

# Carboguard 695 Part A

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 2

Version No: 3.8

Safety Data Sheet according to WHS and ADG requirements

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S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

|                               |                       |
|-------------------------------|-----------------------|
| Product name                  | Carboguard 695 Part A |
| Synonyms                      | Not Available         |
| Other means of identification | Not Available         |

### Relevant identified uses of the substance or mixture and uses advised against

|                          |                                    |
|--------------------------|------------------------------------|
| Relevant identified uses | Part A of a two pack epoxy coating |
|--------------------------|------------------------------------|

### Details of the supplier of the safety data sheet

|                         |   |
|-------------------------|---|
| Registered company name | RESENE PAINTS AUSTRALIA                         |
| Address                 | 7 Production Ave, Molendinar QLD 4214 Australia |
| Telephone               | +61 7 55126600                                  |
| Fax                     | +61 7 55126697                                  |
| Website                 | Not Available                                   |
| Email                   | Not Available                                   |

### Emergency telephone number

|                                   |               |
|-----------------------------------|---------------|
| Association / Organisation        | Not Available |
| Emergency telephone numbers       | 131126        |
| Other emergency telephone numbers | Not Available |

### CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008   | 1800 039 008         | +612 9186 1132       |

Once connected and if the message is not in your preferred language then please dial 01


## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

|                               |  |
|-------------------------------|--|
| Poisons Schedule              | Not Applicable   |
| Classification <sup>[1]</sup> | Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Acute Toxicity (Oral) Category 4, Chronic Aquatic Hazard Category 2, Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Eye Irritation Category 2 |
| Legend:                       | 1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI  |

### Label elements

|                    |   |
|--------------------|---|
| GHS label elements |  |
|--------------------|---|

SIGNAL WORD **WARNING**

### Hazard statement(s)

|      |  |
|------|--|
| H312 | Harmful in contact with skin.                    |
| H332 | Harmful if inhaled.                              |
| H302 | Harmful if swallowed.                            |
| H411 | Toxic to aquatic life with long lasting effects. |

Continued...

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|      |                                      |
|------|--------------------------------------|
| H315 | Causes skin irritation.              |
| H317 | May cause an allergic skin reaction. |
| H335 | May cause respiratory irritation.    |
| H319 | Causes serious eye irritation.       |

**Supplementary statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

|      |  |
|------|--|
| P271 | Use in a well-ventilated area.   |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P261 | Avoid breathing mist/vapours/spray.  |
| P270 | Do not eat, drink or smoke when using this product.                        |
| P273 | Avoid release to the environment.  |
| P272 | Contaminated work clothing should not be allowed out of the workplace.     |

**Precautionary statement(s) Response**

|                |  |
|----------------|--|
| P362           | Take off contaminated clothing and wash before reuse.  |
| P302+P352      | IF ON SKIN: Wash with plenty of soap and water.  |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P333+P313      | If skin irritation or rash occurs: Get medical advice/attention.   |
| P337+P313      | If eye irritation persists: Get medical advice/attention.  |
| P391           | Collect spillage.  |
| P301+P312      | IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.   |
| P304+P340      | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.                                 |
| P330           | Rinse mouth.   |

**Precautionary statement(s) Storage**

|           |  |
|-----------|--|
| P405      | Store locked up.   |
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |

**Precautionary statement(s) Disposal**

|      |   |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

| CAS No     | %[weight] | Name  |
|------------|-----------|---|
| 63428-84-2 | 0         | <u>polyamide</u>                                      |
| 25068-38-6 | 60-70     | <u>bisphenol A/ diglycidyl ether resin, liquid</u>    |
| 68413-24-1 | 10-20     | <u>cashew nutshell liquid/ glycidyl ether polymer</u> |
| 100-51-6   | 1-10      | <u>benzyl alcohol</u>                                 |

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

|                     |  |
|---------------------|--|
| <b>Eye Contact</b>  | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>                                      |
| <b>Skin Contact</b> | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>  |
| <b>Inhalation</b>   | <ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul> |
| <b>Ingestion</b>    | <ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>  |

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5 FIREFIGHTING MEASURES****Extinguishing media**

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

**Special hazards arising from the substrate or mixture**

|                             |  |
|-----------------------------|--|
| <b>Fire Incompatibility</b> | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

**Advice for firefighters**

|                              |  |
|------------------------------|--|
| <b>Fire Fighting</b>         | <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>                     |
| <b>Fire/Explosion Hazard</b> | <ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon dioxide (CO<sub>2</sub>)</li> <li>, other pyrolysis products typical of burning organic material.</li> </ul> <p>May emit poisonous fumes.<br/>May emit corrosive fumes.</p> |
| <b>HAZCHEM</b>               | Not Applicable   |

**SECTION 6 ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

|                     |  |
|---------------------|--|
| <b>Minor Spills</b> | <p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>   |
| <b>Major Spills</b> | <p>Environmental hazard - contain spillage.<br/>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul> |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 HANDLING AND STORAGE****Precautions for safe handling**

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|                          |   |
|--------------------------|---|
| <b>Safe handling</b>     | <ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> allow clothing wet with material to stay in contact with skin</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT</b> enter confined spaces until atmosphere has been checked.</li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT</b> eat, drink or smoke.</li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul> |
| <b>Other information</b> | <ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>  |

**Conditions for safe storage, including any incompatibilities**

|                                |  |
|--------------------------------|--|
| <b>Suitable container</b>      | <ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>   |
| <b>Storage incompatibility</b> | <p>Benzyl alcohol:</p> <ul style="list-style-type: none"> <li>▶ may froth in contact with water</li> <li>▶ slowly oxidises in air, oxygen forming benzaldehyde</li> <li>▶ is incompatible with mineral acids, caustics, aliphatic amines, isocyanates</li> <li>▶ reacts violently with strong oxidisers, and explosively with sulfuric acid at elevated temperatures</li> <li>▶ corrodes aluminium at high temperatures</li> <li>▶ is incompatible with aluminium, iron, steel</li> <li>▶ attacks some nonfluorinated plastics; may attack, extract and dissolve polypropylene</li> </ul> <p>Benzyl alcohol contaminated with 1.4% hydrogen bromide and 1.2% of dissolved iron(II) polymerises exothermically above 100 deg. C.</p> <p>Glycidyl ethers:</p> <ul style="list-style-type: none"> <li>▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels</li> <li>▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators</li> <li>▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines</li> <li>▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide</li> <li>▶ attack some forms of plastics, coatings, and rubber</li> <li>▶ Avoid reaction with oxidising agents</li> </ul> |



+            X            +            O            +            +            +

- X** — Must not be stored together  
**O** — May be stored together with specific preventions  
**+** — May be stored together

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION****Control parameters****OCCUPATIONAL EXPOSURE LIMITS (OEL)****INGREDIENT DATA**


Not Available

**EMERGENCY LIMITS**

| Ingredient                                  | Material name                                       | TEEL-1   | TEEL-2    | TEEL-3      |
|---|---|----------|-----------|-------------|
| bisphenol A/ diglycidyl ether resin, liquid | Epoxy resin includes EPON 1001, 1007, 820, ERL-2795 | 90 mg/m3 | 990 mg/m3 | 5,900 mg/m3 |
| benzyl alcohol                              | Benzyl alcohol                                      | 30 ppm   | 52 ppm    | 740 ppm     |

| Ingredient                                     | Original IDLH | Revised IDLH  |
|--|---------------|---------------|
| polyamide                                      | Not Available | Not Available |
| bisphenol A/ diglycidyl ether resin, liquid    | Not Available | Not Available |
| cashew nutshell liquid/ glycidyl ether polymer | Not Available | Not Available |
| benzyl alcohol                                 | Not Available | Not Available |

