

## SELECTION & SPECIFICATION DATA

<b>Generic Type</b>	Modified Siloxane Hybrid
<b>Description</b>	Carboxane 2000 is an isocyanate free, ultra-durable coating that provides outstanding color and gloss retention as well as excellent corrosion protection for exterior exposures. When used over a suitable primer (as a two coat system) Carboxane 2000 provides the barrier, corrosion resistance properties, and weatherability normally achieved with a three-coat system (primer, epoxy intermediate with an acrylic-polyurethane finish) for most environments. This significantly speeds up the painting process, saves labor, and saves money without sacrificing performance. This tightly cross-linked film utilizes a UV-resistant siloxane binder resulting in a finish with excellent corrosion protection and weathering performance that far exceeds aliphatic polyurethanes.
<b>Features</b>	<ul style="list-style-type: none"> <li>• Isocyanate free</li> <li>• Exceptional weatherability</li> <li>• Outstanding color and gloss retention</li> <li>• Exceeds SSPC Coating Specification No. 36 Level 3A</li> <li>• Excellent corrosion protection</li> <li>• Meets ISO 12944 C3 High and C4 Medium, one coat applied at 5 to 7 mils DFT</li> <li>• High build, 3 to 7 mils DFT</li> <li>• Saves significant time, labor, and money</li> <li>• Long service life</li> <li>• VOC compliant</li> <li>• Excellent durability</li> <li>• Good flexibility and abrasion resistance</li> <li>• Long pot life</li> </ul>
<b>Color</b>	Refer to Carboline Color Guide
<b>Finish</b>	Gloss
<b>Primer</b>	Self-priming, can be used Direct-to-Metal in mild environments.  For moderate to heavily corrosive environments, prime with Carbozinc, Carboguard, or Carbomastic Series or other primers as recommended by Carboline Technical Service.
<b>Dry Film Thickness</b>	3 - 7 mils (76 - 178 microns) per coat  As the finish of a two coat system (over a primer) a minimum of 5 mils (125 microns) is recommended. As the finish of a three coat system (primer and intermediate coat), a minimum of 3 mils (75 microns) is recommended. See Severe Exposures below.
<b>Solids Content</b>	By Volume 75% +/- 2%
<b>Surface Burning Characteristics</b>	Flame Spread Index: 0 Smoke Developed Index: 10
<b>Theoretical Coverage Rate</b>	1203 ft <sup>2</sup> /gal at 1.0 mils (29.5 m <sup>2</sup> /l at 25 microns) 401 ft <sup>2</sup> /gal at 3.0 mils (9.8 m <sup>2</sup> /l at 75 microns) 172 ft <sup>2</sup> /gal at 7.0 mils (4.2 m <sup>2</sup> /l at 175 microns) Allow for loss in mixing and application.
<b>Severe Exposures</b>	For severe marine environments (offshore structures) a three coat system is recommended. For other severe exposures, a two coat system may be used provided the minimum film thickness of 5 mils (125 microns) is achieved.

### SELECTION & SPECIFICATION DATA

**VOC Values** | **As Supplied** : 1.8 lbs/gal (216 g/l) mixed  
Thinner 10 : 13 oz/gal: 2.29 lbs/gal (275 g/l)  
  
These are nominal values and may vary with color

**Dry Temp. Resistance** | Continuous: 302°F (150°C)  
Non-Continuous: 338°F (170°C)  
  
Some discoloration and loss of gloss may be experienced at elevated temperatures.

### SUBSTRATES & SURFACE PREPARATION

**General** | Remove all contaminants per SSPC-SP 1. Refer to specific primer's Product Data Sheet for detailed requirements of the specified primer

**Steel** | Minimum Commercial Blast Clean per NACE No. 3/SSPC-SP 6 with 1.5-2.5 mil (37.5-62.5 micron) anchor profile for maximum protection. SSPC-SP2 or SP3 as minimum requirement.

**Non-Ferrous Metals** | For mild atmospheric environments, abrasive blast in accordance with SSPC-SP16 to achieve a dense angular profile of 1 -2 mils. Contact Carboline Technical Service for primer recommendations in more corrosive environments.

### MIXING & THINNING

**Mixing** | Power mix Part A separately. Part B requires no mixing. Then combine power mix. DO NOT MIX PARTIAL KITS.

**Thinning** | Not normally required. May be thinned up to 10% (13 oz/gal) with Thinner #10 for spray, and Thinner 214, 215, or 238 for brush and roll.

**Ratio** | 2.2:1 by volume: Part A to Part B

**Pot Life** | 8 hours at 75°F (23°C) and less at higher temperatures. Material is moisture sensitive. If left uncovered for extended periods or under very high humidity conditions, check for and remove any skinning that may occur.

### APPLICATION EQUIPMENT GUIDELINES

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

**Spray Application (General)** | This is a high solids coating and may require adjustments in spray techniques. Wet film thickness is easily and quickly achieved. The following spray equipment has been found suitable and is available from manufacturers.

