 220 L Passenger and Cargo Packing Instructions: 355 Passenger and Cargo Maximum Qty / Pack: 60 L Passenger and Cargo Limited Quantity Packing Instructions: Y344 Passenger and Cargo Limited Maximum Qty / Pack: 10 L

Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class: 3 IMDG Subrisk: Not Applicable
Packing group	III
Environmental hazard	Not Applicable
Special precautions for user	EMS Number: F-E, S-E Special provisions: 163 223 367 955 Limited Quantities: 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

C18 FATTY ACID DIMERS/ POLYETHYLENEPOLYAMINE POLYAMIDES(68410-23-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

N-BUTANOL(71-36-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

1,3,5-TRIMETHYL BENZENE(108-67-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)

1,2,4-TRIMETHYL BENZENE(95-63-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)

1,2,3-TRIMETHYL BENZENE(526-73-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

ISOPROPYL BENZENE - CUMENE(98-82-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

PROPYLBENZENE(103-65-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists
Australia Inventory of Chemical Substances (AICS)

METHYL ISOBUTYL KETONE(108-10-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory	Status

Continued...

Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (n-butanol; xylene; methyl isobutyl ketone; 1,3,5-trimethyl benzene; 1,2,3-trimethyl benzene; propylbenzene; isopropyl benzene - cumene; 1,2,4-trimethyl benzene; C18 fatty acid dimers/ polyethylenepolyamine polyamides)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (C18 fatty acid dimers/ polyethylenepolyamine polyamides)
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

end of SDS