## Exposure controls

| <p><b>Appropriate engineering controls</b></p>  | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="359 546 1495 801"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="359 860 1495 1025"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion) | 2.5-10 m/s (500-2000 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|---|----------------------|------------|--|-----------------------------|---|----------------------------|--|----------------------------|---|------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| Type of Contaminant:  | Air Speed:  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| solvent, vapours, degreasing etc., evaporating from tank (in still air).  | 0.25-0.5 m/s (50-100 f/min)   |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.)  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)  | 1-2.5 m/s (200-500 f/min.)  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)   | 2.5-10 m/s (500-2000 f/min.)  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Lower end of the range  | Upper end of the range  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 1: Room air currents minimal or favourable to capture   | 1: Disturbing room air currents   |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 2: Contaminants of low toxicity or of nuisance value only.  | 2: Contaminants of high toxicity  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 3: Intermittent, low production.  | 3: High production, heavy use   |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 4: Large hood or large air mass in motion   | 4: Small hood-local control only  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Personal protection</b></p>   |    |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Eye and face protection</b></p>   | <ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>   |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Skin protection</b></p>   | <p>See Hand protection below</p>  |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Hands/feet protection</b></p>   | <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>- frequency and duration of contact,</li> <li>- chemical resistance of glove material,</li> <li>- glove thickness and</li> <li>- dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>- Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should</p>   |                      |            |  |                             |   |                            |  |                            |   |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |

## Carboguard 695 Part A

|                         |   |
|-------------------------|---|
|                         | <p>always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>• Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>• Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>▶ When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.</li> <li>▶ <b>DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).</b></li> <li>▶ <b>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</b></li> </ul> |
| <b>Body protection</b>  | See Other protection below  |
| <b>Other protection</b> | <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C. apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>   |
| <b>Thermal hazards</b>  | Not Available   |

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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| Material | CPI |
|----------|-----|
| BUTYL    | A   |
| VITON    | A   |

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator  |
|------------------------------------|----------------------|----------------------|-------------------------|
| up to 10 x ES                      | A-AUS P2             | -                    | A-PAPR-AUS / Class 1 P2 |
| up to 50 x ES                      | -                    | A-AUS / Class 1 P2   | -                       |
| up to 100 x ES                     | -                    | A-2 P2               | A-PAPR-2 P2 ^           |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

| Appearance  | clear viscous liquid |  |               |
|---|----------------------|--|---------------|
| <b>Physical state</b>                               | Liquid               | <b>Relative density (Water = 1)</b>            | 1.10          |
| <b>Odour</b>  | Not Available        | <b>Partition coefficient n-octanol / water</b> | Not Available |
| <b>Odour threshold</b>                              | Not Available        | <b>Auto-ignition temperature (°C)</b>          | Not Available |
| <b>pH (as supplied)</b>                             | Not Available        | <b>Decomposition temperature</b>               | Not Available |
| <b>Melting point / freezing point (°C)</b>          | Not Available        | <b>Viscosity (cSt)</b>                         | Not Available |
| <b>Initial boiling point and boiling range (°C)</b> | Not Available        | <b>Molecular weight (g/mol)</b>                | Not Available |
| <b>Flash point (°C)</b>                             | Not Applicable       | <b>Taste</b>                                   | Not Available |
| <b>Evaporation rate</b>                             | Not Available        | <b>Explosive properties</b>                    | Not Available |
| <b>Flammability</b>                                 | Not Applicable       | <b>Oxidising properties</b>                    | Not Available |
| <b>Upper Explosive Limit (%)</b>                    | Not Available        | <b>Surface Tension (dyn/cm or mN/m)</b>        | Not Available |
| <b>Lower Explosive Limit (%)</b>                    | Not Available        | <b>Volatile Component (%vol)</b>               | Negligible    |
| <b>Vapour pressure (kPa)</b>                        | Not Available        | <b>Gas group</b>                               | Not Available |
| <b>Solubility in water (g/L)</b>                    | Immiscible           | <b>pH as a solution (1%)</b>                   | Not Available |
| <b>Vapour density (Air = 1)</b>                     | Not Available        | <b>VOC g/L</b>                                 | Not Available |

## SECTION 10 STABILITY AND REACTIVITY

## Carboguard 695 Part A

|   |  |
|---|--|
| <b>Reactivity</b>                         | See section 7  |
| <b>Chemical stability</b>                 | <ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul> |
| <b>Possibility of hazardous reactions</b> | See section 7  |
| <b>Conditions to avoid</b>                | See section 7  |
| <b>Incompatible materials</b>             | See section 7  |
| <b>Hazardous decomposition products</b>   | See section 5  |

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

|                     |   |
|---------------------|---|
| <b>Inhaled</b>      | <p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence.</p> <p>Inhalation of benzyl alcohol may affect breathing (causing depression and paralysis of breathing and lower blood pressure).</p>   |
| <b>Ingestion</b>    | <p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.</p> <p>Ingestion of large doses of benzyl alcohol may cause abdominal pain, nausea, vomiting, diarrhea. It may affect behavior/central nervous system and cause headache, somnolence, excitement, dizziness, ataxia, coma, convulsions, and other symptoms of central nervous system depression.</p> <p>Exposure to excessive amounts of benzyl alcohol has been associated with toxicity (hypotension, metabolic acidosis), particularly in neonates, and an increased incidence of kernicterus (a neurological condition that occurs in severe jaundice), particularly in small preterm infants. There have been rare reports of deaths, primarily in preterm infants, associated with exposure to excessive amounts of benzyl alcohol. The amount of benzyl alcohol from medications is usually considered negligible compared to that received in flush solutions containing benzyl alcohol. Administration of high dosages of medications containing this preservative must take into account the total amount of benzyl alcohol administered. The amount of benzyl alcohol at which toxicity may occur is not known. If the patient requires more than the recommended dosages or other medications containing this preservative, the practitioner must consider the daily metabolic load of benzyl alcohol from these combined sources.</p>  |
| <b>Skin Contact</b> | <p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>  |
| <b>Eye</b>          | <p>This material can cause eye irritation and damage in some persons.</p>   |
| <b>Chronic</b>      | <p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Reactions to benzoic acid have been reported. It may worsen asthma, skin rash or skin disease (angio-oedema). Effect may be worse if exposed persons are also taking aspirin tablets.</p> <p>Glycidyl ethers can cause genetic damage and cancer.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>Prolonged or repeated exposure to benzyl alcohol may cause allergic contact dermatitis.</p> <p>Prolonged or repeated ingestion may affect behavior/central nervous system with symptoms similar to acute ingestion. It may also affect the liver, kidneys, cardiovascular system, and metabolism (weight loss).</p> <p>Animal studies have shown this compound to cause lung, liver, kidney and CNS disorders. Studies in animals have shown evidence of teratogenicity in the chick embryo. The significance of the information for humans is unknown.</p> <p>Benzyl alcohol showed no evidence of carcinogenic activity in long-term toxicology and carcinogenesis study.</p> |

|   | TOXICITY   | IRRITATION  |
|---|--|---|
| <b>Carboguard 695 Part A</b>                          | Not Available  | Not Available   |
| <b>polyamide</b>                                      | Not Available  | Not Available   |
| <b>bisphenol A/ diglycidyl ether resin, liquid</b>    | dermal (rat) LD50: >800 mg/kg <sup>[1]</sup><br>Oral (rat) LD50: 13447 mg/kg <sup>[1]</sup>  | Eye (rabbit): 100mg - Mild  |
| <b>cashew nutshell liquid/ glycidyl ether polymer</b> | dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup><br>Oral (rat) LD50: 5000 mg/kg <sup>[2]</sup>  | Not Available   |
| <b>benzyl alcohol</b>                                 | dermal (rat) LD50: 1000000 ppm <sup>[2]</sup><br>Inhalation (rat) LC50: >4.178 mg/L/4hr <sup>[2]</sup><br>Oral (rat) LD50: 1560 mg/kg <sup>[2]</sup> | Eye (rabbit): 0.75 mg open SEVERE<br>Skin (man): 16 mg/48h-mild<br>Skin (rabbit): 10 mg/24h open-mild |

## Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data

## Carboguard 695 Part A

extracted from RTECS - Register of Toxic Effect of chemical Substances

|  |  |
|--|--|
| <p><b>Carboguard 695 Part A</b></p>                                  | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> <p>for 1,2-butylene oxide (ethyloxirane):</p> <p>Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m<sup>3</sup> ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m<sup>3</sup>) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic</p>  |
| <p><b>BISPHENOL A/<br/>DIGLYCIDYL ETHER<br/>RESIN, LIQUID</b></p>    | <p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities.</p> <p>Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.</p> <p>The substance is classified by IARC as Group 3:<br/><b>NOT</b> classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>In mice, dermal application of bisphenol A diglycidyl ether (BADGE) (1, 10, or 100 mg/kg) for 13 weeks produced mild to moderate chronic active dermatitis. At the high dose, spongiosis and epidermal micro abscess formation were observed. In rats, dermal application of BADGE (10, 100, or 1000 mg/kg) for 13 weeks resulted in a decrease in body weight at the high dose. The no-observable effect level (NOEL) for dermal exposure was 100 mg/kg for both sexes. In a separate study, application of BADGE (same doses) five times per week for ~13 weeks not only caused a decrease in body weight but also produced chronic dermatitis at all dose levels in males and at &gt;100 mg/kg in females (as well as in a satellite group of females given 1000 mg/kg).</p> <p><b>Reproductive and Developmental Toxicity:</b> BADGE (50, 540, or 750 mg/kg) administered to rats via gavage for 14 weeks (P1) or 12 weeks (P2) produced decreased body weight in all males at the mid dose and in both males and females at the high dose, but had no reproductive effects. The NOEL for reproductive effects was 750 mg/kg.</p> <p><b>Carcinogenicity:</b> IARC concluded that "there is limited evidence for the carcinogenicity of bisphenol A diglycidyl ether in experimental animals." Its overall evaluation was "Bisphenol A diglycidyl ether is not classifiable as to its carcinogenicity to humans (Group 3).</p> <p>In a lifetime tumourigenicity study in which 90-day-old C3H mice received three dermal applications per week of BADGE (undiluted dose) for 23 months, only one out of 32 animals developed a papilloma after 16 months. A retest, in which skin paintings were done for 27 months, however, produced no tumours (Weil et al., 1963). In another lifetime skin-painting study, BADGE (dose n.p.) was also reported to be noncarcinogenic to the skin of C3H mice; it was, however, weakly carcinogenic to the skin of C57BL/6 mice (Holland et al., 1979; cited by Canter et al., 1986). In a two-year bioassay, female Fisher 344 rats dermally exposed to BADGE (1, 100, or 1000 mg/kg) showed no evidence of dermal carcinogenicity but did have low incidences of tumours in the oral cavity (U.S. EPA, 1997).</p> <p><b>Genotoxicity:</b> In <i>S. typhimurium</i> strains TA100 and TA1535, BADGE (10-10,000 ug/plate) was mutagenic with and without S9; negative results were obtained in TA98 and TA1537 (Canter et al., 1986; Pullin, 1977). In a spot test, BADGE (0.05 or 10.00 mg) failed to show mutagenicity in strains TA98 and TA100 (Wade et al., 1979). Negative results were also obtained in the body fluid test using urine of female BDF and ICR mice (1000 mg/kg BADGE), the mouse host-mediated assay (1000 mg/kg), micronucleus test (1000 mg/kg), and dominant lethal assay (~3000 mg/kg).</p> <p><b>Immunotoxicity:</b> Intracutaneous injection of diluted BADGE (0.1 mL) three times per week on alternate days (total of 8 injections) followed by a three-week incubation period and a challenge dose produced sensitisation in 19 of 20 guinea pigs</p> <p>-</p> <p><b>Consumer exposure</b> to BADGE is almost exclusively from migration of BADGE from can coatings into food. Using a worst-case scenario that assumes BADGE migrates at the same level into all types of food, the estimated per capita daily intake for a 60-kg individual is approximately 0.16 ug/kg body weight/day. A review of one- and two-generation reproduction studies and developmental investigations found no evidence of reproductive or endocrine toxicity, the upper ranges of dosing being determined by maternal toxicity. The lack of endocrine toxicity in the reproductive and developmental toxicological tests is supported by negative results from both in vivo and in vitro assays designed specifically to detect oestrogenic and androgenic properties of BADGE. An examination of data from sub-chronic and chronic toxicological studies support a NOAEL of 50 mg/kg body weight day from the 90-day study, and a NOAEL of 15 mg/kg body weight/day (male rats) from the 2-year carcinogenicity study. Both NOAELs are considered appropriate for risk assessment. Comparing the estimated daily human intake of 0.16 ug/kg body weight/day with the NOAELs of 50 and 15 mg/kg body weight/day shows human exposure to BADGE from can coatings is between 250,000 and 100,000-fold lower than the NOAELs from the most sensitive toxicology tests. These large margins of safety together with lack of reproductive, developmental, endocrine and carcinogenic effects supports the continued use of BADGE for use in articles intended to come into contact with foodstuffs.</p> <p>Foetotoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity); NOEL (maternal 60 mg/kg)</p> |
| <p><b>CASHEW NUTSHELL<br/>LIQUID/ GLYCIDYL ETHER<br/>POLYMER</b></p> | <p>For cashew nutshell liquid (test substance Cardolite NX 4708 (distilled cashew nut shell liquid)</p> <p>No oestrogenic activity was observed at all concentrations tested.</p> <p>The substance was found to be non-mutagenic</p> <p>Skin reactions observed after intradermal induction: Well-defined erythema (grade 2) was commonly noted at the intradermal injection sites at the 24-hour observation. Incidents of moderate to severe erythema were also noted at this time. Well-defined erythema persisted at all intradermal injection sites at the 48-hour observation.</p> <p>Skin reactions observed after topical induction: Very slight or well-defined erythema (grades 1 or 2) with or without very slight oedema (grade 1), was commonly noted at the topical induction sites at the 1-hour observation. Incidents of fissuring of the skin, or bleeding were also noted at this time. The bleeding was probably caused by self-inflicted scratching of the skin.</p> <p>Skin reactions observed after topical challenge with 5% v/v Cardolite NC-700: Very slight or well-defined erythema (grade 1 or 2) was noted at the challenge sites of eleven animals at the 24-hour observation. Very slight oedema (grade 1) was also noted at five of these sites at this observation. Very slight erythema (grade 1) was noted at the challenge sites of 14 animals at the 48-hour observation, with very slight oedema (grade 1) at two of these sites.</p> <p>Desquamation was seen at the challenge sites of seven animals. No evidence of erythema or oedema was seen at the 72-hour observation, although the</p>   |



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presence of desquamation precluded evaluation of erythema at the challenge sites of none animals at this time. Skin reactions observed after topical challenge with 2% v/v Cardolite NC-700: Very slight or well-defined erythema (grade 1 or 2) was noted at the challenge sites of six animals at the 24-hour observation. Very slight oedema (grade 1) was also noted at one of these sites at this observation. Very slight erythema (grade 1) was noted at the challenge sites of five animals at the 48-hour observation. No skin reactions were noted at the challenge sites of two of these animals at the 24-hour observation. Desquamation was noted at one challenge site at the 48-hour observation. Very slight erythema (grade 1) persisted at the challenge site of one animal at the 72-hour observation. Desquamation was noted at the challenge sites of three animals at this time.

Clinical observations: All animals showed an expected gain in bodyweight over the study period. No signs of ill-health were noted in any animal.

## CONCLUSIONS

Remarks: Cardolite NC-700 produced a 70% (14/20) sensitisation rate in this study and was classified as a strong sensitiser

Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity.

For benzoates:

Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmed and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol. However, they do not cause cancer, genetic or reproductive toxicity. Developmental toxicity may occur but only at maternal toxic level.

Adverse reactions to fragrances in perfumes and in fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, photosensitivity, immediate contact reactions (contact urticaria), and pigmented contact dermatitis. Airborne and conjugal contact dermatitis occur.

Intolerance to perfumes, by inhalation, may occur if the perfume contains a sensitising principal. Symptoms may vary from general illness, coughing, phlegm, wheezing, chest-tightness, headache, exertional dyspnoea, acute respiratory illness, hayfever, and other respiratory diseases (including asthma). Perfumes can induce hyper-reactivity of the respiratory tract without producing an IgE-mediated allergy or demonstrable respiratory obstruction. This was shown by placebo-controlled challenges of nine patients to "perfume mix". The same patients were also subject to perfume provocation, with or without a carbon filter mask, to ascertain whether breathing through a filter with active carbon would prevent symptoms. The patients breathed through the mouth, during the provocations, as a nose clamp was used to prevent nasal inhalation. The patient's earlier symptoms were verified; breathing through the carbon filter had no protective effect. The symptoms were not transmitted via the olfactory nerve but they may have been induced by trigeminal reflex via the respiratory tract or by the eyes.

