



**Safety Data Sheet**  
 prepared to UN GHS Revision 3

## 1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** 0622B1NL
- Product Name:** PHENOLINE 341 PART B **Revision Date:** 01/10/2018
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent industrial coatings - Industrial use. **Supersedes Date:** 04/13/2017
- 1.3 Details of the supplier of the safety data sheet**
- Manufacturer:** Carboline Company  
 2150 Schuetz Road  
 St. Louis, MO USA 63146
- Regulatory / Technical Information:  
 Contact Carboline Technical Services at  
 1-800-848-4645
- Datasheet Produced by:** Schlereth, Ken - ehs@stoncor.com
- 1.4 Emergency telephone number:** CHEMTREC 1-800-424-9300 (Inside US)  
 CHEMTREC +1 703 5273887 (Outside US)  
 HEALTH - Pittsburgh Poison Control 1-412-681-6669

## 2. Hazard Identification

### 2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 2  
 Hazardous to the aquatic environment, Chronic, category 2  
 STOT, single exposure, category 3, RT1  
 Skin Corrosion, category 1  
 Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

danger

### Named Chemicals on Label

BENZYL ALCOHOL, TETRAETHYLENEPENTAMINE, BENZENE-1, 3-DIMETHANAMINE, CYCLOALIPHATIC AMINE, ALKYLATED POLYAMINE

### HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Acute Toxicity, Dermal, category 3	H311	Toxic in contact with skin.
Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 2	H330-2	Fatal if inhaled.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302	IF ON SKIN:
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P303+361+353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P352	Wash with plenty of soap and water.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

### 2.3 Other hazards

No Information

#### Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

## 3. Composition/Information On Ingredients

### 3.2 Mixtures

**Hazardous Ingredients**

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
868765-93-9	ALKYLATED POLYAMINE	25-50
6864-37-5	CYCLOALIPHATIC AMINE	25-50
100-51-6	BENZYL ALCOHOL	1.0-2.5
112-57-2	TETRAETHYLENEPENTAMINE	1.0-2.5
1477-55-0	BENZENE-1, 3-DIMETHANAMINE	1.0-2.5

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
868765-93-9	GHS07	H317-319-335	0
6864-37-5	GHS05-GHS06-GHS09	H302-311-314-330-411	0
100-51-6	GHS07	H302-312-319-332	0
112-57-2	GHS05-GHS07-GHS09	H302-312-314-317	0
1477-55-0	GHS05-GHS06	H302-314-317-330-412	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

**4. First-aid Measures****4.1 Description of First Aid Measures**

**AFTER INHALATION:** Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.

**AFTER SKIN CONTACT:** In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.

**AFTER EYE CONTACT:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**AFTER INGESTION:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

**4.2 Most important symptoms and effects, both acute and delayed**

Causes burns. May be harmful if swallowed. Corrosive after repeated contact with skin and mucous membranes.

**4.3 Indication of any immediate medical attention and special treatment needed**

Immediate medical attention is required.

When symptoms persist or in all cases of doubt seek medical advice.

**5. Fire-fighting Measures****5.1 Extinguishing Media:**

Carbon Dioxide, Dry Chemical, Foam, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Burning produces obnoxious and toxic fumes. Ammonia gas may be liberated at high temperatures. nitrogen oxides (NOx) Do not allow run-off from fire fighting to enter drains or water courses. Evacuate personnel to safe areas.

**5.2 Special hazards arising from the substance or mixture**

No Information

**5.3 Advice for firefighters**

In the event of fire, wear self-contained breathing apparatus. Face-shield. Wear suitable protective equipment. Avoid contact with skin. Evacuate personnel to safe areas. Use NIOSH approved respiratory protection. Use water spray to cool unopened containers.

**6. Accidental Release Measures****6.1 Personal precautions, protective equipment and emergency procedures**

For personal protection see section 8. Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition.

**6.2 Environmental precautions**

Do not allow material to contaminate ground water system. Prevent product from entering drains.

**6.3 Methods and material for containment and cleaning up**

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

**6.4 Reference to other sections**

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

**7. Handling and Storage****7.1 Precautions for safe handling**

**INSTRUCTIONS FOR SAFE HANDLING :** Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Do not breathe vapours or spray mist. Ensure all equipment is electrically grounded before beginning transfer operations. Wash thoroughly after handling. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection.

**PROTECTION AND HYGIENE MEASURES :** Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

**7.2 Conditions for safe storage, including any incompatibilities**

**CONDITIONS TO AVOID:** Heat, flames and sparks.

**STORAGE CONDITIONS:** Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

**7.3 Specific end use(s)**

No specific advice for end use available.

**8. Exposure Controls/Personal Protection****8.1 Control parameters****Ingredients with Occupational Exposure Limits (US)**

<u>Name</u>	<u>%</u>	<u>ACGIH TLV- TWA</u>	<u>ACGIH TLV- STEL</u>	<u>OSHA PEL- TWA</u>	<u>OSHA PEL- CEILING</u>	<u>OEL Note</u>
ALKYLATED POLYAMINE	25-50	N/E	N/E	N/E	N/E	
CYCLOALIPHATIC AMINE	25-50	N/E	N/E	N/E	N/E	
BENZYL ALCOHOL	1.0-2.5	N/E	N/E	N/E	N/E	
TETRAETHYLENEPENTAMINE	1.0-2.5	N/E	N/E	N/E	N/E	
BENZENE-1, 3-DIMETHANAMINE	1.0-2.5	N/E	N/E	N/E	0.1 MG/M3	

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

**8.2 Exposure controls****Personal Protection**

**RESPIRATORY PROTECTION:** In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

**EYE PROTECTION:** Safety glasses with side-shields.

**HAND PROTECTION:** Gloves should be discarded and replaced if there is any indication of degradation or chemical

breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier.