**Airless Spray** | Pump Ratio: 30:1 (min.)  
Volume Output: 2.5 gpm min. (11.5 l/min min.)  
Material Hose: ½" I.D. min. (12.5mm min.)  
Tip Size: 0.017-0.021" (0.43-0.53mm)  
Output Pressure: 1500-2000 psi (105-140kg/cm<sup>2</sup>)

**Brush & Roller (General)** | Multiple coats may be required to obtain desired appearance, recommended dry film thickness and adequate hiding. Avoid excessive re-brushing or re-rolling.

## APPLICATION EQUIPMENT GUIDELINES

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

**Brush** | Use a medium natural bristle brush.

**Roller** | Use a short to medium-nap mohair roller cover with solvent resistant core.

## APPLICATION CONDITIONS

Condition	Material	Surface	Ambient	Humidity
Minimum	50°F (10°C)	35°F (2°C)	35°F (2°C)	20%
Maximum	90°F (32°C)	110°F (43°C)	110°F (43°C)	90%

**Industry standards are for substrate temperatures to be 5°F (3°C) above the dew point.** Protect from high humidity, dew and direct moisture contact until fully cured. Application and/or curing in humidities above maximum, or exposure to moisture from rain or dew may result in a loss of gloss and/or staining of the product.

## CURING SCHEDULE

Surface Temp.	Dry to Recoat	Dry to Touch	Hard Cure
35°F (2°C)	24 Hours	8 Hours	30 Hours
60°F (16°C)	12 Hours	3 Hours	24 Hours
75°F (24°C)	6 Hours	2 Hours	18 Hours

These times are based on recommended coverage rates. Curing under low humidity conditions will extend times. Maximum recoat for this product is 30 days. After this period, it is best to degloss the surface by abrasive blasting or sanding prior to recoating.

**Note: Like many coatings, this coating will develop full adhesion over the initial weeks following application.**

\*Hard Cure = Fingernail hard

## CLEANUP & SAFETY

<b>Cleanup</b>	Use Thinner #2 or Acetone. In case of spillage, absorb and dispose of in accordance with local applicable regulations.
<b>Safety</b>	Read and follow all caution statements on this product data sheet and on the SDS for this product. Employ normal workmanlike safety precautions.
<b>Ventilation</b>	When used in enclosed areas, thorough air circulation must be used during and after application until the coating is cured. The ventilation system should be capable of preventing the solvent vapor concentration from reaching the lower explosion limit for the solvents used. User should test and monitor exposure levels to insure all personnel are below guidelines. If not sure or if not able to monitor levels, use MSHA/NIOSH approved supplied air respirator.

## PACKAGING, HANDLING & STORAGE

<b>Shelf Life</b>	Part A: 24 months at 76°F (24°C) Part B: 24 months at 76°F (24°C)  *Shelf Life: (actual stated shelf life) when kept at recommended storage conditions and in original unopened containers.
-------------------	--

# Carboxane<sup>®</sup> 2000

## PRODUCT DATA SHEET



### PACKAGING, HANDLING & STORAGE

<b>Storage Temperature &amp; Humidity</b>	40 -110°F (4°C-43°C) 0-90% Relative Humidity
<b>Storage</b>	Store Indoors. KEEP DRY.  This product is solvent based and not affected by excursions below these published storage temperatures, down to 10°F, for a duration of no more than 14 days. Always inspect the product prior to use to make sure it is smooth and homogeneous when properly mixed.
<b>Shipping Weight (Approximate)</b>	1 Gallon Kit - 13 lbs (6 kg) 5 Gallon Kit - 67 lbs (30 kg)
<b>Flash Point (Setaflash)</b>	Part A: 96°F (36°C) Part B: 75°F (24°C) Thinner 10: 83°F (28°C) Thinner 214: 102°F (38°C) Thinner 215: 128°F (53°C) Thinner 238: 102°F (38°C) Thinner 2: 23°F (-5°C)

### WARRANTY

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact Carboline to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. Carboline warrants our products to be free of manufacturing defects in accord with applicable Carboline quality control procedures. THIS WARRANTY IS NOT VALID WHEN THE PRODUCT IS NOT: (1) APPLIED IN ACCORDANCE WITH CARBOLINE'S SPECIFICATIONS, AND/OR (2) PROPERLY STORED, CURED, AND USED UNDER NORMAL OPERATING CONDITIONS. Carboline assumes no responsibility for coverage, performance, injuries, or damages resulting from use of the product. If this product is found not to perform as specified upon inspection by a Carboline representative during the warranty period, Carboline's sole obligation, if any, is to replace the Carboline product(s) proven to be defective or refund the purchase price thereof, at Carboline's sole option. Carboline shall not be liable for any other losses or damages. This warranty excludes (1) labor and costs of labor for the application or removal of any product, and (2) any incidental or consequential damages, whether based on breach of express or implied warranty, negligence, strict liability or any other legal theory. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CARBOLINE, EXPRESS OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. All of the trademarks referenced above are the property of Carboline International Corporation unless otherwise indicated. The whole text of this Product Data Sheet, as well as the documents derived from it, have been written in English, and for legal purposes the English version shall prevail.