Cases of occupational asthma induced by perfume substances such as isoamyl acetate, limonene, cinnamaldehyde and benzaldehyde, tend to give persistent symptoms even though the exposure is below occupational exposure limits.

Inhalation intolerance has also been produced in animals. The emissions of five fragrance products, for one hour, produced various combinations of sensory irritation, pulmonary irritation, decreases in expiratory airflow velocity as well as alterations of the functional observational battery indicative of neurotoxicity in mice. Neurotoxicity was found to be more severe after mice were repeatedly exposed to the fragrance products, being four brands of cologne and one brand of toilet water.

Contact allergy to fragrances is relatively common, affecting 1 to 3% of the general population, based on limited testing with eight common fragrance allergens and about 16 % of patients patch tested for suspected allergic contact dermatitis.

Contact allergy to fragrance ingredients occurs when an individual has been exposed, on the skin, to a sufficient degree of fragrance contact allergens. Contact allergy is a life-long, specifically altered reactivity in the immune system. This means that once contact allergy is developed, cells in the immune system will be present which can recognise and react towards the allergen. As a consequence, symptoms, i.e. allergic contact dermatitis, may occur upon re-exposure to the fragrance allergen(s) in question. Allergic contact dermatitis is an inflammatory skin disease characterised by erythema, swelling and vesicles in the acute phase. If exposure continues it may develop into a chronic condition with scaling and painful fissures of the skin. Allergic contact dermatitis to fragrance ingredients is most often caused by cosmetic products and usually involves the face and/or hands. It may affect fitness for work and the quality of life of the individual. Fragrance contact allergy has long been recognised as a frequent and potentially disabling problem. Prevention is possible as it is an environmental disease and if the environment is modified (e.g. by reduced use concentrations of allergens), the disease frequency and severity will decrease. Fragrance contact allergy is mostly non-occupational and related to the personal use of cosmetic products. Allergic contact dermatitis can be severe and widespread, with a significant impairment of quality of life and potential consequences for fitness for work. Thus, prevention of contact sensitisation to fragrances, both in terms of primary prevention (avoiding sensitisation) and secondary prevention (avoiding relapses of allergic contact dermatitis in those already sensitised), is an important objective of public health risk management measure.

**Hands:** Contact sensitisation may be the primary cause of hand eczema, or may be a complication of irritant or atopic hand eczema. The number of positive patch tests has been reported to correlate with the duration of hand eczema, indicating that long-standing hand eczema may often be complicated by sensitisation. Fragrance allergy may be a relevant problem in patients with hand eczema; perfumes are present in consumer products to which their hands are exposed. A significant relationship between hand eczema and fragrance contact allergy has been found in some studies based on patients investigated for contact allergy. However, hand eczema is a multi-factorial disease and the clinical significance of fragrance contact allergy in (severe) chronic hand eczema may not be clear.

**Axillae Bilateral axillary** (underarm) dermatitis may be caused by perfume in deodorants and, if the reaction is severe, it may spread down the arms and to other areas of the body. In individuals who consulted a dermatologist, a history of such first-time symptoms was significantly related to the later diagnosis of perfume allergy.

**Face** Facial eczema is an important manifestation of fragrance allergy from the use of cosmetic products (16). In men, after-shave products can cause an eczematous eruption of the beard area and the adjacent part of the neck and men using wet shaving as opposed to dry have been shown to have an increased risk of being fragrance allergic.

**Irritant reactions (including contact urticaria):** Irritant effects of some individual fragrance ingredients, e.g. citral are known. Irritant contact dermatitis from perfumes is believed to be common, but there are no existing investigations to substantiate this. Many more people complain about intolerance or rashes to perfumes/perfumed products than are shown to be allergic by testing. This may be due to irritant effects or inadequate diagnostic procedures. Fragrances may cause a dose-related contact urticaria of the non-immunological type (irritant contact urticaria). Cinnamal, cinnamic alcohol, and Myroxylon pereirae are well recognised causes of contact urticaria, but others, including menthol, vanillin and benzaldehyde have also been reported. The reactions to Myroxylon pereirae may be due to cinnamates. A relationship to delayed contact hypersensitivity was suggested, but no significant difference was found between a fragrance-allergic group and a control group in the frequency of immediate reactions to fragrance ingredients in keeping with a nonimmunological basis for the reactions seen.

**Pigmentary anomalies:** The term "pigmented cosmetic dermatitis" was introduced in 1973 for what had previously been known as melanosis faciei feminae when the mechanism (type IV allergy) and causative allergens were clarified. It refers to increased pigmentation, usually on the face/neck, often following sub-clinical contact dermatitis. Many cosmetic ingredients were patch tested at non-irritant concentrations and statistical evaluation showed that a number of fragrance ingredients were associated: jasmine absolute, ylang-ylang oil, cananga oil, benzyl salicylate, hydroxycitronellal, sandalwood oil, geraniol, geranium oil.

**Photo-reactions** Musk ambrette produced a considerable number of allergic photocontact reactions (in which UV-light is required) in the 1970s and was later banned from use in the EU. Nowadays, photoallergic contact dermatitis is uncommon. Furocoumarins (psoralens) in some plant-derived fragrance ingredients caused phototoxic reactions with erythema followed by hyperpigmentation resulting in Berloque dermatitis. There are now limits for the amount of furocoumarins in fragrance products. Phototoxic reactions still occur but are rare.

**General/respiratory:** Fragrances are volatile and therefore, in addition to skin exposure, a perfume also exposes the eyes and naso-respiratory tract. It is estimated that 2-4% of the adult population is affected by respiratory or eye symptoms by such an exposure. It is known that exposure to fragrances may exacerbate pre-existing asthma. Asthma-like symptoms can be provoked by sensory mechanisms. In an epidemiological investigation, a significant association was found between respiratory complaints related to fragrances and contact allergy to fragrance ingredients, in addition to hand eczema, which were independent risk factors in a multivariate analysis.

Fragrance allergens act as haptens, i.e. low molecular weight chemicals that are immunogenic only when attached to a carrier protein. However, not all sensitising fragrance chemicals are directly reactive, but require previous activation. A prehapten is a chemical that itself is non- or low-sensitising, but that is transformed into a hapten outside the skin by simple chemical transformation (air oxidation, photoactivation) and without the requirement of specific enzymatic systems. A prohapten is a chemical that itself is non- or low-sensitising but that is transformed into a hapten in the skin (bioactivation) usually via enzyme catalysis. It is not always possible to know whether a particular allergen that is not directly reactive acts as a prehapten or as a prohapten, or both, because air oxidation and bioactivation can often give the same product (geraniol is an example). Some chemicals might act by all three pathways.

## BENZYL ALCOHOL

**Prohaptens**

Compounds that are bioactivated in the skin and thereby form haptens are referred to as prohaptens.

In the case of prohaptens, the possibility to become activated is inherent to the molecule and activation cannot be avoided by extrinsic measures. Activation processes increase the risk for cross-reactivity between fragrance substances. Crossreactivity has been shown for certain alcohols and their corresponding aldehydes, i.e. between geraniol and geranial (citral) and between cinnamyl alcohol and cinnamal.

The human skin expresses enzyme systems that are able to metabolise xenobiotics, modifying their chemical structure to increase hydrophilicity and allow elimination from the body. Xenobiotic metabolism can be divided into two phases: phase I and phase II. Phase I transformations are known as activation or functionalisation reactions, which normally introduce or unmask hydrophilic functional groups. If the metabolites are sufficiently polar at this point they will be eliminated. However, many phase I products have to undergo subsequent phase II transformations, i.e. conjugation to make them sufficiently water soluble to be eliminated. Although the purpose of xenobiotic metabolism is detoxification, it can also convert relatively harmless compounds into reactive species. Cutaneous enzymes that catalyse phase I transformations include the cytochrome P450 mixed-function oxidase system, alcohol and aldehyde dehydrogenases, monoamine oxidases, flavin-containing monooxygenases and hydrolytic enzymes. Acyltransferases, glutathione S-transferases, UDP-glucuronosyltransferases and sulfotransferases are examples of phase II enzymes that have been shown to be present in human skin. These enzymes are known to catalyse both activating and deactivating biotransformations, but the influence of the reactions on the allergenic activity of skin sensitisers has not been studied in detail. Skin sensitising prohaptens can be recognised and grouped into chemical classes based on knowledge of xenobiotic bioactivation reactions, clinical observations and/or in vivo and in vitro studies of sensitisation potential and chemical reactivity.