**OTHER PROTECTIVE EQUIPMENT:** Ensure that eyewash stations and safety showers are close to the workstation location. Lightweight protective clothing

**ENGINEERING CONTROLS:** Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Viscous Liquid
<b>Physical State</b>	Liquid
<b>Odor</b>	Irritating
<b>Odor threshold</b>	N/D
<b>pH</b>	N/D
<b>Melting point / freezing point (°C)</b>	N/D
<b>Boiling point/range (°C)</b>	401 F (205 C) - 523 F (273 C)
<b>Flash Point, (°C)</b>	110
<b>Evaporation rate</b>	Slower Than Ether
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive limits</b>	1.3 - 13.0
<b>Vapour Pressure, mmHg</b>	N/D
<b>Vapour density</b>	Heavier than Air
<b>Relative density</b>	Not determined
<b>Solubility in / Miscibility with water</b>	N/D
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined
<b>Viscosity</b>	Unknown
<b>Explosive properties</b>	Not determined
<b>Oxidising properties</b>	Not determined

### 9.2 Other information

<b>VOC Content g/l:</b>	5.2
<b>Specific Gravity (g/cm<sup>3</sup>)</b>	0.974

## 10. Stability and Reactivity

### 10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

#### 10.4 Conditions to avoid

Heat, flames and sparks.

#### 10.5 Incompatible materials

Strong oxidizing agents.

#### 10.6 Hazardous decomposition products

Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.

## 11. Toxicological Information

### 11.1 Information on toxicological effects

#### Acute Toxicity:

Oral LD50: N/D

Inhalation LC50: N/D

Irritation: Unknown

Corrosivity: Unknown

Sensitization: Unknown

Repeated dose toxicity: Unknown

Carcinogenicity: Unknown

Mutagenicity: Unknown

Toxicity for reproduction: Unknown

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested.  
Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
868765-93-9	ALKYLATED POLYAMINE	Not Available		Not Available
6864-37-5	CYCLOALIPHATIC AMINE	320 mg/kg, oral, rat		0.42 mg/L / 4 hours, inh., rat
100-51-6	BENZYL ALCOHOL	1230 mg/kg rat, oral	2000 mg/kg, dermal, rabbit	4176 mg/l / 4h, Inh, Rat
112-57-2	TETRAETHYLENEMPENTAMINE	Not Available		Not Available
1477-55-0	BENZENE-1, 3-DIMETHANAMINE	930 mg/kg, oral, rat	Not Available	1.34 mg/l (vapor), Inh, rat 4h

#### Additional Information:

No Information

## 12. Ecological Information

- 12.1 Toxicity:**
- |                      |         |
|----------------------|---------|
| EC50 48hr (Daphnia): | Unknown |
| IC50 72hr (Algae):   | Unknown |
| LC50 96hr (fish):    | Unknown |
- 12.2 Persistence and degradability:** Unknown
- 12.3 Bioaccumulative potential:** Unknown
- 12.4 Mobility in soil:** Unknown
- 12.5 Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 Other adverse effects:** Unknown

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
868765-93-9	ALKYLATED POLYAMINE	No information	No information	No information
6864-37-5	CYCLOALIPHATIC AMINE	No information	No information	No information
100-51-6	BENZYL ALCOHOL	230 mg/l (Daphnia)	700 mg/l (Algae)	10 mg/l (Fish)
112-57-2	TETRAETHYLENEPENTAMINE	No information	No information	No information
1477-55-0	BENZENE-1, 3-DIMETHANAMINE	No information	No information	No information

## 13. Disposal Considerations

- 13.1 WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport Information

- 14.1 UN number** UN 2922
- 14.2 UN proper shipping name** Corrosive Liquid, Toxic NOS
- Technical name** 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine))
- 14.3 Transport hazard class(es)** 8
- Subsidiary shipping hazard** 6.1
- 14.4 Packing group** II
- 14.5 Environmental hazards** Unknown
- 14.6 Special precautions for user** Unknown
- EmS-No.:** F-A, S-B
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code** Unknown

## 15. Regulatory Information

- 15.1 Safety, health and environmental regulations/legislation for the substance or mixture:**

**U.S. Federal Regulations: As follows -****CERCLA - Sara Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure)

**Sara Section 313:**

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

**Toxic Substances Control Act:**

All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

**U.S. State Regulations: As follows -****New Jersey Right-to-Know:**

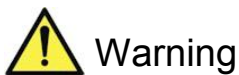
The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
ALKYLATED POLYAMINE	TRADE SECRET

**Pennsylvania Right-To-Know**

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS-No.</u>
ALKYLATED POLYAMINE	TRADE SECRET

**California Proposition 65:****Warning**

Warning: The following ingredients present in the product are known to the state of California to cause Cancer:

No Proposition 65 Carcinogens exist in this product.

**Warning**

Warning: The following ingredients present in the product are known to the state of California to cause birth defects, or other reproductive hazards.

No Proposition 65 Reproductive Toxins exist in this product.

**International Regulations: As follows -****\* Canadian DSL:**

No Information



**15.2 Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**16. Other Information****Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Reasons for revision**

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.