**QSAR prediction:** The relationships between molecular structure and reactivity that form the basis for structural alerts are based on well established principles of mechanistic organic chemistry. Examples of structural alerts are aliphatic aldehydes (alerting to the possibility of sensitisation via a Schiff base reaction with protein amino groups), and alpha,beta-unsaturated carbonyl groups, C=C-CO- (alerting to the possibility of sensitisation via Michael addition of protein thiol groups). Prediction of the sensitisation potential of compounds that can act via abiotic or metabolic activation (pre- or prohaptens) is more complex compared to that of compounds that act as direct haptens without any activation. The autoxidation patterns can differ due to differences in the stability of the intermediates formed, e.g. it has been shown that autoxidation of the structural isomers linalool and geraniol results in different major haptens/allergens. Moreover, the complexity of the prediction increases further for those compounds that can act both as pre- and prohaptens. In such cases, the impact on the sensitisation potency depends on the degree of abiotic activation (e.g. autoxidation) in relation to the metabolic activation.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

A member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS) based in part on their self-limiting properties as flavouring substances in food: their rapid absorption, metabolic detoxification, and excretion in humans and other animals, their low level of flavour use, the wide margin of safety between the conservative estimates of intake and the no-observed-adverse effect levels determined from chronic and subchronic studies and the lack of significant genotoxic and mutagenic potential. This evidence of safety is supported by the fact that the intake of benzyl derivatives as natural components of traditional foods is greater than the intake as intentionally added flavouring substances.

All members of this group are aromatic primary alcohols, aldehydes, carboxylic acids or their corresponding esters or acetals. The substances in this group:

- contain a benzene ring substituted with a reactive primary oxygenated functional group or can be hydrolysed to such a functional group
- the major pathway of metabolic detoxification involves hydrolysis and oxidation to yield the corresponding benzoic acid derivate which is excreted either as the free acid or the glycine conjugate
- they show a consistent pattern of toxicity in both short- and long- term studies and
- they exhibit no evidence of genotoxicity in standardised batteries of in vitro and in vivo assays.

The benzyl derivatives are rapidly absorbed through the gut, metabolised primarily in the liver, and excreted in the urine as glycine conjugates of benzoic acid derivatives.

In general, aromatic esters are hydrolysed in vivo through the catalytic activity of carboxylesterases, the most important of which are the A-esterases. Hydrolysis of benzyl and benzoate esters to yield corresponding alcohols and carboxylic acids and hydrolysis of acetals to yield benzaldehyde and simple alcohols have been reported in several experiments.

The alcohols and aldehydes are rapidly oxidised to benzoic acid while benzoate esters are hydrolysed to benzoic acid.

Flavor and Extract Manufacturers Association (FEMA)

The aryl alkyl alcohol (AAA) fragrance ingredients are a diverse group of chemical structures with similar metabolic and toxicity profiles.

The AAA fragrances demonstrate low acute and subchronic dermal and oral toxicity.

At concentrations likely to be encountered by consumers, AAA fragrance ingredients are non-irritating to the skin.

The potential for eye irritation is minimal.

With the exception of benzyl alcohol and to a lesser extent phenethyl and 2-phenoxyethyl AAA alcohols, human sensitization studies, diagnostic patch tests and human induction studies, indicate that AAA fragrance ingredients generally have no or low sensitization potential. Available data indicate that the potential for photosensitization is low.

NOAELs for maternal and developmental toxicity are far in excess of current human exposure levels.

No carcinogenicity in rats or mice was observed in 2-year chronic testing of benzyl alcohol or a-methylbenzyl alcohol; the latter did induce species and gender-specific renal adenomas in male rats at the high dose. There was no to little genotoxicity, mutagenicity, or clastogenicity in the mutagenicity in vitro bacterial assays, and in vitro mammalian cell assays. All in vivo micronucleus assays were negative.

It is concluded that these materials would not present a safety concern at current levels of use as fragrance ingredients

The Research Institute for Fragrance Materials (RIFM) Expert Panel

|  |   |
|--|---|
| <b>Carboguard 695 Part A &amp; BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID &amp; CASHEW NUTSHELL LIQUID/ GLYCIDYL ETHER POLYMER &amp; BENZYL ALCOHOL</b> | <p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> |
| <b>Carboguard 695 Part A &amp; POLYAMIDE &amp; CASHEW NUTSHELL LIQUID/ GLYCIDYL ETHER POLYMER</b>  | <p>No significant acute toxicological data identified in literature search.</p>   |

|                                   |   |                          |   |
|-----------------------------------|---|--------------------------|---|
| Acute Toxicity                    | ✓ | Carcinogenicity          | ⊘ |
| Skin Irritation/Corrosion         | ✓ | Reproductivity           | ⊘ |
| Serious Eye Damage/Irritation     | ✓ | STOT - Single Exposure   | ✓ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ⊘ |
| Mutagenicity                      | ⊘ | Aspiration Hazard        | ⊘ |

Legend: ✗ – Data available but does not fill the criteria for classification

✓ – Data available to make classification

⊘ – Data Not Available to make classification

## Carboguard 695 Part A

## Toxicity

| Ingredient                                  | Endpoint | Test Duration (hr) | Species                       | Value   | Source |
|---|----------|--------------------|-------------------------------|---------|--------|
| bisphenol A/ diglycidyl ether resin, liquid | LC50     | 96                 | Fish                          | 1.2mg/L | 2      |
| bisphenol A/ diglycidyl ether resin, liquid | EC50     | 72                 | Algae or other aquatic plants | 9.4mg/L | 2      |
| bisphenol A/ diglycidyl ether resin, liquid | EC50     | 24                 | Crustacea                     | 3.6mg/L | 2      |
| bisphenol A/ diglycidyl ether resin, liquid | NOEC     | 72                 | Algae or other aquatic plants | 2.4mg/L | 2      |
| benzyl alcohol                              | LC50     | 96                 | Fish                          | 10mg/L  | 4      |
| benzyl alcohol                              | EC03     | 168                | Algae or other aquatic plants | =16mg/L | 4      |

**Legend:**

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For cashew nutshell liquid (test substance Cardolite NX 4708 (distilled cashew nut shell liquid)

The two major components of the liquid are cardanol (CAS RN: 37330-39-5), cardol (CAS RN 57486-25-6)

Cardanol and cardol are estimated to be toxic to algae, fish and daphnia (ECOSAR v.0.99e)

Based on the data (i.e. 96% degradation after 28 days) Cardolite NC-511 can be regarded as very highly biodegradable.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

## #90oxirane

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L/kg.

Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.

Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected. Ethyloxirane is not expected to be persistent in soil.

Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere. Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).

Ecotoxicity - The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L/kg.

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For Benzyl Alkyl Alcohols: Log Kow: 1.36 to 2.06; Vapor Pressure: 0.01 to 0.1 hPa (@ room temperature); Water Solubility: >5x10+3 mg/L.

Environmental Fate: Benzyl alkyl alcohols are liquids, under standard temperature and pressure conditions. These substances will partition primarily to the soil, secondarily to the water, and very slightly to the air.

Atmospheric Fate: Benzyl alcohol is expected to exist almost entirely in the vapor phase, in the ambient atmosphere. The estimated half-life for the vapor phase reaction of benzyl alcohol with hydroxyl radicals in the atmosphere is 2 days. Based on its water solubility, it may undergo dissolution into clouds and subsequently be removed from the atmosphere via precipitation.

Terrestrial Fate: These substances are expected to have high soil mobility and will readily leach from soil. Microbial degradation in soil may occur, based on limited data. Evaporation from dry soil to the atmosphere may be an important fate process; however, it is not expected to be a significant process in moist soils.

Aquatic Fate: If released to water, benzyl alcohol is expected to undergo rapid microbial degradation in both oxygenated and low oxygen environments. The substances undergo negligible breakdown in water, but there is a potential for some of the members of this group to undergo light breakdown in water.

Ecotoxicology: Overall, these substances are expected to have low persistence in the environment. Accumulation in aquatic species is also expected to be low. The potential for acute toxicity of these substances is expected to be low for fish and algae; however, a moderate hazard is predicted for daphnia water fleas for the cluster members with slightly higher molecular weights and octanol-water partition coefficients.

## For benzoates:

The environmental characteristics for benzoates is ultimately determined by the properties of counter-ions, and is assumed to be non-toxic.

Environmental Exposure and Fate: Distribution models indicate that water and soil are the main environmental pathways of benzyl alcohol, benzoic acid, sodium and potassium benzoates. No volatilization to the atmosphere or adsorption to sediments is expected. Physical chemical properties and use patterns indicate water to be the main pathway for these substances, however, based on the chemical structure and organic chemistry, no hydrolysis is expected at pH ranges of 4 – 11. Photodegradation is calculated at 50% after 1.3 to 3 days for benzyl alcohol and the benzoates, and measured at 90% after 140 minutes for benzoic acid.

Biodegradation and Bioaccumulation: The Benzoates are readily biodegradable under both aerobic and anaerobic conditions. Removal experiments show biotic mineralisation to be the main elimination pathway for the chemicals. The potential for bioaccumulation is low.

Ecotoxicity: Data show that acute toxicity of benzoic acid and sodium benzoate in aquatic organisms is greatly reduced when the pH is neutralized. Under environmental relevant conditions the acute toxicity of benzoic acids is very low, while benzyl alcohol has a low to moderate acute toxicity.

For benzyl alcohol: log Kow : 1.1Koc : <5Henry's atm m3 /mol: 3.91E-07BOD 5: 1.55-1.6,33-62%COD : 96%ThOD : 2.519BCF : 4

Bioaccumulation: Not significant

Anaerobic Effects: Significant degradation.

Effects on algae and plankton: Inhibits degradation of glucose

Degradation Biological: Significant processes

Abiotic: RxnOH\*, no photochem

Ecotoxicity: Fish LC50 (48 h): fathead minnow 770 mg/l; (72 h): 480 mg/l; (96 h) 460 mg/l. Fish LC50 (96 h) fathead minnow 10 ppm, bluegill sunfish 15 ppm; tidewater silverside fish 15 ppm.  
 Products of Biodegradation: Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise, but these are less toxic than the product itself.  
**DO NOT discharge into sewer or waterways.**

#### Persistence and degradability

| Ingredient                                  | Persistence: Water/Soil | Persistence: Air |
|---|-------------------------|------------------|
| bisphenol A/ diglycidyl ether resin, liquid | HIGH                    | HIGH             |
| benzyl alcohol                              | LOW                     | LOW              |

#### Bioaccumulative potential

| Ingredient                                  | Bioaccumulation       |
|---|-----------------------|
| bisphenol A/ diglycidyl ether resin, liquid | LOW (LogKOW = 2.6835) |
| benzyl alcohol                              | LOW (LogKOW = 1.1)    |

#### Mobility in soil

| Ingredient                                  | Mobility          |
|---|-------------------|
| bisphenol A/ diglycidyl ether resin, liquid | LOW (KOC = 51.43) |
| benzyl alcohol                              | LOW (KOC = 15.66) |


### SECTION 13 DISPOSAL CONSIDERATIONS

#### Waste treatment methods

|                              |   |
|------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul> |
|------------------------------|---|

### SECTION 14 TRANSPORT INFORMATION

#### Labels Required

|                  |   |
|------------------|---|
| Marine Pollutant |  |
| HAZCHEM          | Not Applicable  |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

### SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

**POLYAMIDE(63428-84-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Not Applicable

**BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

**CASHEW NUTSHELL LIQUID/ GLYCIDYL ETHER POLYMER(68413-24-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

**BENZYL ALCOHOL(100-51-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

| National Inventory            | Status   |
|-------------------------------|--|
| Australia - AICS              | N (polyamide)  |
| Canada - DSL                  | Y  |
| Canada - NDSL                 | N (benzyl alcohol; bisphenol A/ diglycidyl ether resin, liquid; cashew nutshell liquid/ glycidyl ether polymer; polyamide)   |
| China - IECSC                 | Y  |
| Europe - EINEC / ELINCS / NLP | N (polyamide)  |
| Japan - ENCS                  | N (bisphenol A/ diglycidyl ether resin, liquid; cashew nutshell liquid/ glycidyl ether polymer; polyamide)   |
| Korea - KECI                  | N (polyamide)  |
| New Zealand - NZIoC           | N (polyamide)  |
| Philippines - PICCS           | N (polyamide)  |
| USA - TSCA                    | N (polyamide)  |
| <b>Legend:</b>                | Y = All ingredients are on the inventory<br>N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

**SECTION 16 OTHER INFORMATION****Other information****Ingredients with multiple cas numbers**

| Name   | CAS No                  |
|--|-------------------------|
| bisphenol A/ diglycidyl ether resin, liquid    | 25068-38-6, 25085-99-8  |
| cashew nutshell liquid/ glycidyl ether polymer | 68413-24-1, 171263-25-5 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC – TWA: Permissible Concentration-Time Weighted Average  
 PC – STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit,  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

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TEL (+61 3) 9572 4700.

# Carboguard 695 Part B

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 3

Version No: 3.8

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 01/04/2016

Print Date: 08/02/2017  
S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

|                               |                       |
|-------------------------------|-----------------------|
| Product name                  | Carboguard 695 Part B |
| Synonyms                      | Not Available         |
| Other means of identification | Not Available         |

### Relevant identified uses of the substance or mixture and uses advised against

|                          |                                    |
|--------------------------|------------------------------------|
| Relevant identified uses | Part B of a two pack epoxy coating |
|--------------------------|------------------------------------|

### Details of the supplier of the safety data sheet

|                         |   |
|-------------------------|---|
| Registered company name | RESENE PAINTS AUSTRALIA                         |
| Address                 | 7 Production Ave, Molendinar QLD 4214 Australia |
| Telephone               | +61 7 55126600                                  |
| Fax                     | +61 7 55126697                                  |
| Website                 | Not Available                                   |
| Email                   | Not Available                                   |

### Emergency telephone number

|                                   |               |
|-----------------------------------|---------------|
| Association / Organisation        | Not Available |
| Emergency telephone numbers       | 131126        |
| Other emergency telephone numbers | Not Available |

### CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008   | 1800 039 008         | +612 9186 1132       |

Once connected and if the message is not in your preferred language then please dial 01

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

|                               |   |
|-------------------------------|---|
| Poisons Schedule              | Not Applicable  |
| Classification <sup>[1]</sup> | Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1C, Serious Eye Damage Category 1, Chronic Aquatic Hazard Category 2 |
| Legend:                       | 1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI             |

### Label elements

|                    |   |
|--------------------|---|
| GHS label elements |  |
| SIGNAL WORD        | <b>DANGER</b>   |

### Hazard statement(s)

|      |  |
|------|--|
| H302 | Harmful if swallowed.                            |
| H314 | Causes severe skin burns and eye damage.         |
| H411 | Toxic to aquatic life with long lasting effects. |

### Supplementary statement(s)

Not Applicable

Continued...

**Precautionary statement(s) Prevention**

|      |  |
|------|--|
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray.                           |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P270 | Do not eat, drink or smoke when using this product.                        |
| P273 | Avoid release to the environment.  |

**Precautionary statement(s) Response**

|                |  |
|----------------|--|
| P301+P330+P331 | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.   |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.                       |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310           | Immediately call a POISON CENTER or doctor/physician.  |
| P363           | Wash contaminated clothing before reuse.   |
| P391           | Collect spillage.  |
| P301+P312      | IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.   |
| P304+P340      | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.                                 |

**Precautionary statement(s) Storage**

|      |                  |
|------|------------------|
| P405 | Store locked up. |
|------|------------------|

**Precautionary statement(s) Disposal**

|      |   |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

| CAS No    | %[weight] | Name  |
|-----------|-----------|---|
| 6864-37-5 | 30-40     | <u>4,4'-methylenebis(2-methylcyclohexanamine)</u> |

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

|                     |  |
|---------------------|--|
| <b>Eye Contact</b>  | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>   |
| <b>Skin Contact</b> | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▶ Quickly remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>   |
| <b>Inhalation</b>   | <ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> <li>▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul> <p><b>This must definitely be left to a doctor or person authorised by him/her.</b><br/>(ICSC13719)</p> |
| <b>Ingestion</b>    | <ul style="list-style-type: none"> <li>▶ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Transport to hospital or doctor without delay.</li> </ul>   |

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

#### INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

#### SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

|                             |  |
|-----------------------------|--|
| <b>Fire Incompatibility</b> | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

### Advice for firefighters

|                              |  |
|------------------------------|--|
| <b>Fire Fighting</b>         | <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>                                   |
| <b>Fire/Explosion Hazard</b> | <ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon dioxide (CO<sub>2</sub>)</li> <li>, nitrogen oxides (NO<sub>x</sub>)</li> <li>, other pyrolysis products typical of burning organic material.</li> </ul> <p>May emit corrosive fumes.</p> |
| <b>HAZCHEM</b>               | Not Applicable   |

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

|                     |  |
|---------------------|--|
| <b>Minor Spills</b> | <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul> |
| <b>Major Spills</b> | <p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> </ul>  |



- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

|                          |   |
|--------------------------|---|
| <b>Safe handling</b>     | <ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul> |
| <b>Other information</b> | <ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>  |

### Conditions for safe storage, including any incompatibilities

|                                |  |
|--------------------------------|--|
| <b>Suitable container</b>      | <ul style="list-style-type: none"> <li>▶ Metal can or drum</li> <li>▶ Packaging as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>   |
| <b>Storage incompatibility</b> | <ul style="list-style-type: none"> <li>▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li> <li>▶ Avoid strong bases.</li> <li>▶ Avoid contact with copper, aluminium and their alloys.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul> |



+                      X                      +                      O                      +                      +                      +

**X** — Must not be stored together

**O** — May be stored together with specific preventions

**+** — May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Not Available

#### EMERGENCY LIMITS

| Ingredient                                 | Material name   | TEEL-1     | TEEL-2    | TEEL-3   |
|--|---|------------|-----------|----------|
| 4,4'-methylenebis(2-methylcyclohexanamine) | Laromin C 260; (bis(4-Amino-3-methylcyclohexyl) methane; Dimethyldicyane) | 0.28 mg/m3 | 3.1 mg/m3 | 19 mg/m3 |

| Ingredient                                 | Original IDLH | Revised IDLH  |
|--|---------------|---------------|
| 4,4'-methylenebis(2-methylcyclohexanamine) | Not Available | Not Available |

### Exposure controls

|   |  |
|---|--|
| <b>Appropriate engineering controls</b> | Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. |
|---|--|

Continued...

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

| Type of Contaminant:  | Air Speed:                   |
|---|------------------------------|
| solvent, vapours, degreasing etc., evaporating from tank (in still air).  | 0.25-0.5 m/s (50-100 f/min)  |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.)   |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)  | 1-2.5 m/s (200-500 f/min.)   |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)   | 2.5-10 m/s (500-2000 f/min.) |

Within each range the appropriate value depends on:

| Lower end of the range                                     | Upper end of the range           |
|--|----------------------------------|
| 1: Room air currents minimal or favourable to capture      | 1: Disturbing room air currents  |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |
| 3: Intermittent, low production.                           | 3: High production, heavy use    |
| 4: Large hood or large air mass in motion                  | 4: Small hood-local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

#### Personal protection



#### Eye and face protection

- ▶ Chemical goggles.
- ▶ Full face shield may be required for supplementary but never for primary protection of eyes.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

#### Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber
- ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or

|                         |   |
|-------------------------|---|
|                         | puncture potential<br>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. |
| <b>Body protection</b>  | See Other protection below  |
| <b>Other protection</b> | <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C. apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>               |
| <b>Thermal hazards</b>  | Not Available   |

### Recommended material(s)

#### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Carboguard 695 Part B

| Material       | CPI |
|----------------|-----|
| BUTYL          | A   |
| NEOPRENE       | A   |
| VITON          | A   |
| NATURAL RUBBER | C   |
| PVA            | C   |

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

### Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator   |
|------------------------------------|----------------------|----------------------|--------------------------|
| up to 10 x ES                      | AK-AUS P2            | -                    | AK-PAPR-AUS / Class 1 P2 |
| up to 50 x ES                      | -                    | AK-AUS / Class 1 P2  | -                        |
| up to 100 x ES                     | -                    | AK-2 P2              | AK-PAPR-2 P2 ^           |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

|   |                      |  |               |
|---|----------------------|--|---------------|
| <b>Appearance</b>                                   | clear viscous liquid |  |               |
| <b>Physical state</b>                               | Liquid               | <b>Relative density (Water = 1)</b>            | 0.97          |
| <b>Odour</b>  | Not Available        | <b>Partition coefficient n-octanol / water</b> | Not Available |
| <b>Odour threshold</b>                              | Not Available        | <b>Auto-ignition temperature (°C)</b>          | Not Available |
| <b>pH (as supplied)</b>                             | Not Available        | <b>Decomposition temperature</b>               | Not Available |
| <b>Melting point / freezing point (°C)</b>          | Not Available        | <b>Viscosity (cSt)</b>                         | 360.82        |
| <b>Initial boiling point and boiling range (°C)</b> | Not Available        | <b>Molecular weight (g/mol)</b>                | Not Available |
| <b>Flash point (°C)</b>                             | Not Available        | <b>Taste</b>                                   | Not Available |
| <b>Evaporation rate</b>                             | Not Available        | <b>Explosive properties</b>                    | Not Available |
| <b>Flammability</b>                                 | Not Available        | <b>Oxidising properties</b>                    | Not Available |
| <b>Upper Explosive Limit (%)</b>                    | Not Available        | <b>Surface Tension (dyn/cm or mN/m)</b>        | Not Available |
| <b>Lower Explosive Limit (%)</b>                    | Not Available        | <b>Volatile Component (%vol)</b>               | Not Available |
| <b>Vapour pressure (kPa)</b>                        | Not Available        | <b>Gas group</b>                               | Not Available |
| <b>Solubility in water (g/L)</b>                    | Immiscible           | <b>pH as a solution (1%)</b>                   | Not Available |
| <b>Vapour density (Air = 1)</b>                     | Not Available        | <b>VOC g/L</b>                                 | Not Available |

## SECTION 10 STABILITY AND REACTIVITY

|                           |  |
|---------------------------|--|
| <b>Reactivity</b>         | See section 7  |
| <b>Chemical stability</b> | <ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul> |

|   |               |
|---|---------------|
| <b>Possibility of hazardous reactions</b> | See section 7 |
| <b>Conditions to avoid</b>                | See section 7 |
| <b>Incompatible materials</b>             | See section 7 |
| <b>Hazardous decomposition products</b>   | See section 5 |

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

|                     |  |
|---------------------|--|
| <b>Inhaled</b>      | The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by inhalation" nor has it been designated as "irritating to the respiratory system". This is because of the lack of corroborating animal or human evidence. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". |
| <b>Ingestion</b>    | The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.  |
| <b>Skin Contact</b> | The material can produce chemical burns following direct contact with the skin. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.   |
| <b>Eye</b>          | The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.   |
| <b>Chronic</b>      | Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue.   |

|   |  |                   |
|---|--|-------------------|
| <b>Carboguard 695 Part B</b>                      | <b>TOXICITY</b>                                    | <b>IRRITATION</b> |
|   | Not Available                                      | Not Available     |
| <b>4,4'-methylenebis(2-methylcyclohexanamine)</b> | <b>TOXICITY</b>                                    | <b>IRRITATION</b> |
|   | Dermal (rabbit) LD50: 200 mg/kg <sup>[2]</sup>     | Not Available     |
|   | Inhalation (rat) LC50: 0.42 mg/l/4h <sup>[2]</sup> |                   |
|   | Oral (rat) LD50: 320 mg/kg <sup>[2]</sup>          |                   |

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

|   |  |
|---|--|
| <b>4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE)</b>                             | <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>* [BASF]</p>   |
| <b>Carboguard 695 Part B &amp; 4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE)</b> | <p>For 4,4'-methylenebis(2-methylcyclohexanamine) (DMD):</p> <p><b>Acute toxicity:</b> In humans (epoxy resins production workers) scleroderma-like skin changes have been described revealing 4,4'-methylenebis(2-methylcyclohexanamine) as most probable causative agent. In DMD production workers unspecific skin changes, but no scleroderma-like symptoms were seen. DMD is harmful via the oral route and toxic via the dermal and inhalation route:</p> <p>LD50 rat (oral): &gt; 320 &lt; 460 mg/kg bw, symptoms: unspecific;</p> <p>LC50 rat (inhalation, liquid aerosol): 420 mg/m<sup>3</sup>/4h, symptoms: irritation of the airways;</p> <p>LD50 rabbit (dermal): &gt; 200 &lt; 400 mg/kg bw, symptoms: cyanosis, necrotic changes at the test site.</p> <p>The substance is highly corrosive to skin (full thickness necrosis after 3 minutes of exposure) and may cause severe damage to eyes. In the guinea pig maximization test the substance showed no sensitising effect.</p> <p>In a well conducted rat 90-day inhalation study (OECD TG 413) body weight development was impaired, local irritative effects observed for the skin and upper airways (nasal mucosa) and target organ toxicity indicative of a mild anaemic effect as well as effects on the liver, testes and kidneys were seen at 48 mg/m<sup>3</sup>. No histopathological correlate was found with respect to increased absolute lung weights. At 12 mg/m<sup>3</sup> the only effect seen was an increase in GPT levels in males. The NOAEC was 2 mg/m<sup>3</sup>.</p> <p><b>Subchronic toxicity:</b> The substance may cause local damage as well as systemic toxicity including histopathological changes in several target organs (damage to haematological system, liver, kidney, adrenal gland and heart) after repeated oral uptake and to a lesser extent after inhalative exposure as shown in animal studies.</p> <p>In a subchronic oral toxicity study with rats (OECD TG 408), the animals were exposed to 0, 2.5, 12 and 60 mg/kg bw/day by gavage over 3 months. Liver, white and red blood cells, kidneys, adrenal glands and heart were the target organs for toxic effect showing also histopathological alterations. At the high dose level (60 mg/kg bw/day) body weight development/food consumption were clearly impaired and the general state of health was poor. The absolute testes weight was decreased and an atrophy of the seminiferous tubuli and a reduced content of the seminal vesicle were noted. These changes were interpreted as consequence of the marked impairment on body weight.</p> <p>While the toxic effects at the mid dose of 12 mg/kg bw/day were generally less pronounced, a NOAEL was achieved at 2.5 mg/kg bw/day.</p> <p><b>Genotoxicity:</b> The substance showed no genotoxic effects in the Ames test (OECD TG 471), cytogenetic assay with CHO cells (OECD TG 473) and HGPRT assay (OECD TG 476) when tested up to the cyto-/bacteriotoxic range.</p> <p><b>Reproductive toxicity:</b> In rat 90-day oral and inhalation studies the substance showed no direct adverse effects to the male and female reproductive organs (testes, ovaries and uterus examined). The observed effects on testes being a secondary nonspecific consequence of the severe systemic toxicity (e.g. decrease in body weight) seen at the same dose level.</p> <p><b>Developmental toxicity:</b> In a developmental toxicity study (OECD TG 414) the DMD (0, 5, 15 or 45 mg/kg bw/day) was administered from day 6 to 19 post-coitum orally by gavage to rats. The NOAEL for maternal toxicity was 5 mg/kg bw/day. Slight foetotoxicity (retardation of ossification of skull bones) without teratogenicity was observed at 45 mg/kg bw/day, together with severely reduced body weight of the dams. The NOAEL for developmental toxicity was 15 mg/kg bw/day.</p> |
| <b>Carboguard 695 Part B &amp; 4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE)</b> | Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the  |

diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

|                                   |   |                          |   |
|-----------------------------------|---|--------------------------|---|
| Acute Toxicity                    | ✓ | Carcinogenicity          | ⊘ |
| Skin Irritation/Corrosion         | ✓ | Reproductivity           | ⊘ |
| Serious Eye Damage/Irritation     | ✓ | STOT - Single Exposure   | ⊘ |
| Respiratory or Skin sensitisation | ⊘ | STOT - Repeated Exposure | ⊘ |
| Mutagenicity                      | ⊘ | Aspiration Hazard        | ⊘ |

Legend: ✗ – Data available but does not fill the criteria for classification  
✓ – Data available to make classification  
⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

| Ingredient                                 | Endpoint | Test Duration (hr) | Species                       | Value     | Source |
|--|----------|--------------------|-------------------------------|-----------|--------|
| 4,4'-methylenebis(2-methylcyclohexanamine) | LC50     | 96                 | Fish                          | 2.974mg/L | 3      |
| 4,4'-methylenebis(2-methylcyclohexanamine) | EC50     | 48                 | Crustacea                     | ≈15.2mg/L | 1      |
| 4,4'-methylenebis(2-methylcyclohexanamine) | EC50     | 96                 | Algae or other aquatic plants | 1.122mg/L | 3      |
| 4,4'-methylenebis(2-methylcyclohexanamine) | EC10     | 96                 | Algae or other aquatic plants | ≈0.41mg/L | 1      |
| 4,4'-methylenebis(2-methylcyclohexanamine) | NOEC     | 72                 | Algae or other aquatic plants | 0.13mg/L  | 2      |

#### Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For 4,4'-methylenebis(2-methylcyclohexanamine) (DMD):

Environmental Fate: DMD has a water solubility of 3.6 g/l, a vapour pressure of 0.08 Pa and a measured log Kow of 2.51. However, due to the Lewis base character of the substance the experimental determination of the log Kow is inaccurate.

From the physico-chemical properties the hydrosphere is identified as target compartment for the substance.

Biodegradability: <10% DOC Reduction (OECD 302B/Iso 9888/EEC 88/302, C)

According to OECD criteria the substance is not biodegradable even with adapted inoculum (OECD TG 302B <1% after 28 days) and can only be poorly eliminated in sewage water treatment plants. Due to the chemical structure of DMD, hydrolysis is not likely to occur under environmental conditions.

In the atmosphere the substance is quickly degraded by photochemical attack (half life ≈3.1 hours). The log Koc was calculated to 3.26. However, one has to consider that as a basic compound cyclohexylamine can be bound to the soil by ion exchange.

Ecotoxicity:

DMD is considered as toxic to aquatic organisms

Fish LC50 (96 h): *Leusiscus idus* >22<46 mg/l

*Daphnia magna* EC50 (48 h): 15.2 mg/l

Green alga ErC50 (72 h): *Scenedesmus subspicatus* > 5 mg/l; EbC50 2.1 mg/l

### Persistence and degradability

| Ingredient                                 | Persistence: Water/Soil | Persistence: Air |
|--|-------------------------|------------------|
| 4,4'-methylenebis(2-methylcyclohexanamine) | HIGH                    | HIGH             |

### Bioaccumulative potential

| Ingredient                                 | Bioaccumulation |
|--|-----------------|
| 4,4'-methylenebis(2-methylcyclohexanamine) | LOW (BCF = 60)  |

### Mobility in soil


| Ingredient                                 | Mobility         |
|--|------------------|
| 4,4'-methylenebis(2-methylcyclohexanamine) | LOW (KOC = 1838) |

## SECTION 13 DISPOSAL CONSIDERATIONS

**Waste treatment methods**

|                                     |   |
|-------------------------------------|---|
| <b>Product / Packaging disposal</b> | <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul> |
|-------------------------------------|---|

**SECTION 14 TRANSPORT INFORMATION****Labels Required**

|                         |   |
|-------------------------|---|
| <b>Marine Pollutant</b> |  |
| <b>HAZCHEM</b>          | Not Applicable  |

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture****4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE)(6864-37-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

| National Inventory            | Status  |
|-------------------------------|---|
| Australia - AICS              | Y   |
| Canada - DSL                  | Y   |
| Canada - NDSL                 | N (4,4'-methylenebis(2-methylcyclohexanamine))  |
| China - IECSC                 | Y   |
| Europe - EINEC / ELINCS / NLP | Y   |
| Japan - ENCS                  | Y   |
| Korea - KECI                  | Y   |
| New Zealand - NZIoC           | Y   |
| Philippines - PICCS           | Y   |
| USA - TSCA                    | Y   |
| <b>Legend:</b>                | Y = All ingredients are on the inventory<br>N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets) |

**SECTION 16 OTHER INFORMATION****Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC – TWA: Permissible Concentration-Time Weighted Average  
 PC – STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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